



CLASSIC PREMIUM +ACCOYA

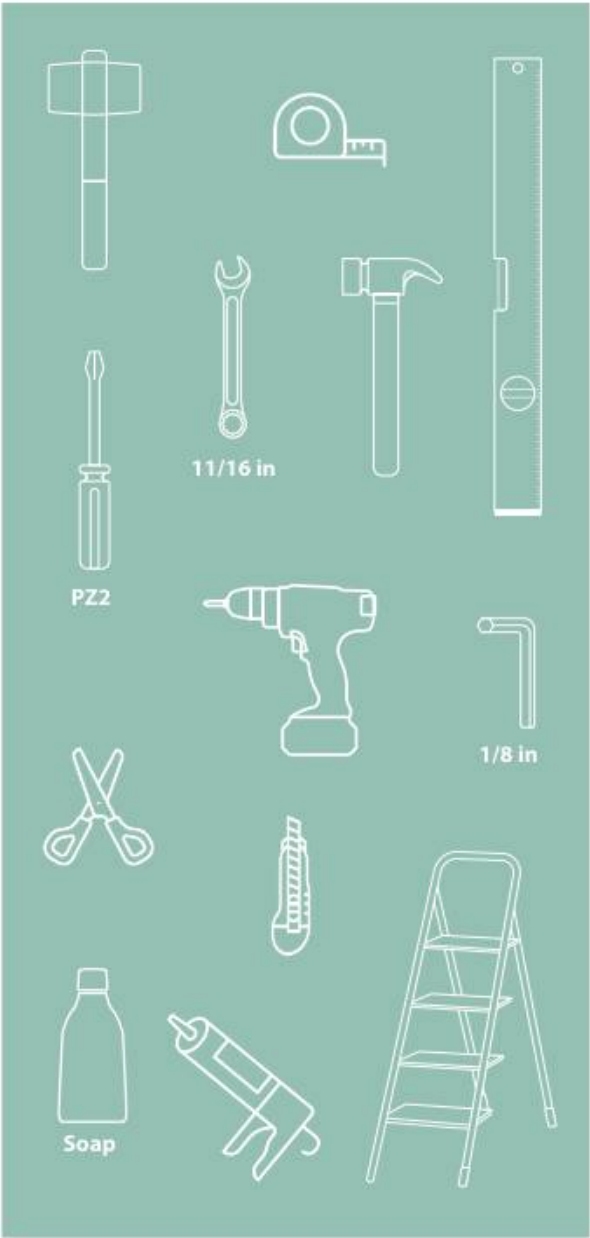
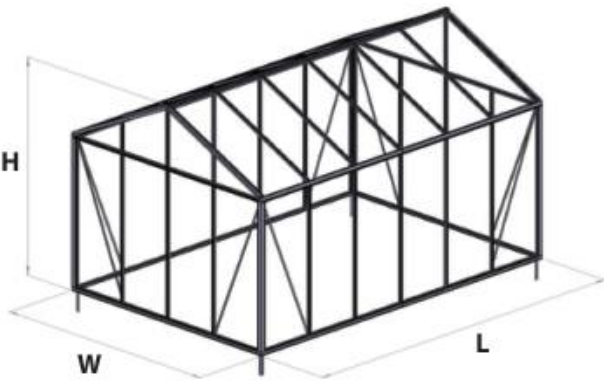


ASSEMBLY INSTRUCTIONS

Important: Read the entire instruction before starting the assembly. Strictly follow all the instructions provided in this manual and carry out all of the stages of the installation process in the specified order. Failure to comply with these rules may lead to incorrect fitting of the decorative laths and the occurrence of visual defects. The warranty certificate is void if it is found that damage has been caused by incorrect installation. The base on which the product is to be installed must be flat and without significant differences in level. The product must be attached to the base. Note: Use lube for all screws to prevent them from breaking. Make sure that the greenhouse pallet cannot tipp over and cause accidents. Make sure that the ground were you put the pallet is in level. Installing two ground spikes to the pallet will prevent it from tipping. Do not remove all the wooden rules inside the pallet. Only remove the ones that are necessary to access the part you need.

Installation requires at least 2 people.

NECESSARY TOOLS – rubber mallet, measuring tape, spirit level, PZ2 screwdriver, wrenches 3/8 in, 1/2 in, and 11/16 in, cordless drill, 1/8 in hex key, utility knife, soap for rubber when oil is not enough, silicone gun and silicone, ladder.



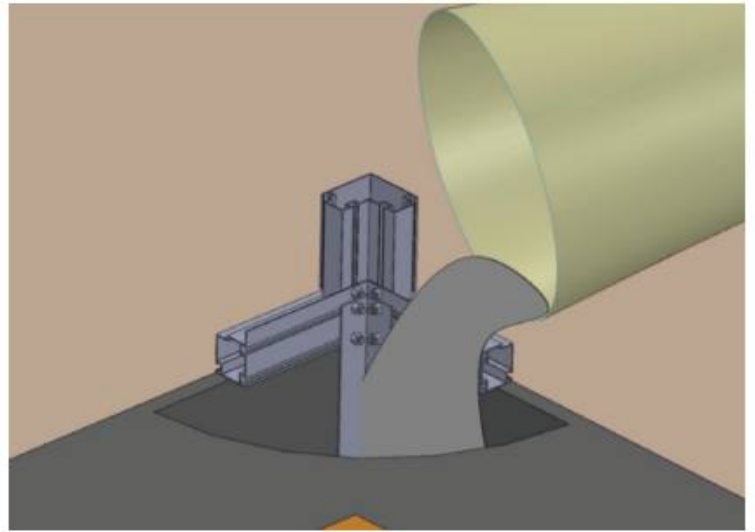
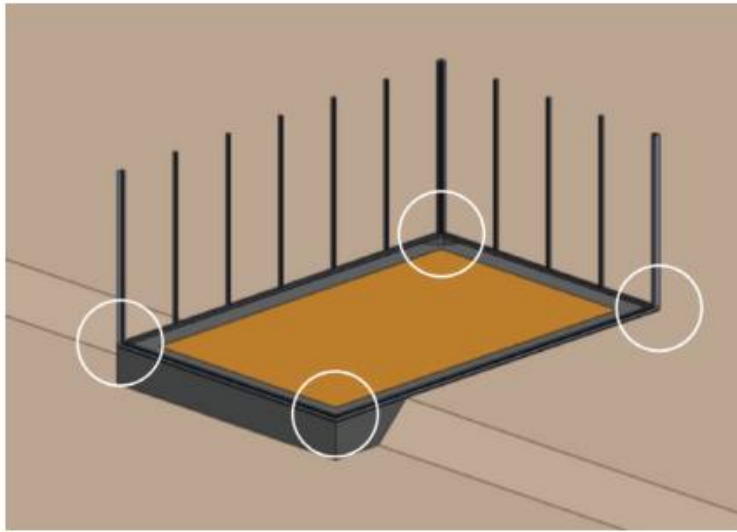
W (in)	L (in)	H (in)	Side height (in)	Door / Side height (in)	Area (ft²)	Roof windows
92.60"	63.23"	91.85"	69.65"	65.71"	40.58 ft²	1
	92.60"	91.85"	69.65"	65.71"	59.52 ft²	1
	121.97"	91.85"	69.65"	65.71"	78.47 ft²	1
	151.34"	91.85"	69.65"	65.71"	97.31 ft²	2
	180.71"	91.85"	69.65"	65.71"	116.25 ft²	3
	210.08"	91.85"	69.65"	65.71"	135.09 ft²	4
	239.45"	91.85"	69.65"	65.71"	153.93 ft²	4
	268.50"	91.85"	69.65"	65.71"	172.22 ft²	4
	298.03"	91.85"	69.65"	65.71"	191.59 ft²	4
	327.56"	91.85"	69.65"	65.71"	210.44 ft²	4
	356.69"	91.85"	69.65"	65.71"	229.17 ft²	6
121.97"	63.23"	105.43"	76.38"	72.44"	53.50 ft²	1
	92.60"	105.43"	76.38"	72.44"	78.47 ft²	1
	121.97"	105.43"	76.38"	72.44"	103.33 ft²	1
	151.34"	105.43"	76.38"	72.44"	128.20 ft²	2
	180.71"	105.43"	76.38"	72.44"	153.06 ft²	3
	210.08"	105.43"	76.38"	72.44"	177.93 ft²	4
	239.45"	105.43"	76.38"	72.44"	202.79 ft²	4
	268.50"	105.43"	76.38"	72.44"	227.55 ft²	4
	298.03"	105.43"	76.38"	72.44"	252.52 ft²	6
	327.56"	105.43"	76.38"	72.44"	277.71 ft²	6
	356.69"	105.43"	76.38"	72.44"	302.25 ft²	6

WIND WARNING
The manufacturer assumes no responsibility for damage caused by strong winds or storms. The structure must be secured according to the fastening options specified in the assembly instructions. During storms, all doors and windows must be closed.

SNOW WARNING
Snow must be removed regularly from the roof. Excess snow load may cause structural failure. Damage caused by snow overload is not covered by warranty.

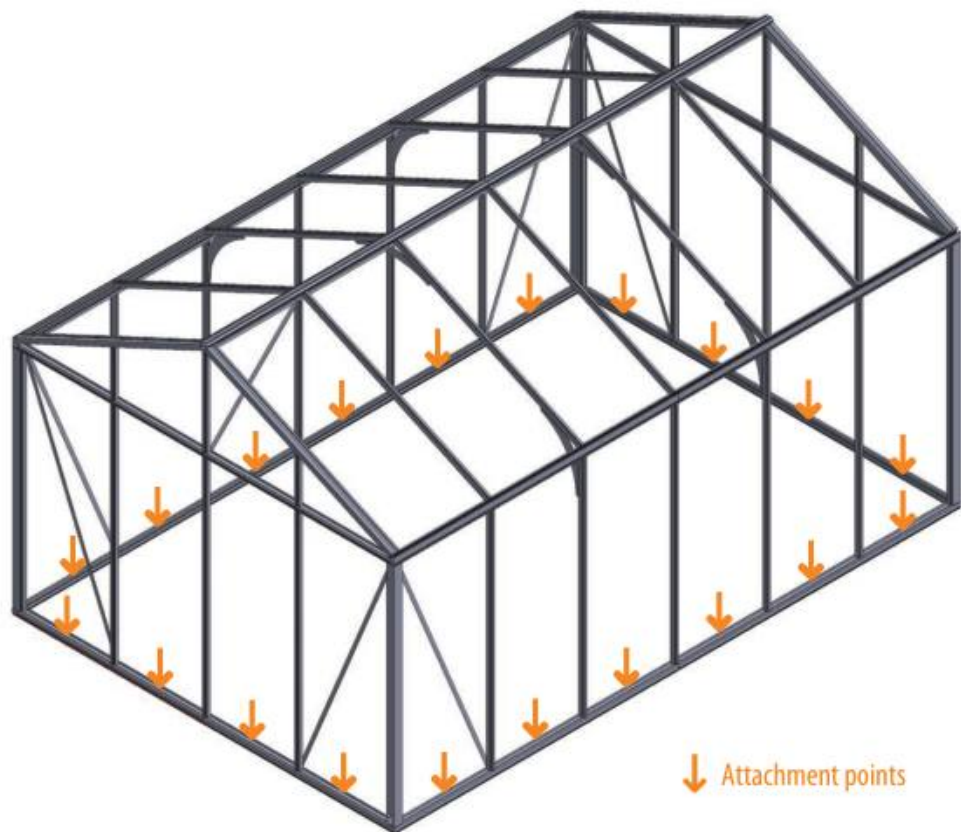
FOUNDATION PLAN

4 corners are concreted, the base profile placed on a solid foundation



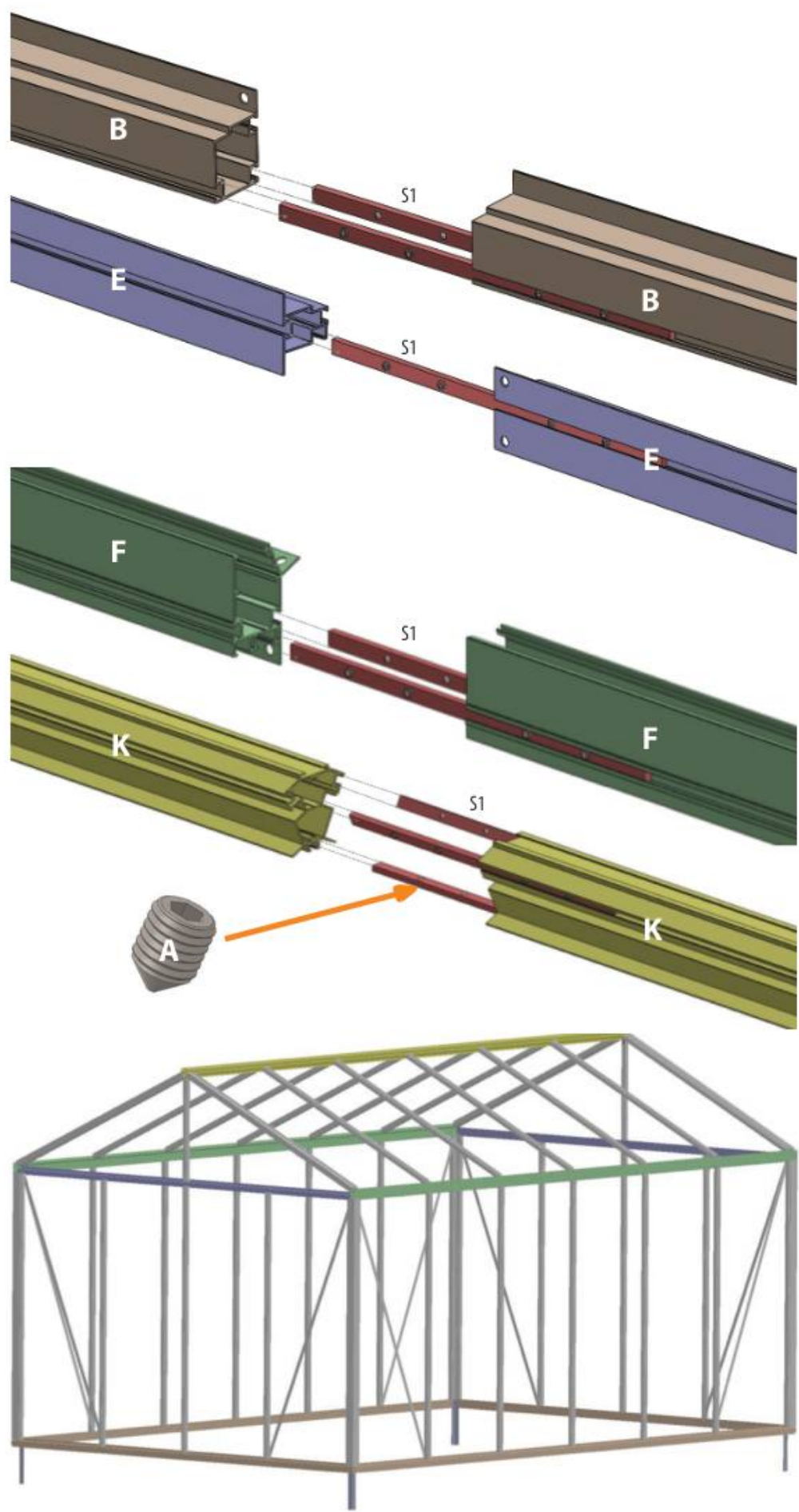
IF CORNER REINFORCEMENTS ARE NOT USED

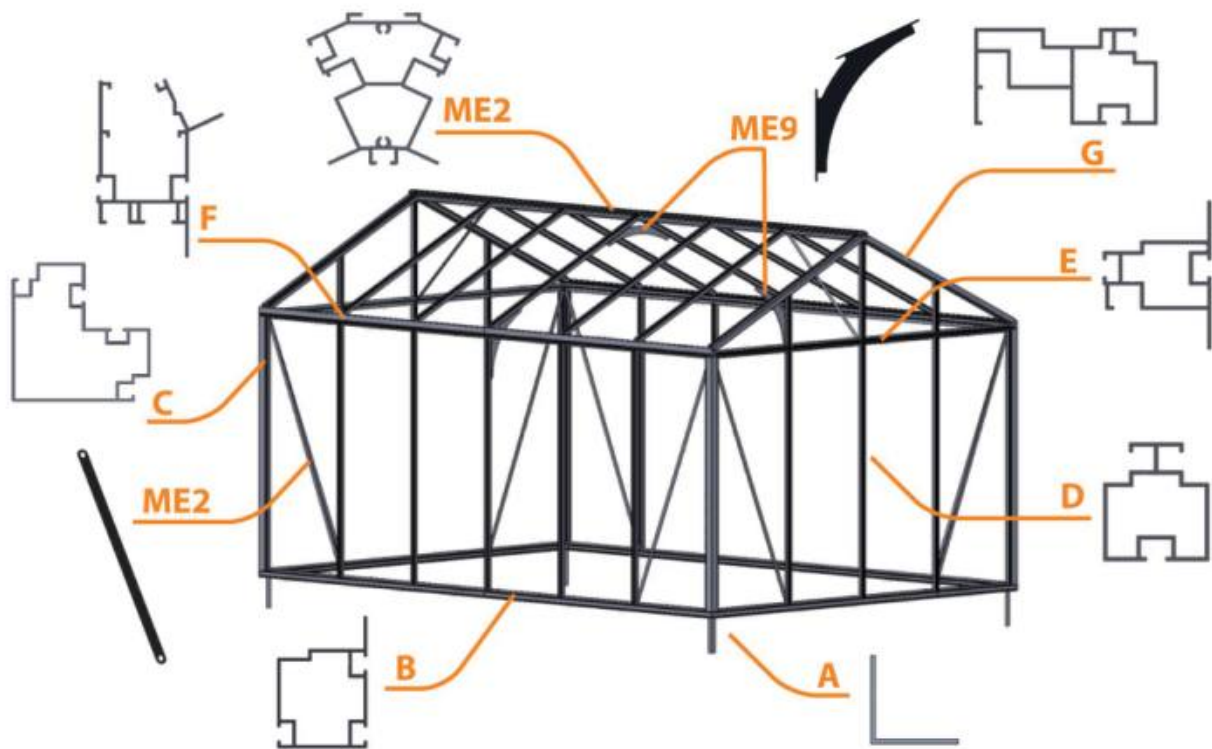
1. Drill holes in profile
2. Secure base with dowel and screw
3. Use plastic covers for holes



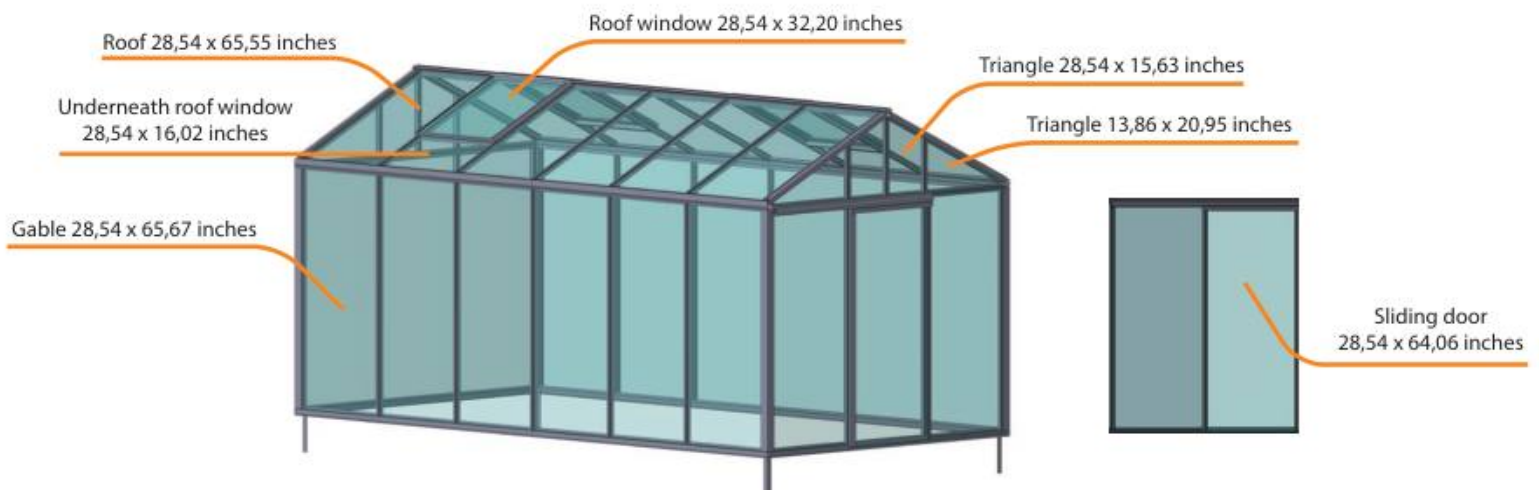
EXTENSIONS

Fix extension rod in place with screw

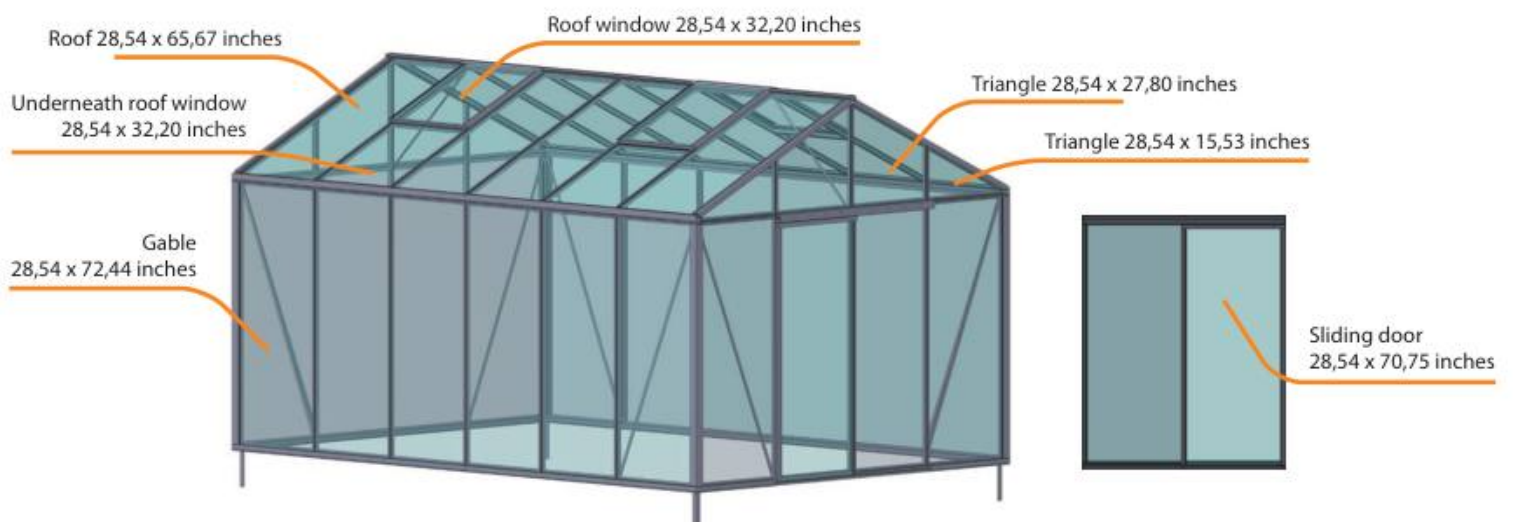




Classic Premium glazing 92 1/2"



Classic Premium glazing 122"



FOUNDATION PLAN

4 corners are concreted, the base profile placed on a solid foundation

SE: Grundplan

4 hörn är gjutna i betong, basprofilen placeras på en solid grund

NO: Fundamentplan

4 hjørner er støbt i betong, baseprofilen plasseres på et solid fundament

DK: Fundamentplan

4 hjørner er støbt i beton, baseprofilen placeres på et solidt fundament

FI: Perustussuunnitelma

4 kulmaa on valettu betoniin, perusprofiili asetetaan vakaalle perustalle

DE: Fundamentplan

4 Ecken sind einbetoniert, das Basisprofil wird auf einem soliden Fundament platziert

FR: Plan de fondation

4 coins sont bétonnés, le profil de base est placé sur une fondation solide

LV: Pamatu plāns

4 stūri ir ielieti betonā, pamatprofils novietots uz stabila pamata

EE: Vundamendiplaan

4 nurka on betoneeritud, alusprofiil asetatakse tugevale vundamendile

LT: Pamatų planas

4 kampai yra užbetonuoti, pagrindo profilis padėtas ant tvirto pamato

PL: Plan fundamentu

4 narożniki są zabetonowane, profil bazowy umieszczony na solidnym fundamencie

CZ: Plán základů

4 rohy jsou zabetonovány, základní profil umístěn na pevném základu

SK: Plán základu

4 rohy sú zabetónované, základný profil umiestnený na pevnom základe

HU: Alapozási terv

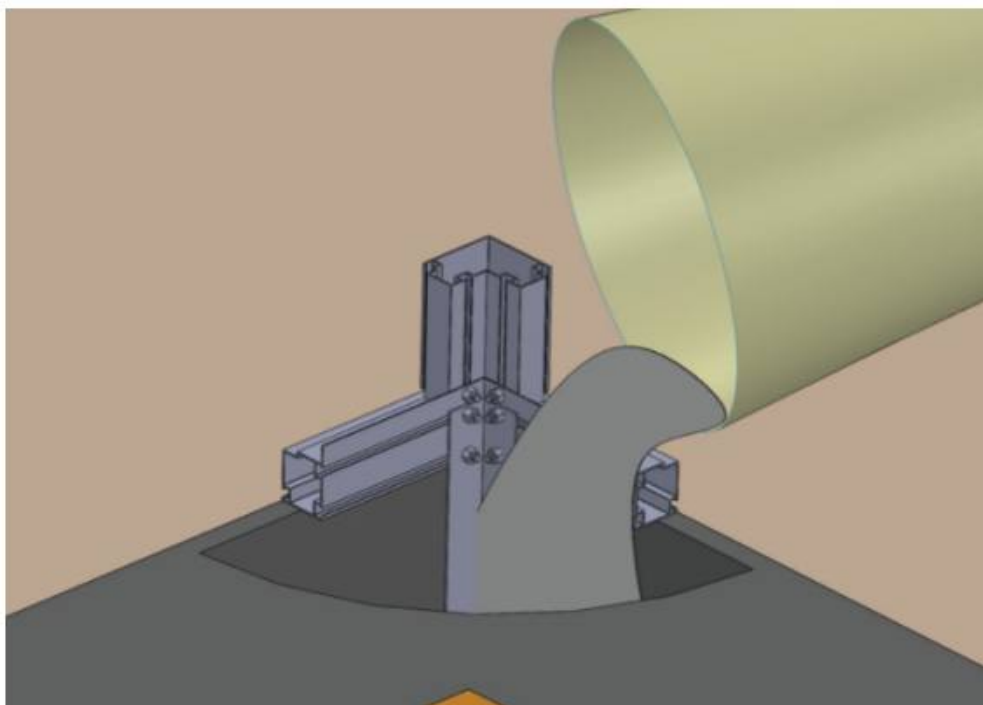
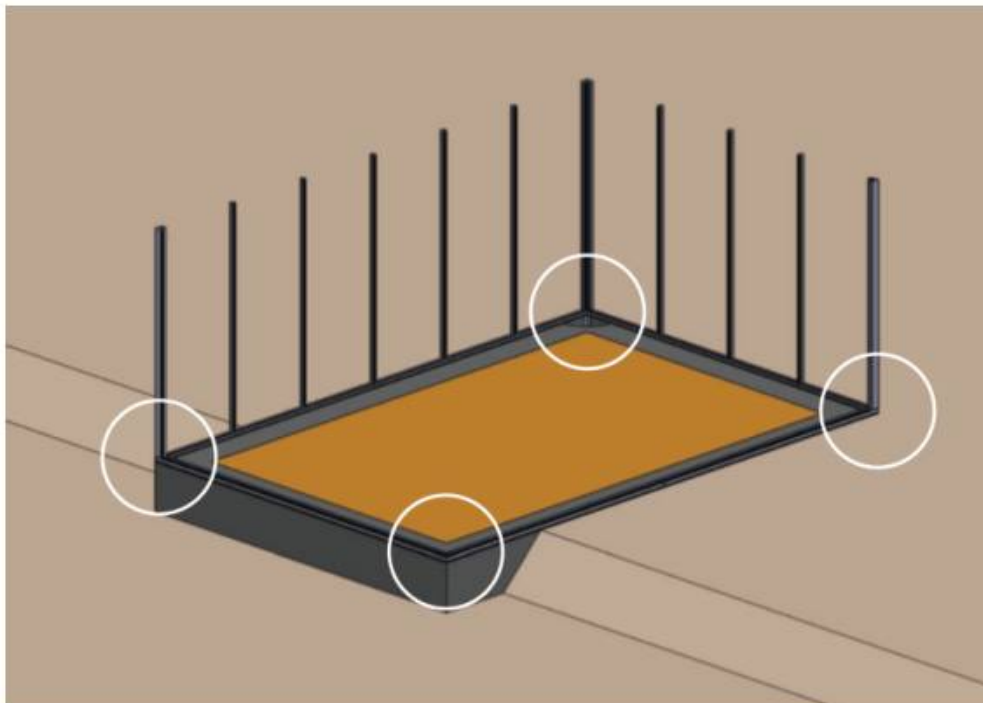
4 sarok be van betonozva, az alapprofil szilárd alapra van helyezve

RO: Plan fundație

4 colțuri sunt turnate în beton, profilul de bază este plasat pe o fundație solidă

SI: Načrt temelja

4 vogali so betonirani, osnovni profil je postavljen na trdno temelje



HR: Plan temelja

4 kuta su betonirana, osnovni profil postavljen je na čvrste temelje

BG: План на основата

4 ъгъла са бетонирани, основният профил е поставен върху здрава основа

GR: Σχέδιο θεμελίωσης

4 γωνίες είναι τσιμεντωμένες, το βασικό προφίλ τοποθετείται σε σταθερό θεμέλιο

IE: Plean Fondúireachta

Tá 4 choirnéal coincreítithe, tá an phróifil bhunúsach curtha ar bhunchloch dhaingean

NL: Funderingsplan

4 hoeken zijn in beton gegoten, het basisprofiel geplaatst op een solide fundering

IT: Piano di fondazione

4 angoli sono cementati, il profilo di base è posizionato su una solida fondazione

ES: Plan de cimentación

4 esquinas están cementadas, el perfil base colocado sobre una cimentación sólida

PT: Plano de fundação

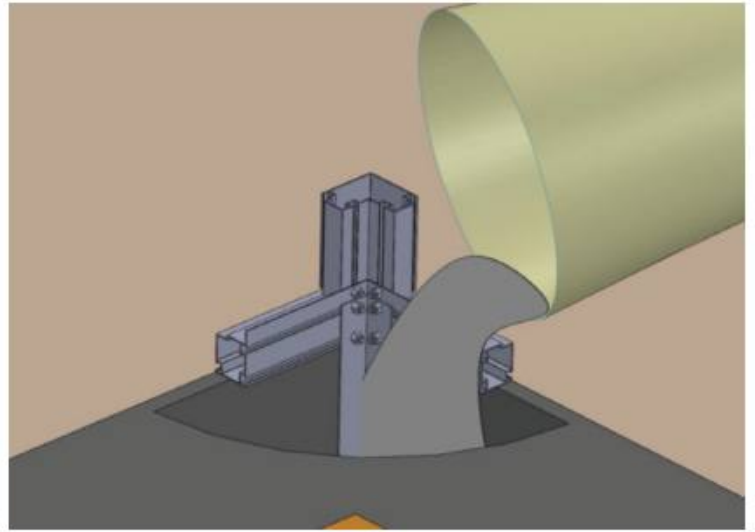
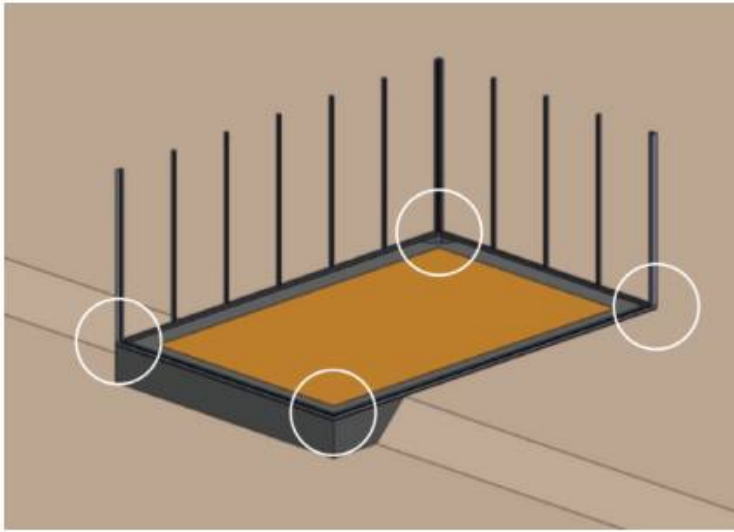
4 cantos são cimentados, o perfil base colocado sobre uma fundação sólida

MT: Pjan tal-fondazzjoni

4 kantunieri huma kkakmati fil-konkos, il-profil bazi jitqiegħed fuq fondazzjoni solida

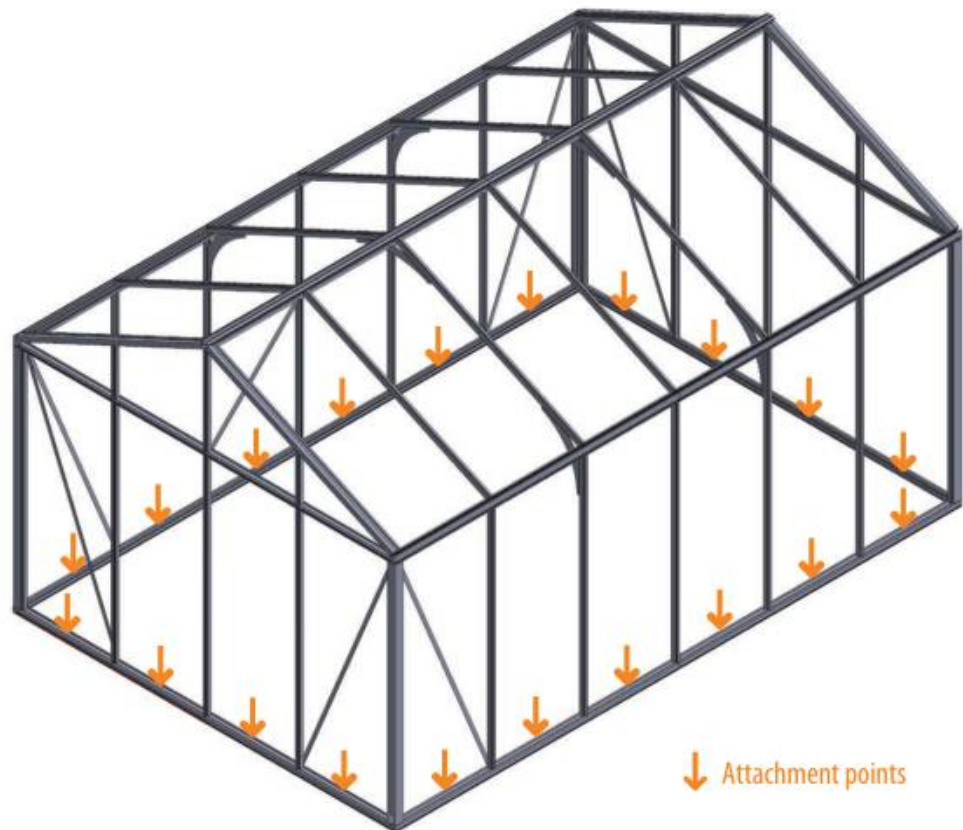
FOUNDATION PLAN

4 corners are concreted, the base profile placed on a solid foundation



IF CORNER REINFORCEMENTS ARE NOT USED

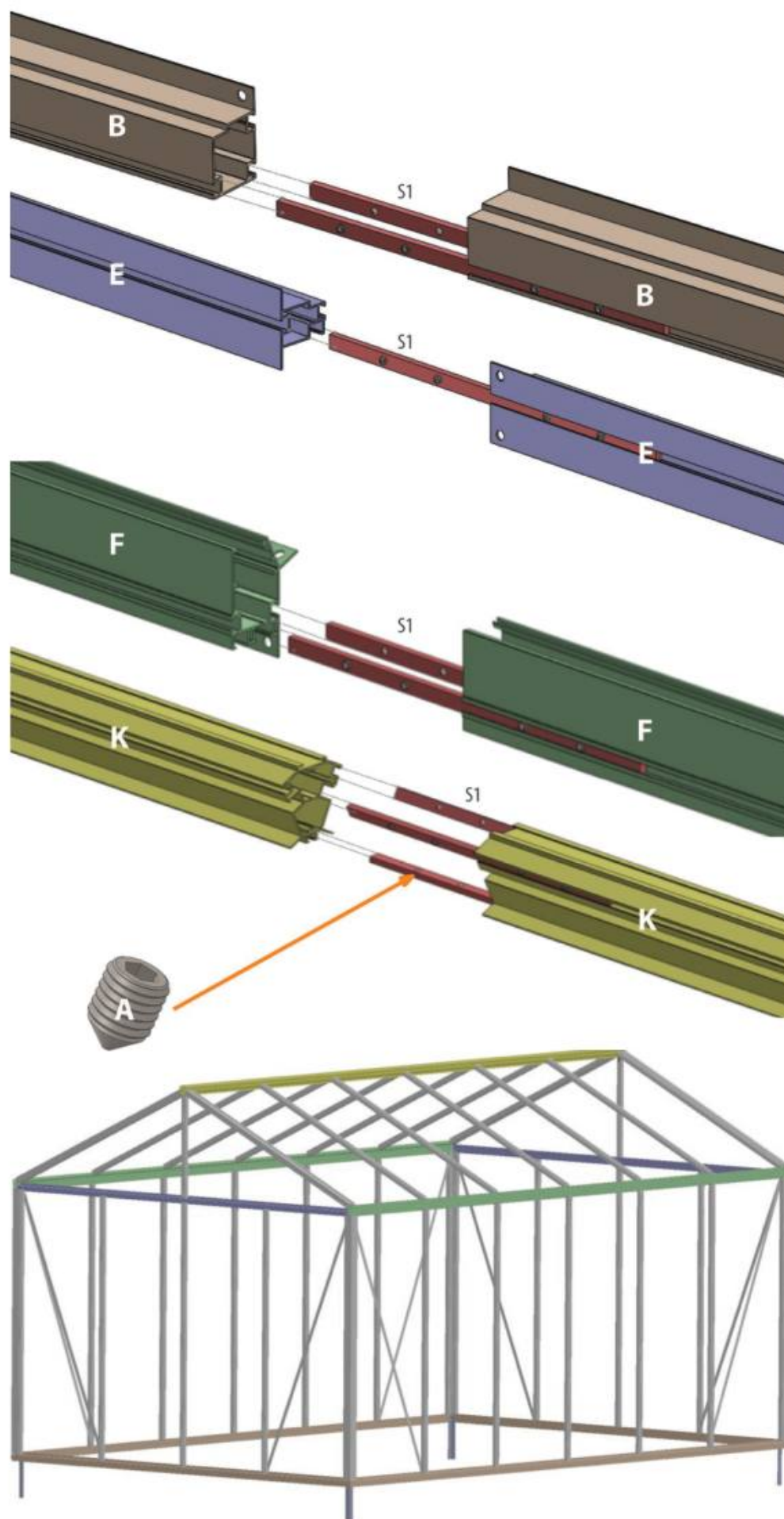
1. Drill holes in profile
2. Secure base with dowel and screw
3. Use plastic covers for holes



↓ Attachment points

EXTENSIONS

Fix extension rod in place with screw



Classic 92,60 in														
Part description, code and size			92,60x63,23	92,60x92,60	92,60x121,97	92,60x151,34	92,60x180,71	92,60x210,08	92,60x239,45	92,60x268,82	92,60x298,19	92,60x327,56	92,60x356,93	92,60x386,30
	Size (inch)													
	B1	63,23	2											
	B2	90			2	2	2	2	2	2	2	2	2	2
	B3	32			2			2			2			2
	B5	92,6	2	4	2	2	2	2	2	2	2	2	2	2
	B6	61,34				2			2			2		
	B7	90,71					2			2			2	
	B8	88,11						2	2	2	4	4	4	6
	C2	65,35	4	4	4	4	4	4	4	4	4	4	4	4
	D2	65,35	6	8	10	12	14	16	18	20	22	24	26	28
	I6	48,78	2	4	6	8	10	12	14	16	18	20	22	24
	I2	15	2	2	2	2	2	2	2	2	2	2	2	2
	I5	21	2	2	2	2	2	2	2	2	2	2	2	2
	I4	15	2	2	2	2	2	2	2	2	2	2	2	2
	I7	28	1	1	1	2	3	4	4	4	4	6	6	6
	I7	28	1	1	1	2	3	4	4	4	4	6	6	6
	E4	89,37	2	2	2	2	2	2	2	2	2	2	2	2
	F1	63,15	2											
	F2	92,52		2										
	F3	90			2	2	2	2	2	2	2	2	2	2
	F4	31,93			2			2			2			2
	F6	61,3				2			2			2		
	F7	90,67					2			2			2	
	F8	88,11						2	2	2	4	4	4	6
	G2	48,78	4	4	4	4	4	4	4	4	4	4	4	4
	K1	63,15	1											
	K2	92,52		2										
	K3	90			1	1	1	1	1	1	1	1	1	1
	K4	31,93			1			1			1			1
	K6	61,3				1			1			1		
	K7	90,67					1			1			1	
	K8	88,11								1	1	1	2	2
	K8 OPT	88,11						1	1		1	1		1
	L1	30,63	1	1	1	2	3	4	4	4	4	6	6	6
	L2	32,52	2	2	2	4	6	8	8	8	8	12	12	12
	L3	30,63	1	1	1	2	3	4	4	4	4	6	6	6
	M1	30,63	1	1	1	1	1	1	1	1	1	1	1	1
	M6	64,41	2	2	2	2	2	2	2	2	2	2	2	2
	M3	30,63	1	1	1	1	1	1	1	1	1	1	1	1
	M4	60,24	1	1	1	1	1	1	1	1	1	1	1	1
	M5	60,24	1	1	1	1	1	1	1	1	1	1	1	1
	M7	65	2	2	2	2	2	2	2	2	2	2	2	2
	S1	11,81	0	0	11	11	11	22	22	22	31	31	31	40
	ME11	37,6	2	2	2	2	2	2	2	2	2	2	2	2
	ME10	71,85	8	8	8	8	8	8	8	8	8	8	8	8
	ME4	58,07	0	0	1	2	0	0	0	0	0	0	0	0
	ME9	11.81 x 11.81	0	0	0	0	2 sets	2 sets	3 sets	4 sets***	5 sets***	5 sets***	6 sets***	6 sets***
	ME5	1.38 x 1.38	8	8	8	10	12	14	14	14	14	16	16	16
	ME6	2.36 x 2.36	2	2	2	4	6	8	8	8	8	10	10	10
	ME7	23,5	1	1	1	2	3	4	4	4	4	6	6	6
	ME8	2	8	12	16	20	24	28	32	36	40	44	48	52
	A3	0,6x0,6x28	1	1	1	1	1	1	1	4	4	4	4	4
	A1	1.38 x 1.38 x 11.81	4	4	4	4	4	4	4	1	1	1	1	1
	A2	0.59 x 0.59 x 64.41	1 if double doors											
	S2	2.76 x 0.55 x 0.08	1 if double doors											
	Glazing rubber (ft)		230	279	328	377	427	475	525	590	660	725	790	855
	Brush strip (in)		130	130	130	130	130	130	130	130	130	130	130	130
	Down pipe bend 90° - Ø1,38 inch		2	2	2	2	2	2	2	2	2	2	2	2
	Sliding roller		2	2	2	2	2	2	2	2	2	2	2	2
	Bolts 6x12		100	110	120	140	170	180	190	210	230	240	260	270
	Bolts 6x30		2	2	2	4	6	8	8	8	8	10	10	10
	Nuts 6x1		105	115	125	145	180	190	200	220	240	250	270	280

	Bolts, washer, 2 nuts 7x20		1	1	1	2	3	4	4	4	4	6	6	6
	Bolts, washer, nuts 10x20		2	2	2	2	2	2	2	2	2	2	2	2
	Tapping screws 4,8x25		8	8	8	12	16	20	20	20	20	28	28	28
	Tapping screws 4,8x19		8	8	8	8	8	8	8	8	8	8	8	8
	Hexagon socket screws		0	0	44	44	68	88	88	88	124	124	124	160
	Nut caps		105	115	125	145	180	190	200	220	240	250	270	280
	Gutter end incl. downpipe		2	2	2	2	2	2	2	2	2	2	2	2
	Gutter end		2	2	2	2	2	2	2	2	2	2	2	2
	Ridge end		2	2	2	2	2	2	2	2	2	2	2	2
	Railends (L) sliding door		1	1	1	1	1	1	1	1	1	1	1	1
	Railends (R) sliding door		1	1	1	1	1	1	1	1	1	1	1	1
	PVC piece gable		4	4	4	4	4	4	4	4	4	4	4	4
Glass														
Gable 28,54 x 65,67 inches			9	11	13	15	17	19	21	23	25	27	29	31
Sliding door 28,54 x 64,06 inches			1	1	1	1	1	1	1	1	1	1	1	1
Roof 28,54 x 65,55 inches			3	5	7	8	9	10	12	14	16	16	18	20
Roof window 28,54 x 32,20 inches			1	1	1	2	3	4	4	4	4	6	6	6
Underneath roof window 28,54 x 16,02 inches			1	1	1	2	3	4	4	4	4	6	6	6
Triangle 28,54 x 15,63 inches			4	4	4	4	4	4	4	4	4	4	4	4
Triangle 13,86 x 20,95 inches			4	4	4	4	4	4	4	4	4	4	4	4
Accoya decors														
	B NR2	1,8x0,8x0,9	18	18	36	36	36	36	36	36	36	36	36	36
	B NR4	3,15x1x0,4	18	18	36	36	36	36	36	36	36	36	36	36
	B NRS	3,15x0,4x0,4	36	36	72	72	72	72	72	72	72	72	72	72
	ACCS	1,38x0,7x0,7	0	0	16	16	16	16	16	16	16	16	16	16
	ACCT	50,7x1,77x0,79	18	18	36	36	36	36	36	36	36	36	36	36
	ACCB	69,4x1,77x0,79	18	18	36	36	36	36	36	36	36	36	36	36
	AS	3x20	72	72	144	144	144	144	144	144	144	144	144	144
	ASS	5x100	0	0	16	16	16	16	16	16	16	16	16	16

Classic 122			122x63,23	122x92,60	122x122	122x151,34	122x180,71	122x210	122x239,45	122x268,82	122x298,19	122x327,56	122x356,93	122x386,30
Part description, code and size														
	Size (inch)													
	B1	63,23	2											
	B2	90	2	2	4	4	4	4	4	4	4	4	4	4
	B3	32	2	2	4	2	2	4	2	2	4	2	2	4
	B5	92,6		2										
	B6	61,34			2				2			2		
	B7	90,71					2			2			2	
	B8	88,11						2	2	2	4	4	4	6
	C1	72	4	4	4	4	4	4	4	4	4	4	4	4
	D1	72	8	10	12	14	16	18	20	22	24	26	28	30
	I1	65	2	4	6	8	10	12	14	16	18	20	22	24
	I2	14,92	2	2	2	2	2	2	2	2	2	2	2	2
	I3	27,8	2	2	2	2	2	2	2	2	2	2	2	2
	I4	14,92	2	2	2	2	2	2	2	2	2	2	2	2
	I7	28	1	1	1	2	3	4	4	4	4	6	6	6
	E1	88,39	2	2	2	2	2	2	2	2	2	2	2	2
	E2	30,35	2	2	2	2	2	2	2	2	2	2	2	2
	F1	63,15	2											
	F2	92,52		2										
	F3	90			2	2	2	2	2	2	2	2	2	2
	F4	31,93			2			2			2			2
	F6	61,3				2			2			2		
	F7	90,67					2			2			2	
	F8	88,11						2	2	2	4	4	4	6
	G1	65	4	4	4	4	4	4	4	4	4	4	4	4
	K1	63,15	1											
	K2	92,52		1										
	K3	90			1	1	1	1	1	1	1	1	1	1
	K4	31,93			1			1			1			1
	K6	61,3				1			1			1		
	K7	90,67					1			1			1	
	K8	88,11								1	1	1	2	2
	K8 OPT	88,11						1	1		1	1		1
	L1	30,63	1	1	1	2	3	4	4	4	4	6	6	6
	L2	32,52	2	2	2	4	6	8	8	8	8	12	12	12
	L3	30,63	1	1	1	2	3	4	4	4	4	6	6	6
	M1	30,63	1	1	1	1	1	1	1	1	1	1	1	1
	M2	71,1	2	2	2	2	2	2	2	2	2	2	2	2
	M3	30,63	1	1	1	1	1	1	1	1	1	1	1	1
	M4	60,24	1	1	1	1	1	1	1	1	1	1	1	1
	M5	60,24	1	1	1	1	1	1	1	1	1	1	1	1
	M7	71,65	2	2	2	2	2	2	2	2	2	2	2	2
	S1	11,81	6	6	17	17	17	28	28	28	37	37	37	46
	ME1	41,85	2	2	2	2	2	2	2	2	2	2	2	2
	ME2	78	8	8	8	8	8	8	8	8	8	8	8	8
	ME4	58,07	0	0	1	2	0	0	0	0	0	0	0	0
	ME9	11.81 x 11.81	0	0	0	0	2 sets	2 sets	3 sets	4 sets	5 sets	5 sets	6 sets	6 sets
	ME5	1.38 x 1.38	8	8	8	10	12	14	14	14	14	16	16	16
	ME6	2.36 x 2.36	2	2	2	4	6	8	8	8	8	10	10	10
	ME7	23,5	1	1	1	2	3	4	4	4	4	6	6	6
	ME8	2	8	12	16	20	24	28	32	36	40	44	48	52
	A1	1.38 x 1.38 x 11.81	4	4	4	4	4	4	4	4	4	4	4	4
	A3	0,6x0,6x28	1	1	1	1	1	1	1	1	1	1	1	1
	A2	0.59 x 0.59 x 71.1	1 if double doors											
	S2	2.76 x 0.55 x 0.08	1 if double doors											
	Glazing rubber (ft)		298	360	426	476	542	590	656	720	790	855	920	985
	Brush strip (in)		142	142	142	142	142	142	142	142	142	142	142	142
	Down pipe bend 90° - Ø1,38 in		2	2	2	2	2	2	2	2	2	2	2	2
	Sliding roller		2	2	2	2	2	2	2	2	2	2	2	2
	Bolts 6x12		100	110	120	140	170	180	190	210	230	240	260	270
	Bolts 6x30		2	2	2	4	6	8	8	8	8	10	10	10
	Nuts 6x1		105	115	125	145	180	190	200	220	240	250	270	280
	Bolts, washer, 2 nuts 7x20		1	1	1	2	3	4	4	4	4	6	6	6
	Bolts, washer, nuts 10x20		2	2	2	2	2	2	2	2	2	2	2	2
	Tapping screws 4,8x25		8	8	8	12	16	20	20	20	20	28	28	28
	Tapping screws 4,8x19		8	8	8	8	8	8	8	8	8	8	8	8

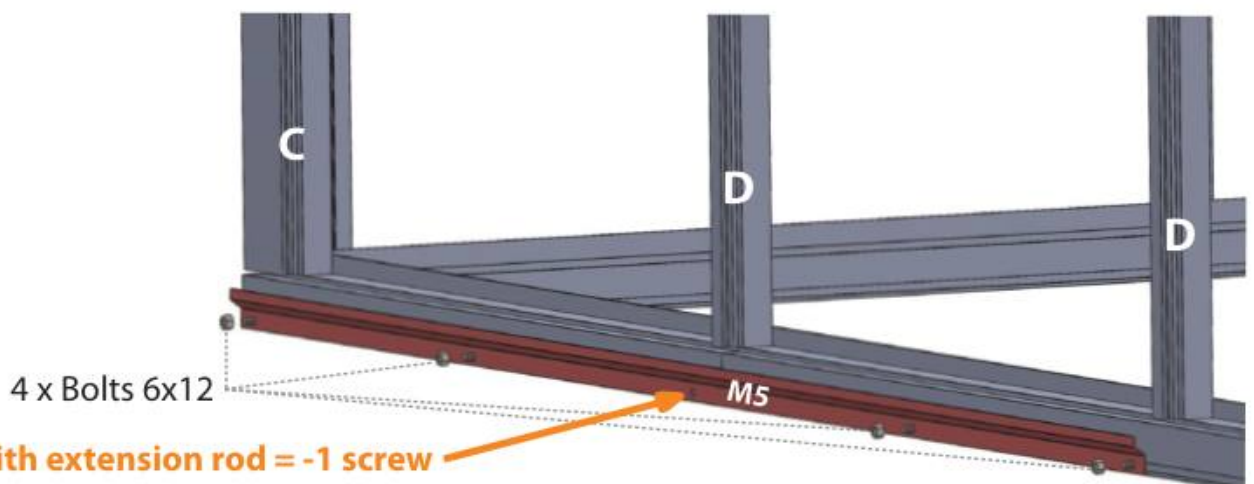
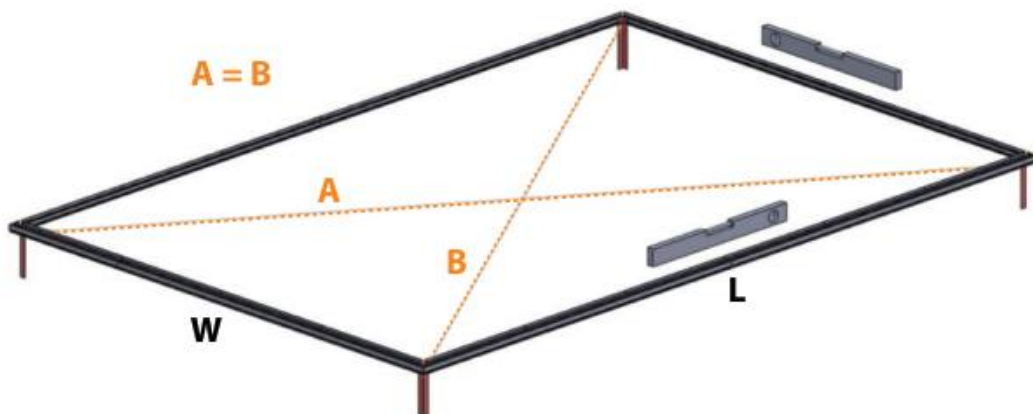
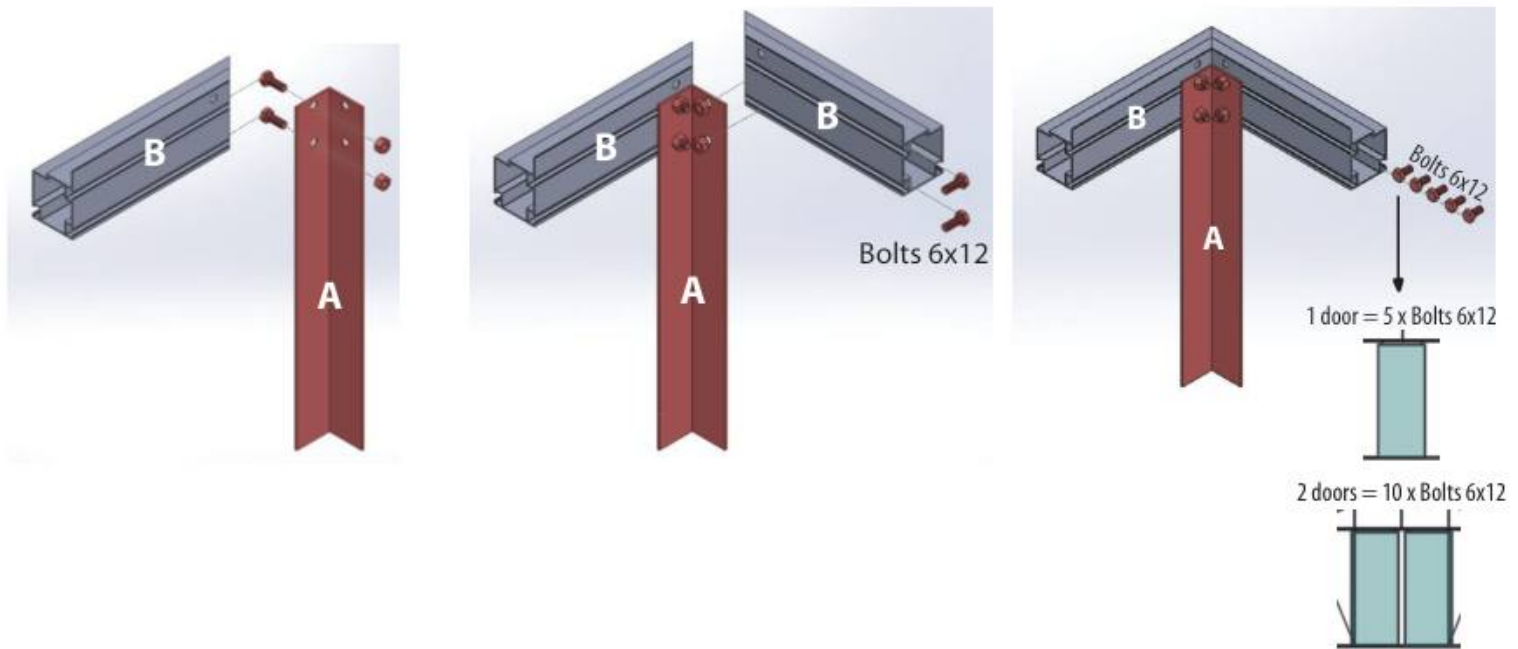
	Hexagon socket screws	24	24	68	68	68	112	112	112	148	148	148	184
	Nut caps	105	115	125	145	180	190	200	220	240	250	270	280
	Gutter end incl. downpipe	2	2	2	2	2	2	2	2	2	2	2	2
	Gutter end	2	2	2	2	2	2	2	2	2	2	2	2
	Ridge end	2	2	2	2	2	2	2	2	2	2	2	2
	Railends (L) sliding door	1	1	1	1	1	1	1	1	1	1	1	1
	Railends (R) sliding door	1	1	1	1	1	1	1	1	1	1	1	1
	PVC piece gable	4	4	4	4	4	4	4	4	4	4	4	4

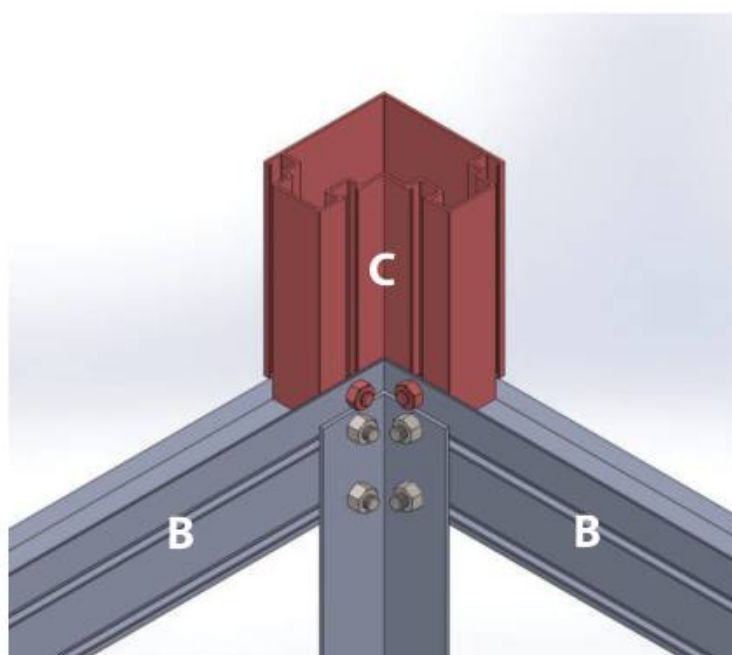
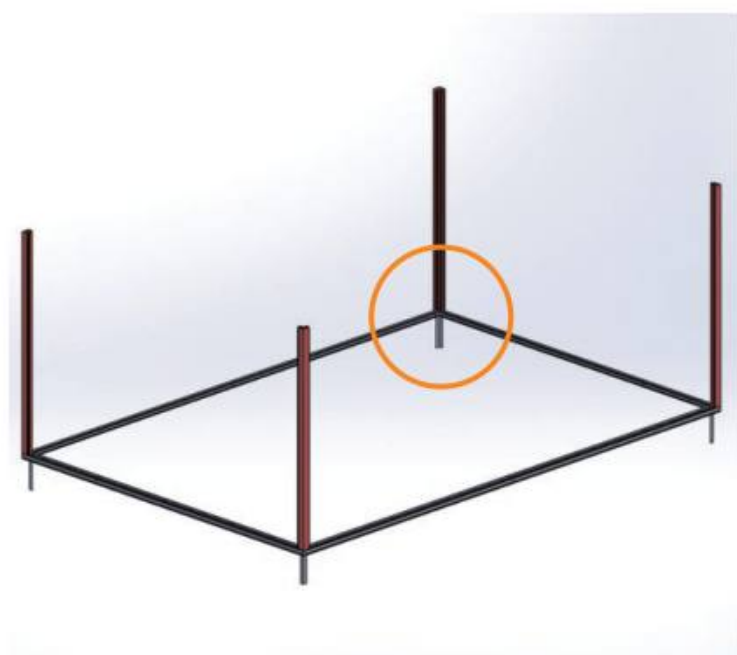
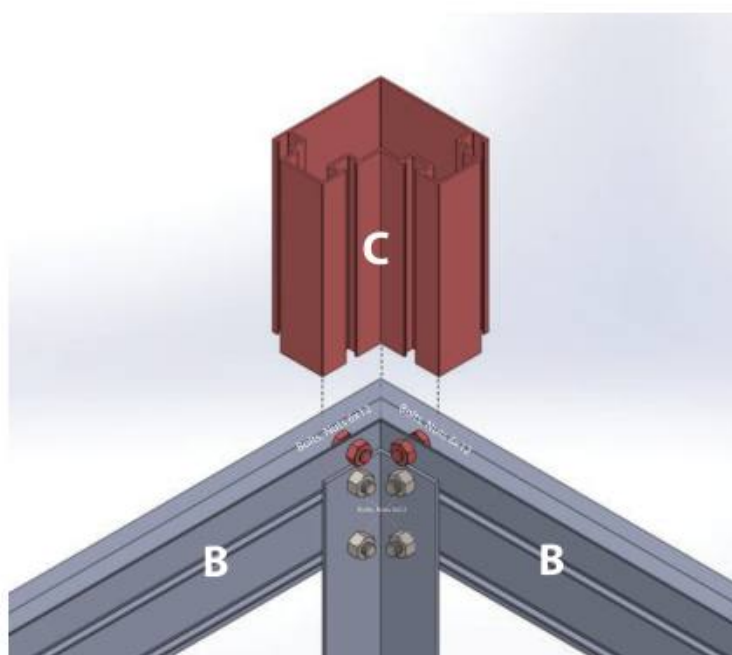
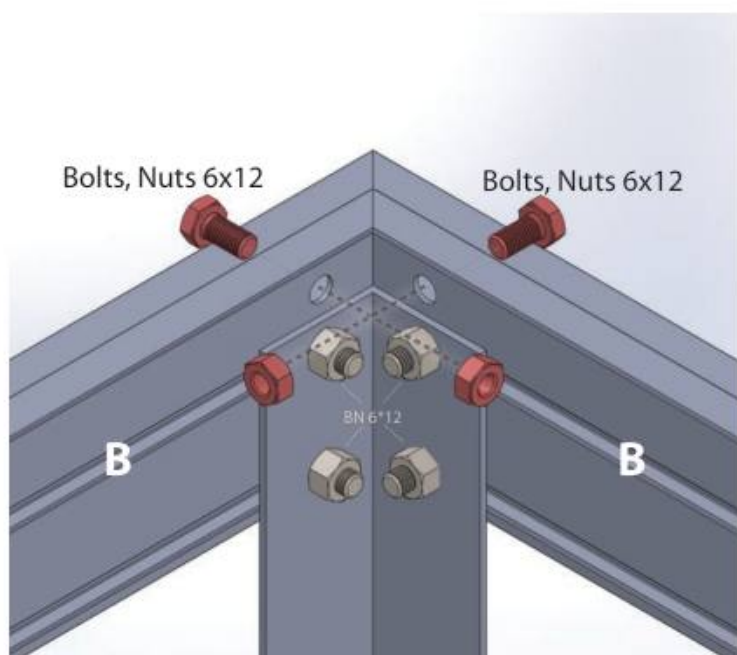
Glass													
Gable 28,54 x 72,44 in	11	13	15	17	19	21	23	25	27	29	31	33	
Sliding door 28,54 x 70,75 in	1	1	1	1	1	1	1	1	1	1	1	1	
Roof 28,54 x 65,67 in	3	5	7	8	9	10	12	14	16	16	18	20	
Roof window / Underneath roof window 28,54 x 32,20 in	2	2	2	4	6	8	8	8	8	12	12	12	
Triangle 28,54 x 27,80 in	4	4	4	4	4	4	4	4	4	4	4	4	
Triangle 28,54 x 15,53 in	4	4	4	4	4	4	4	4	4	4	4	4	

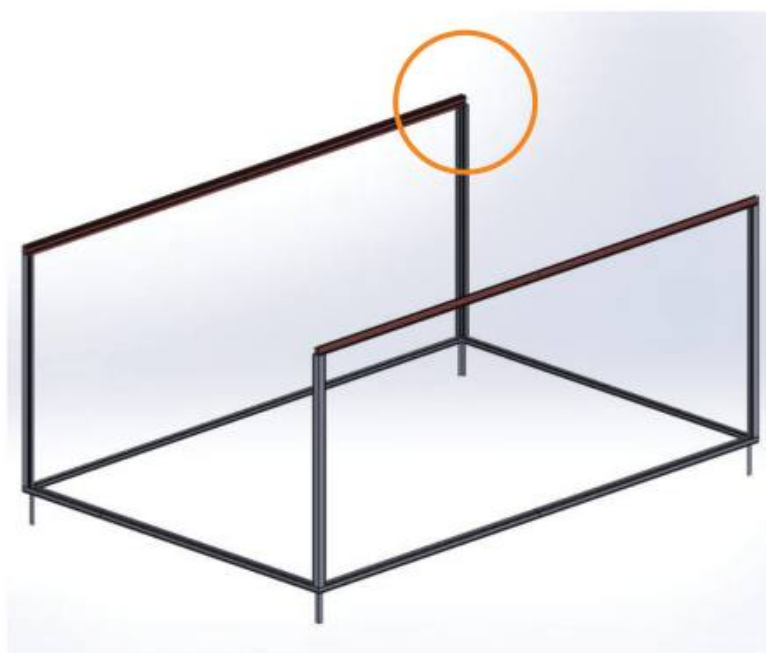
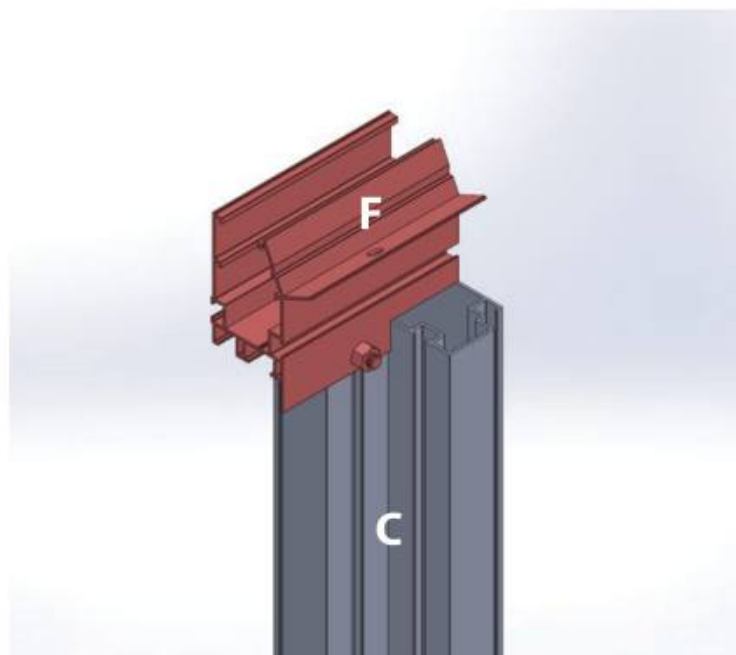
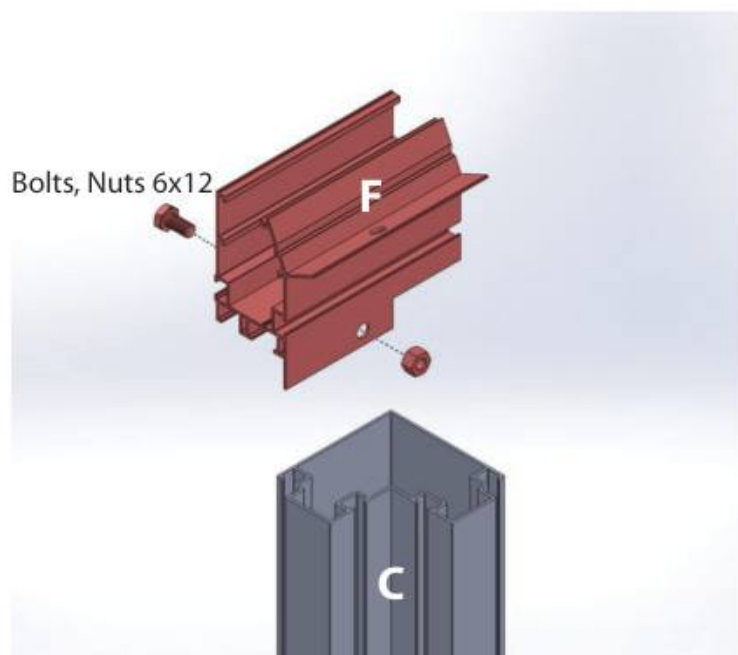
Accoya decors													
	B NR2	1,8x0,8x0,9	18	18	36	36	36	36	36	36	36	36	36
	B NR4	3,15x1x0,4	18	18	36	36	36	36	36	36	36	36	36
	B NR5	3,15x0,4x0,4	36	36	72	72	72	72	72	72	72	72	72
	ACCS	1,38x0,7x0,7	0	0	16	16	16	16	16	16	16	16	16
	ACCT	67x1,77x0,79	18	18	36	36	36	36	36	36	36	36	36
	ACCB	76x1,77x0,79	18	18	36	36	36	36	36	36	36	36	36
	AS	3x20	72	72	144	144	144	144	144	144	144	144	144
	ASS	5x100	0	0	16	16	16	16	16	16	16	16	16

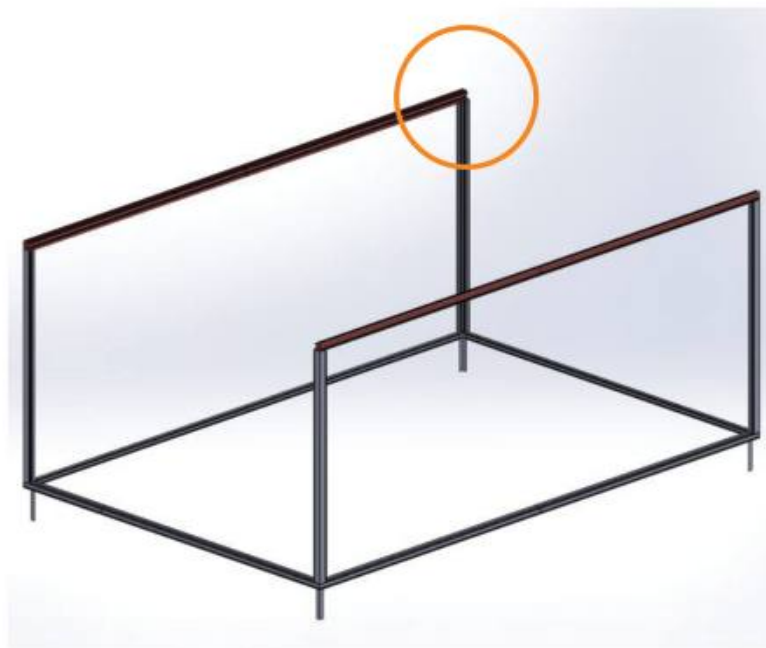
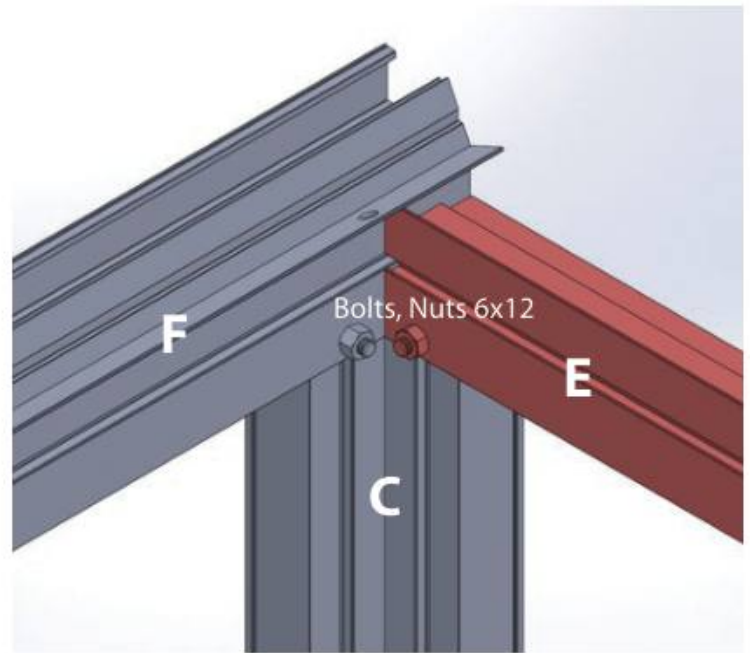
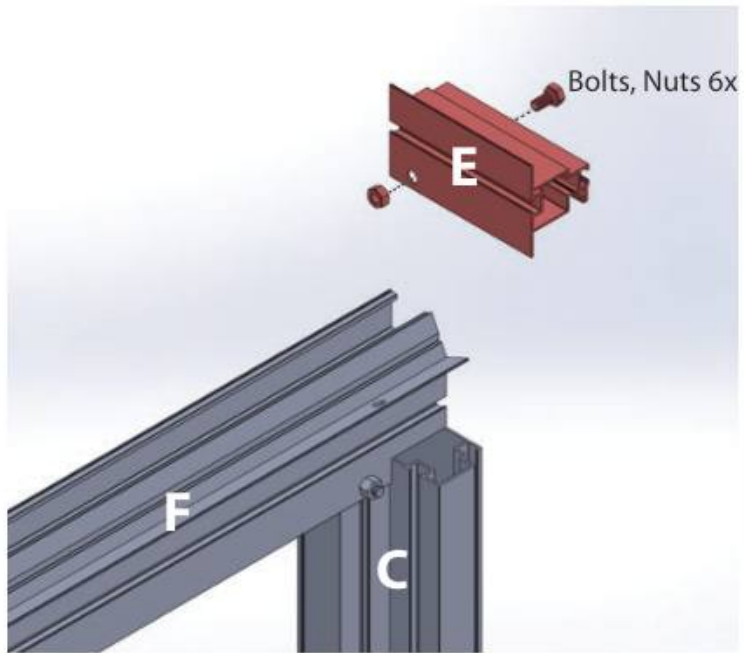
Part description, code and size			151,34x63,23	151,34x92,60	151,34x122	151,34x151,34	151,34x180,71	151,34x210	151,34x239,45
		Size (in)							
	B1	63,23	2						
	B2	90	2	2	4	4	4	4	4
	B3	32			2			2	
	B5	92,6		2					
	B6	61,34	2	2	2	4	2	2	4
	B7	90,71					2		
	B8	88,11						2	2
	C1	72	4	4	4	4	4	4	4
	D1	72	10	12	14	16	18	20	22
	I2062	81,18	2	4	6	8	10	12	14
	I2	14,92	2	2	2	2	2	2	2
	I728.1	28,66	2	2	2	2	2	2	2
	I728.2	28,66	2	2	2	2	2	2	2
	I4	14,92	2	2	2	2	2	2	2
	I881	34,69	2	2	2	2	2	2	2
	I7	28	1	1	1	2	3	4	4
	E1.1	88,39	2	2	2	2	2	2	2
	E13	59,72	2	2	2	2	2	2	2
	F1	63,15	2						
	F2	92,52		2					
	F3	90			2	2	2	2	2
	F4	31,93			2			2	
	F6	61,3				2			2
	F7	90,67					2		
	F8	88,11						2	2
	G2062	81,18	4	4	4	4	4	4	4
	K1	63,15	1						
	K2	92,52		1					
	K3	90			1	1	1	1	1
	K4	31,93			1			1	
	K6	61,3				1			1
	K7	90,67					1		
	K8	88,11						1	1
	L1	30,63	1	1	2	2	3	4	4
	L2	32,52	2	2	4	4	6	8	8
	L3	30,63	1	1	2	2	3	4	4
	M1	30,63	1	1	1	1	1	1	1
	M2	71,1	2	2	2	2	2	2	2
	M3	30,63	1	1	1	1	1	1	1
	M4	60,24	1	1	1	1	1	1	1
	M5	60,24	1	1	1	1	1	1	1
	M7	71,65	2	2	2	2	2	2	2
	S1	11,81	6	6	17	17	17	28	28
	ME1	41,85	2	2	2	2	2	2	2
	ME2	78	8	8	8	8	8	8	8
	ME9	11.81 x 11.81	1 set	2 sets	3 sets	4 sets	5 sets	6 sets	7 sets
	ME5	1.38 x 1.38	12	12	14	14	16	18	18
	ME6	2.36 x 2.36	2	2	4	4	6	8	8
	ME7	23,5	1	1	2	2	3	4	4
	ME8	2	8	12	16	20	24	28	32

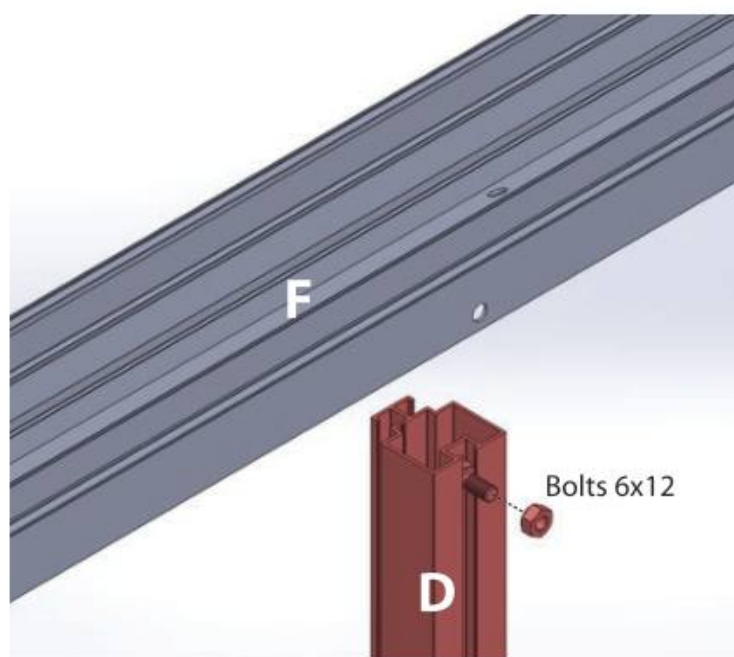
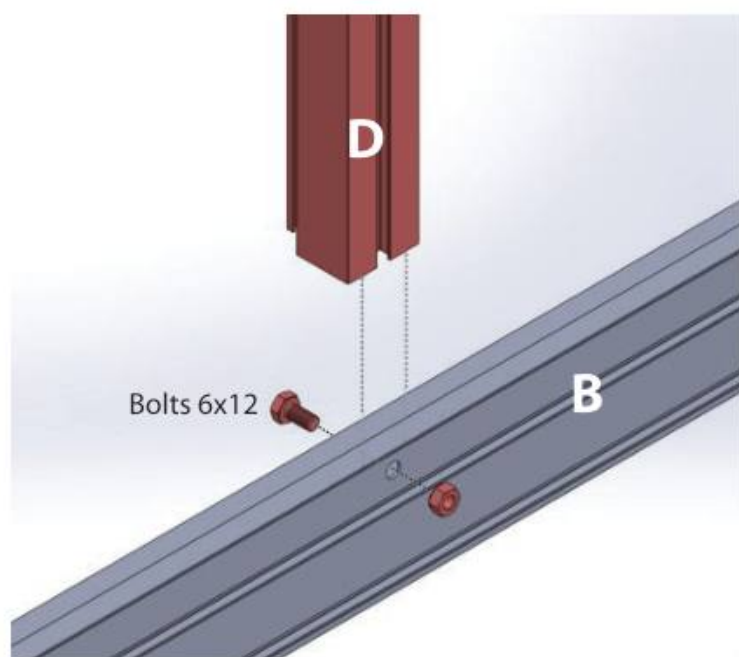
	A1	1.38 x 1.38 x 11.81	4	4	4	4	4	4	
	A3	0,6x0,6x28	1	1	1	1	1	1	
	A2	0.59 x 0.59 x 71.1	1 if double doors						
	S2	2.76 x 0.55 x 0.08							
	Glazing rubber (ft)		344	410	475	525	590	640	690
	Brush strip (in)		142	142	142	142	142	142	142
	Down pipe bend 90° - Ø1,38 in		2	2	2	2	2	2	2
	Sliding roller		2	2	2	2	2	2	2
	Bolts 6x12		100	110	120	140	170	180	190
	Bolts 6x30		2	2	2	4	6	8	8
	Nuts 6x1		105	115	125	145	180	190	200
	Bolts, washer, 2 nuts 7x20		1	1	1	2	3	4	4
	Bolts, washer, nuts 10x20		2	2	2	2	2	2	2
	Tapping screws 4,8x25		8	8	8	12	16	20	20
	Tapping screws 4,8x19		8	8	8	8	8	8	8
	Hexagon socket screws		24	24	68	68	68	112	112
	Nut caps		105	115	125	145	180	190	200
	Gutter end incl. downpipe		2	2	2	2	2	2	2
	Gutter end		2	2	2	2	2	2	2
	Ridge end		2	2	2	2	2	2	2
	Railends (L) sliding door		1	1	1	1	1	1	1
	Railends (R) sliding door		1	1	1	1	1	1	1
	PVC piece gable		4	4	4	4	4	4	4
Glass									
Gable 28,54 x 72,44 in			13	15	17	19	21	23	25
Sliding door 28,54 x 70,75 in			1	1	1	1	1	1	1
Roof 28,54 x 81,97 in			3	5	6	8	9	10	12
Roof window 28,54 x 32,2 in			1	1	2	2	3	4	4
Underneath roof window 28,54 x 48,27 in			1	1	2	2	3	4	4
Triangle 28,54 x 27,8 in			4	4	4	4	4	4	4
Triangle 28,54 x 15,63 in			4	4	4	4	4	4	4
Shape glass 13,62 x 34,64 in			4	4	4	4	4	4	4
Accoya decors									
	B NR2	1,8x0,8x0,9	18	18	36	36	36	36	36
	B NR4	3,15x1x0,4	18	18	36	36	36	36	36
	B NR5	3,15x0,4x0,4	36	36	72	72	72	72	72
	ACCS	1,38x0,7x0,7	0	0	16	16	16	16	16
	ACCT	82x1,77x0,79	18	18	36	36	36	36	36
	ACCB	76x1,77x0,79	18	18	36	36	36	36	36
	AS	3x20	72	72	144	144	144	144	144
	ASS	5x100	0	0	16	16	16	16	16



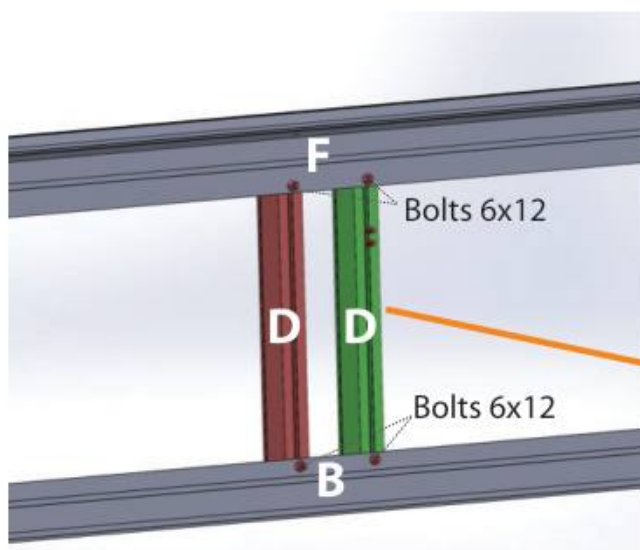
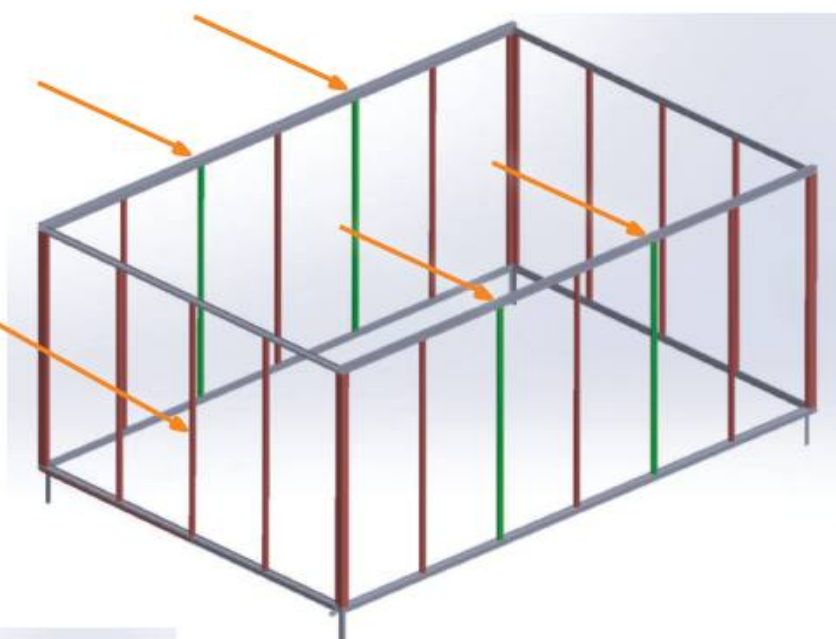




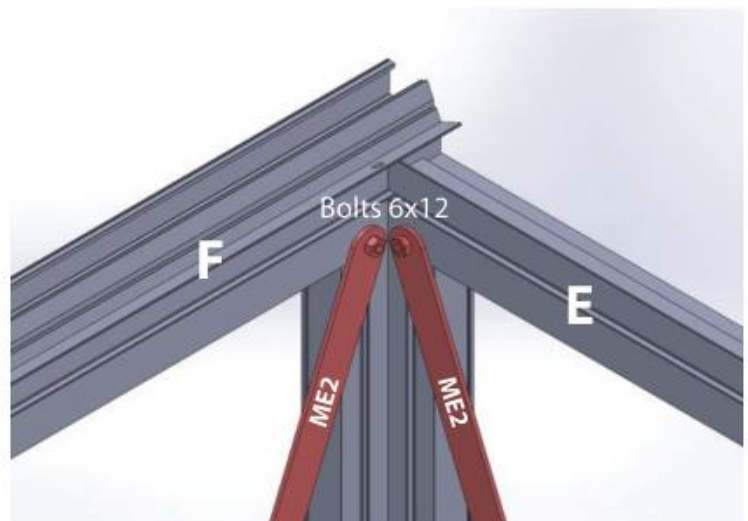
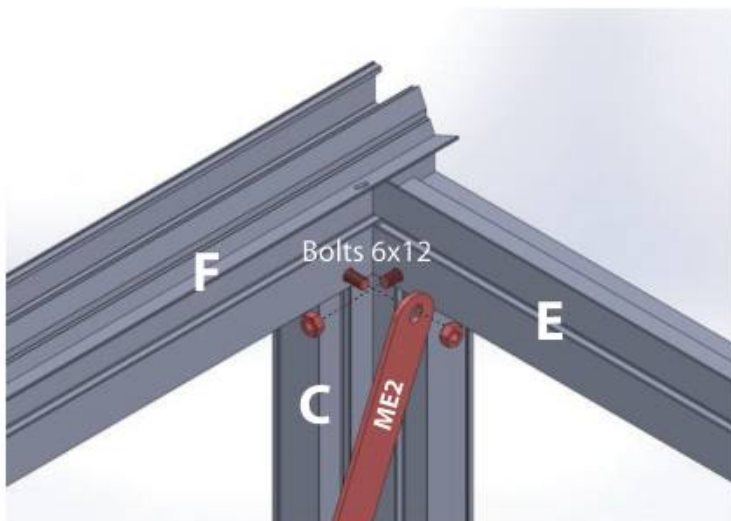
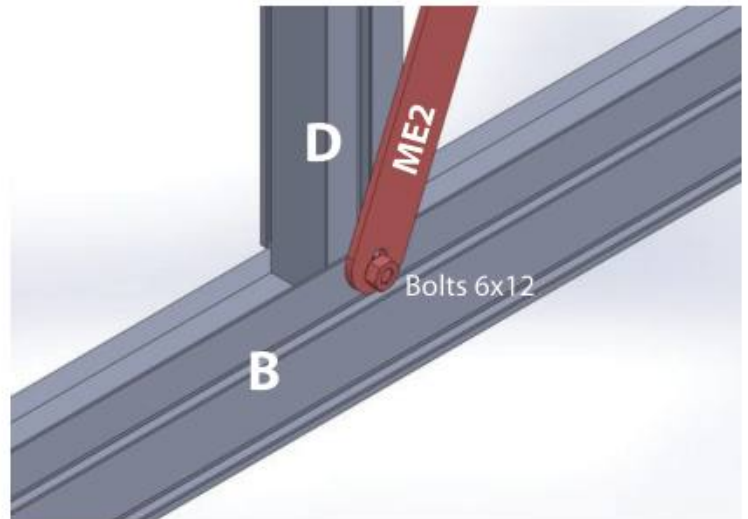
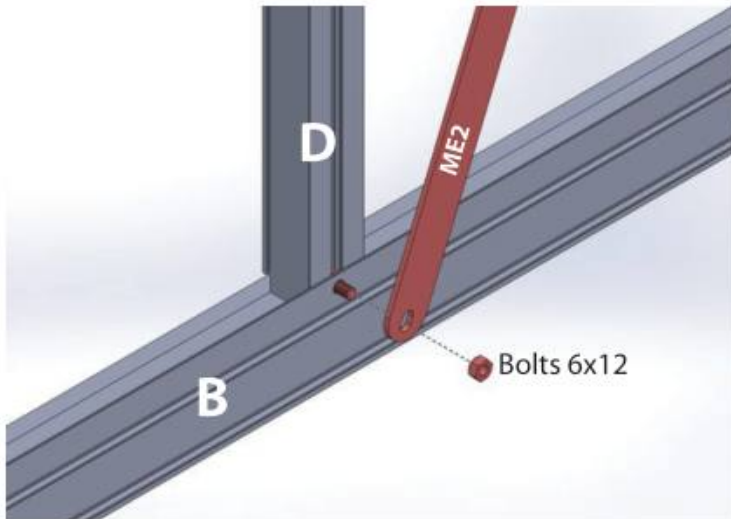




**Middle profile NOT installed if double doors.
Doors can be installed on short and long side.**

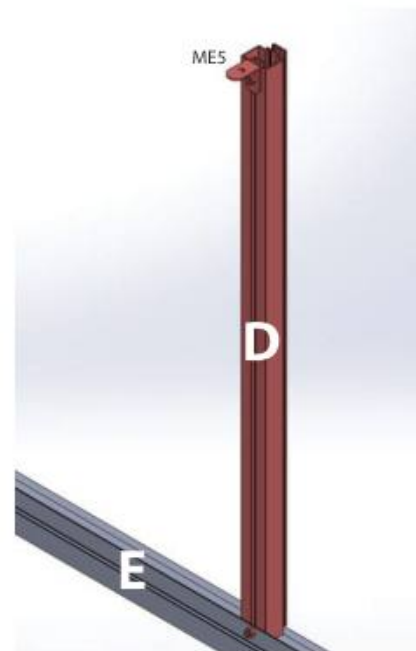
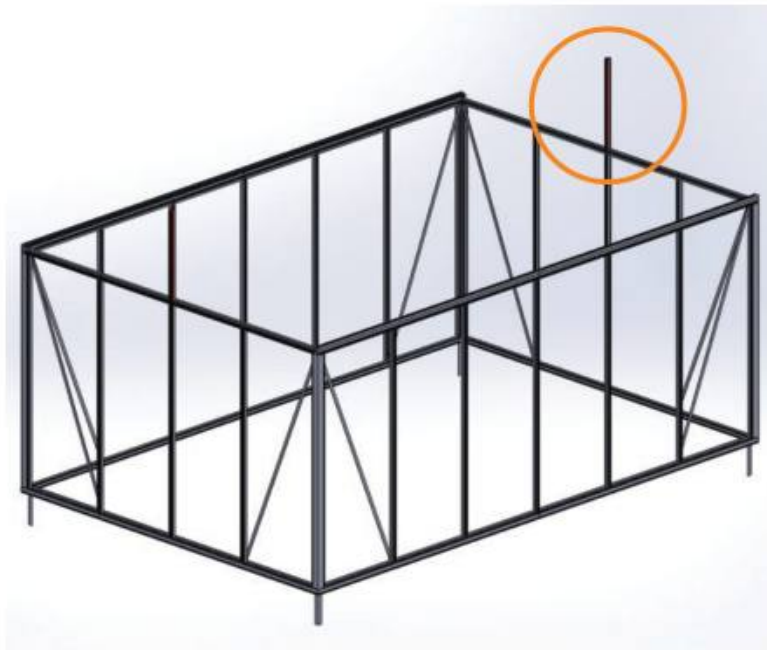
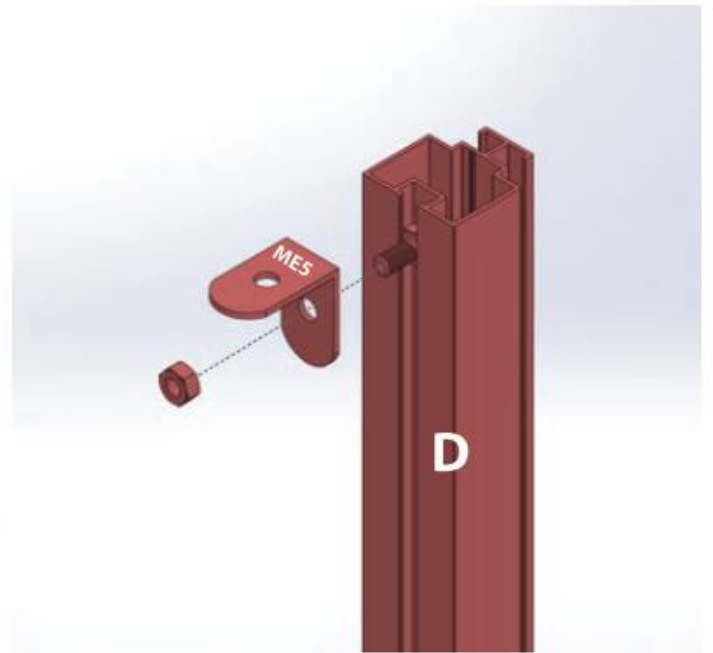
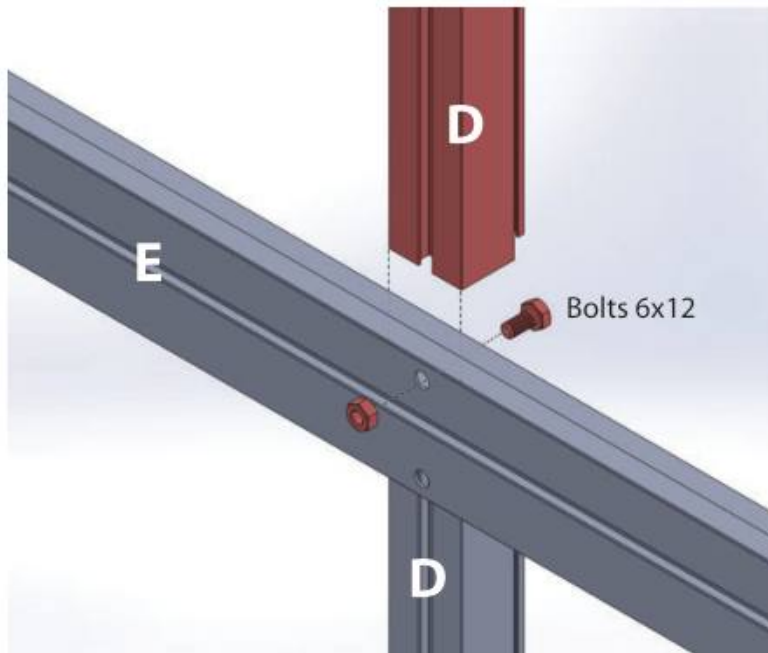


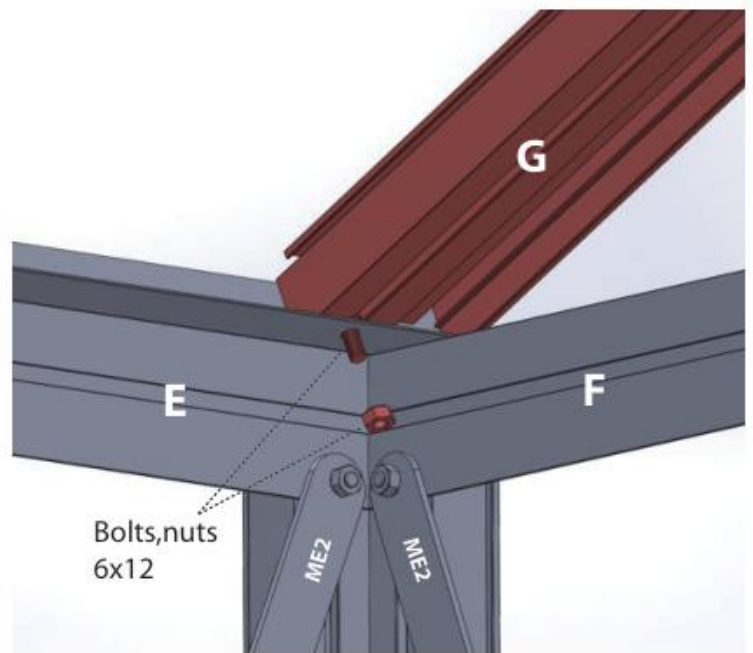
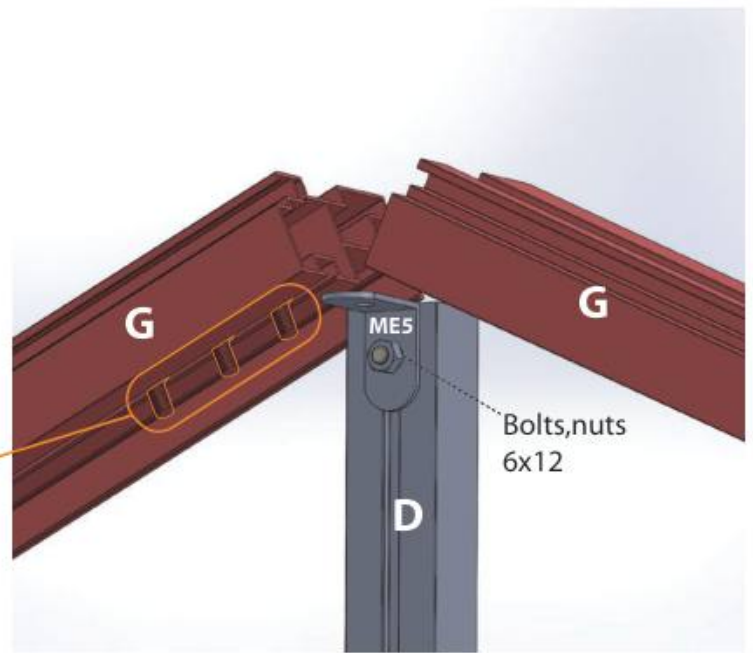
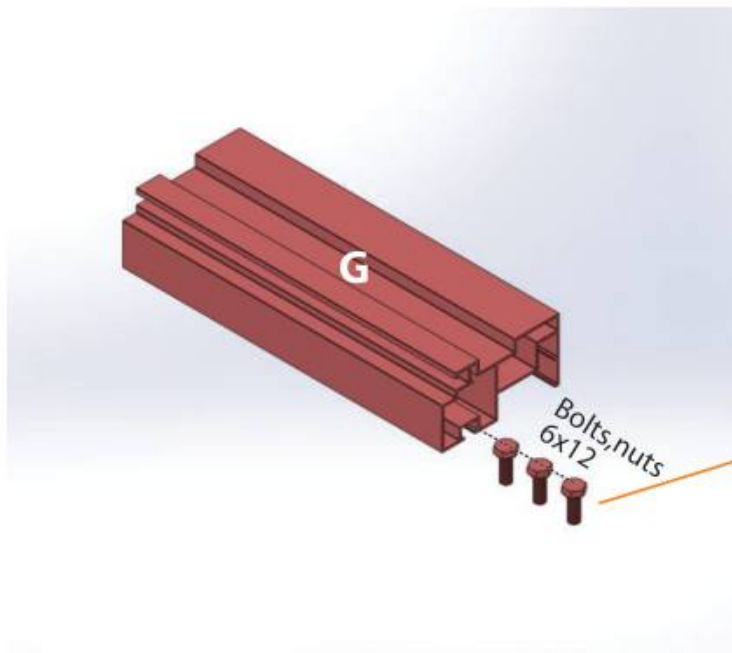
Step 15

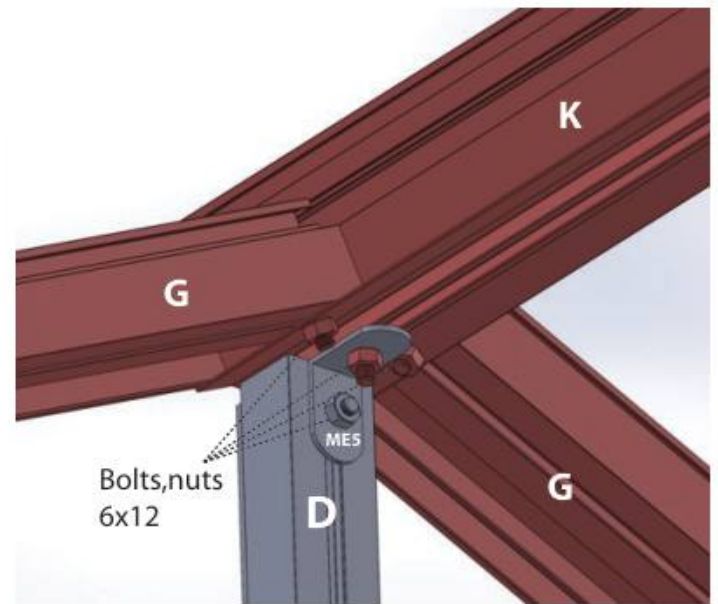
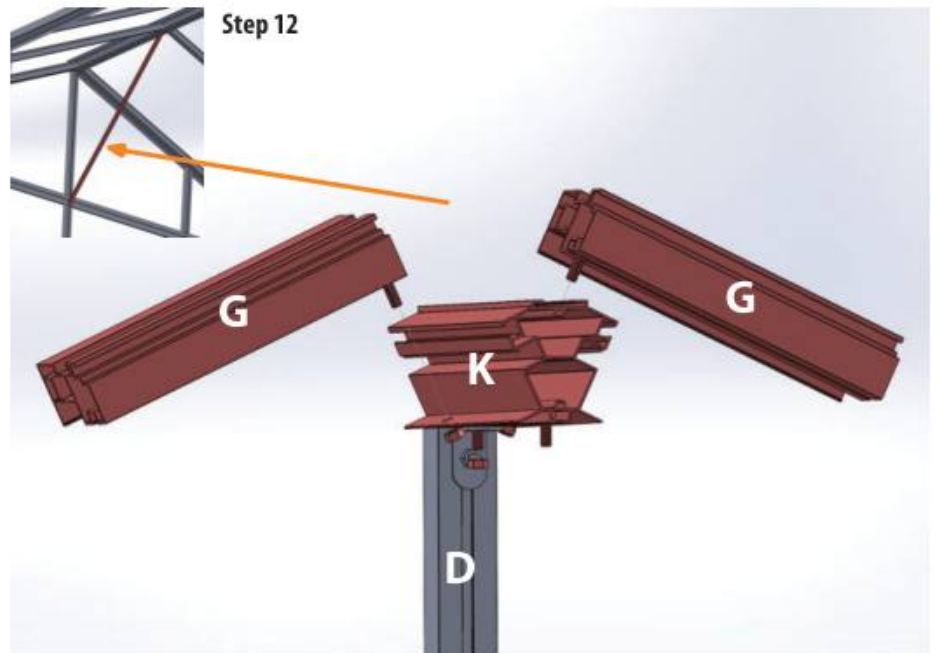
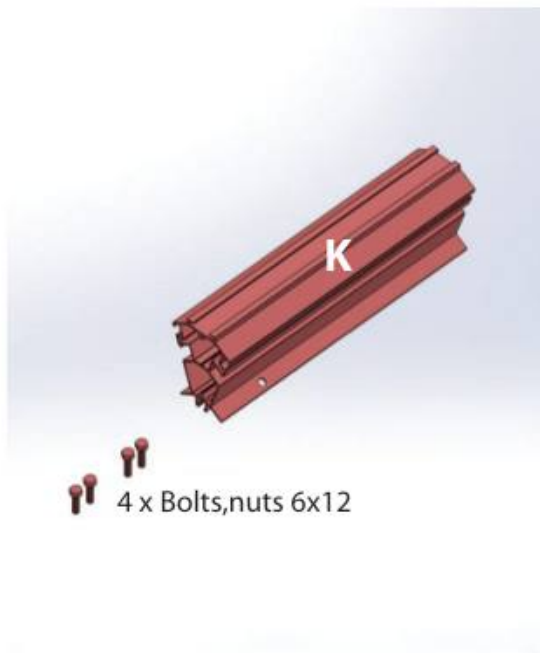


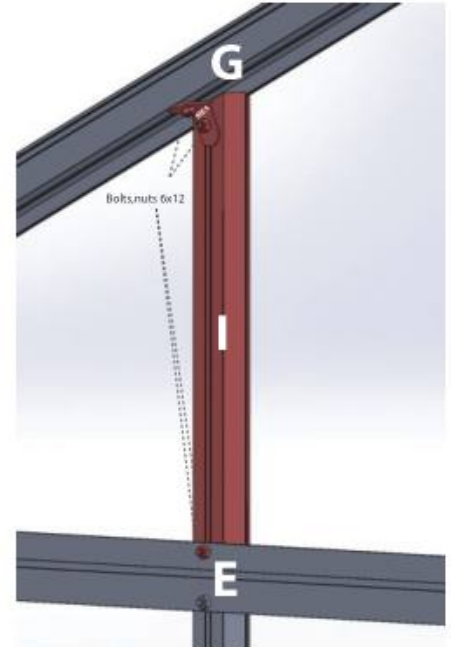
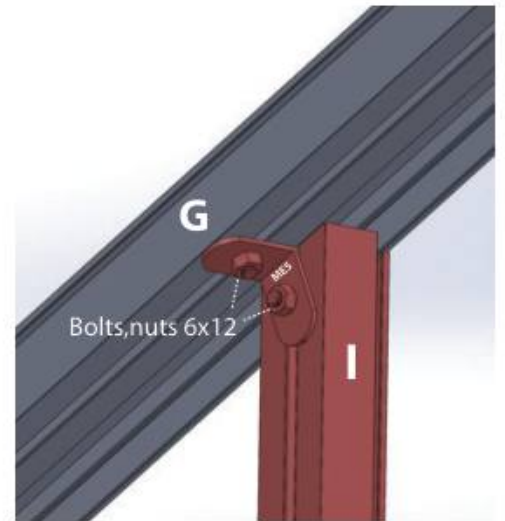
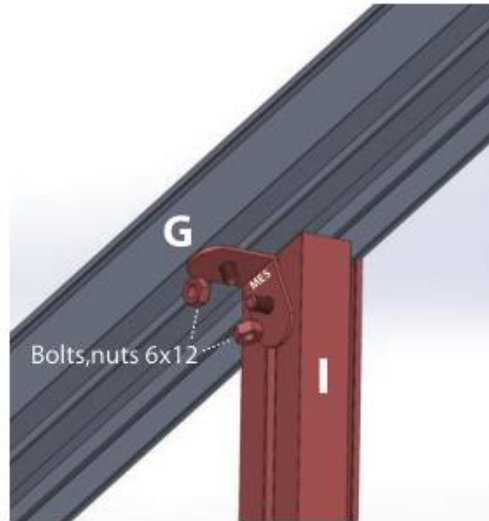
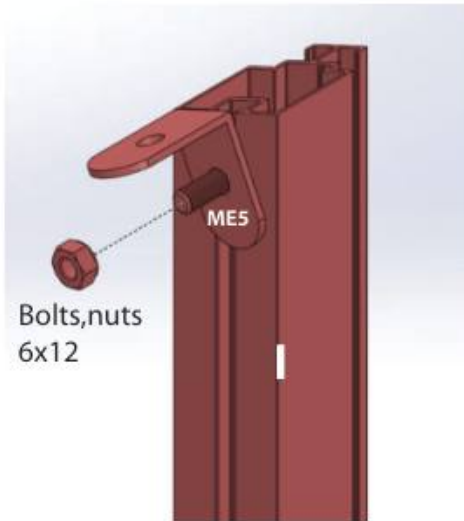
ME10 $\leftarrow$ W=92.56"

ME2 $\leftarrow$ W=122.01"



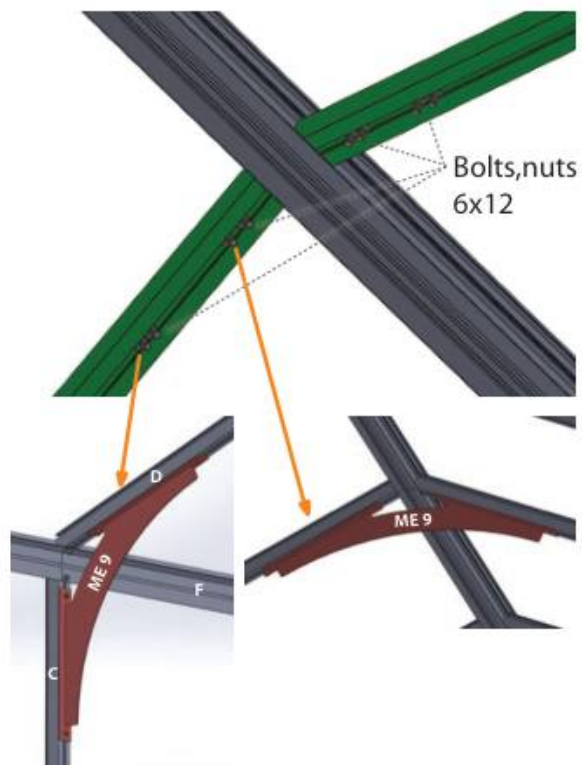






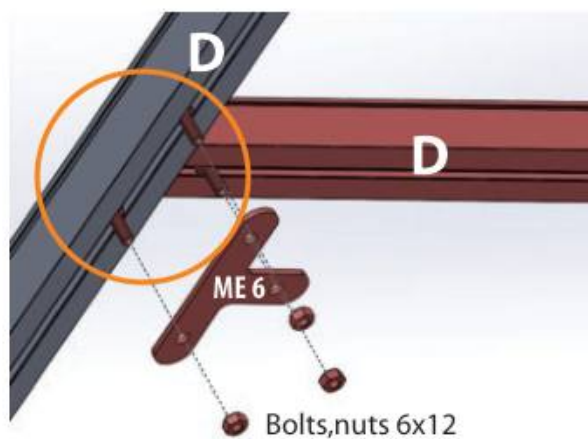


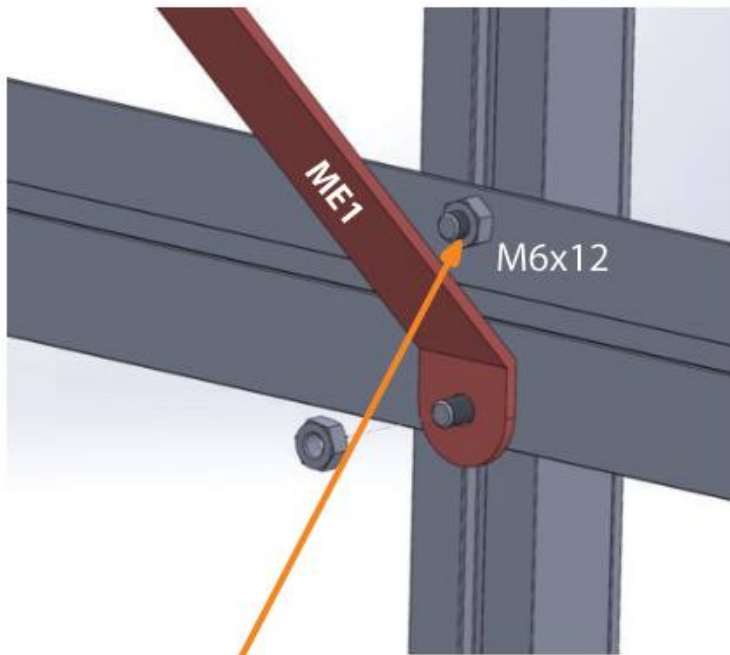
Step 15



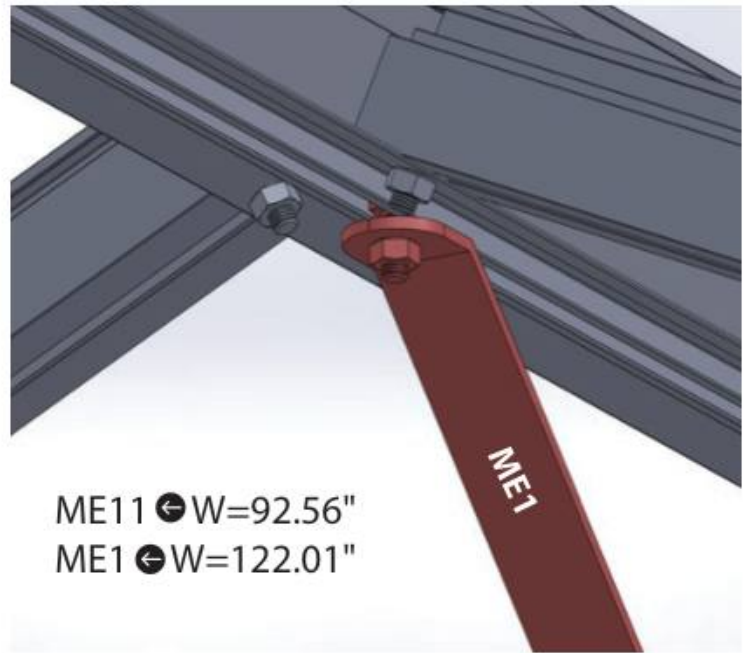
+2x M6x12 for window

Step 13



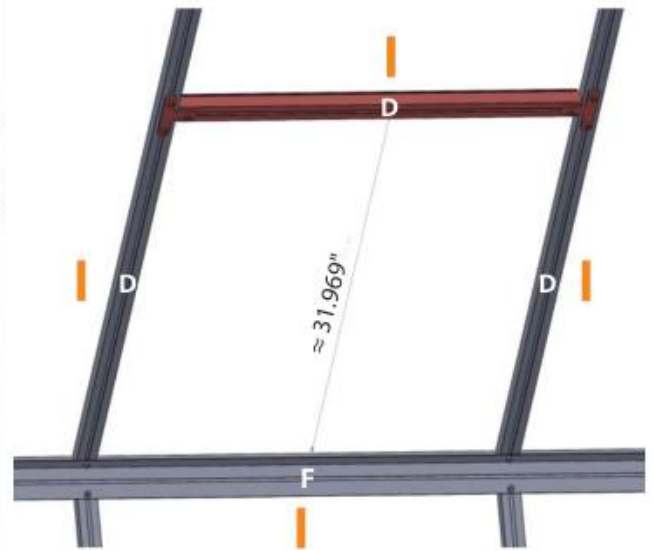
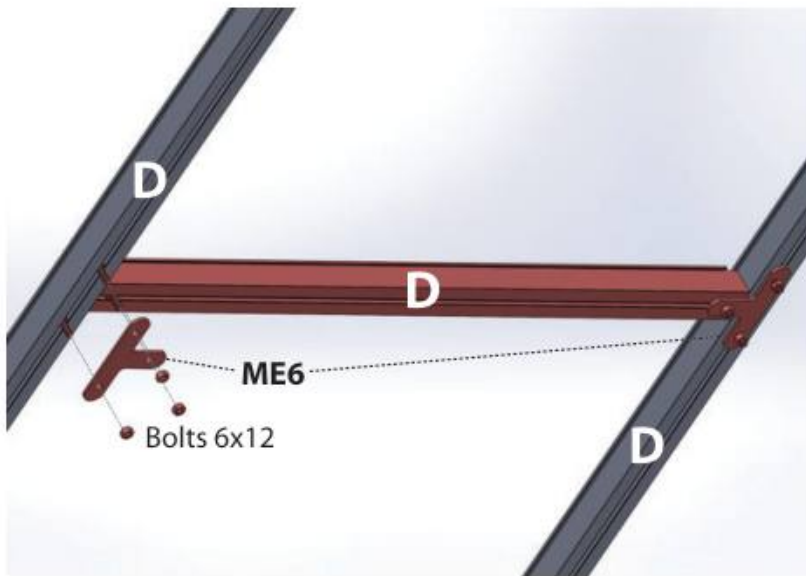
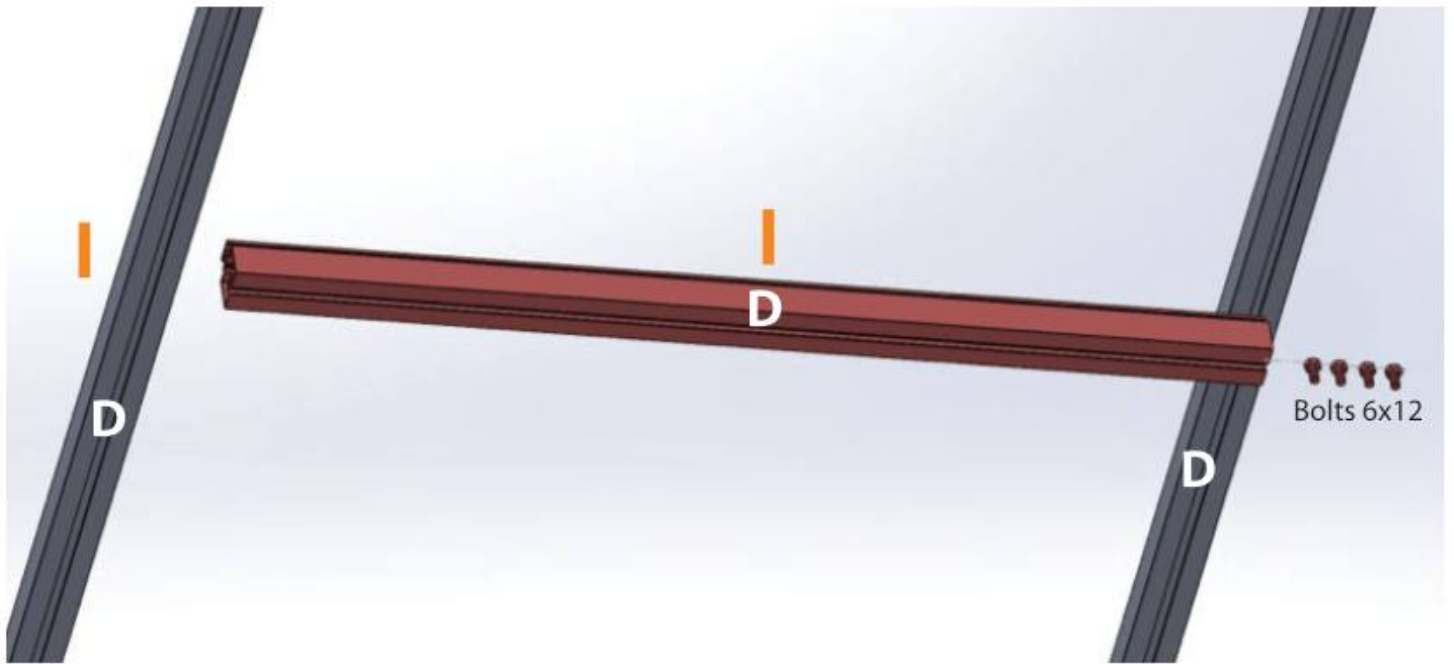


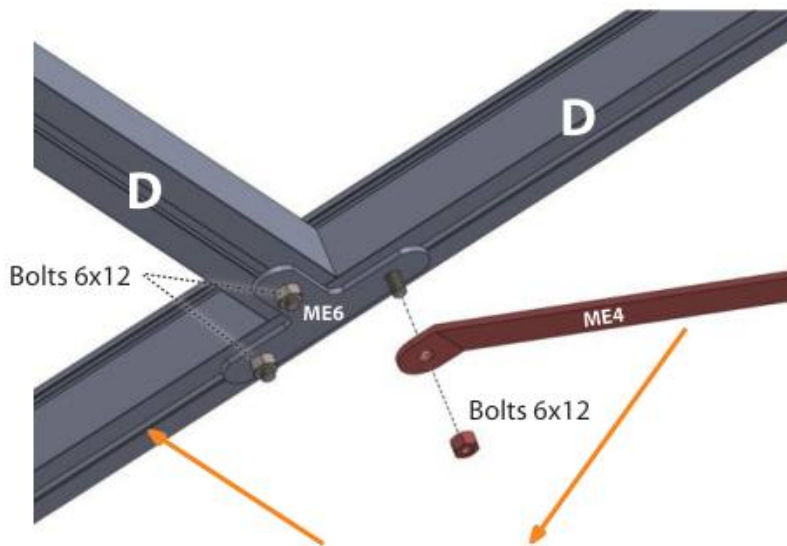
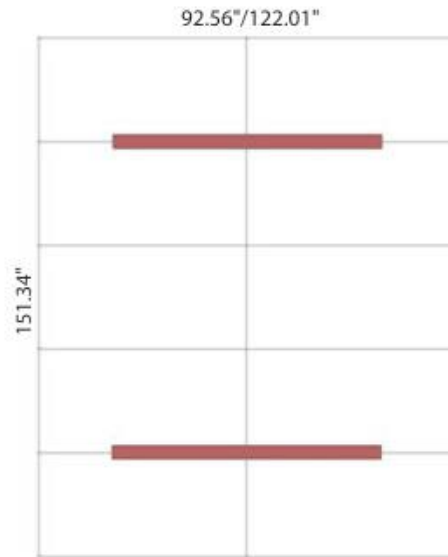
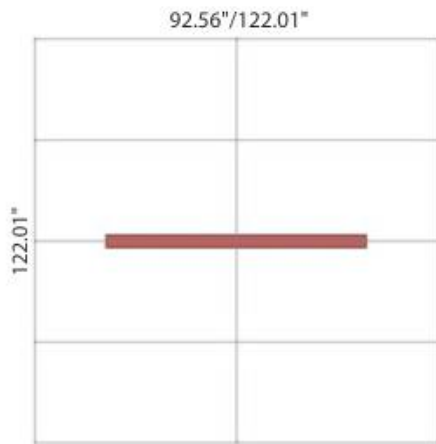
Attach ME11 here



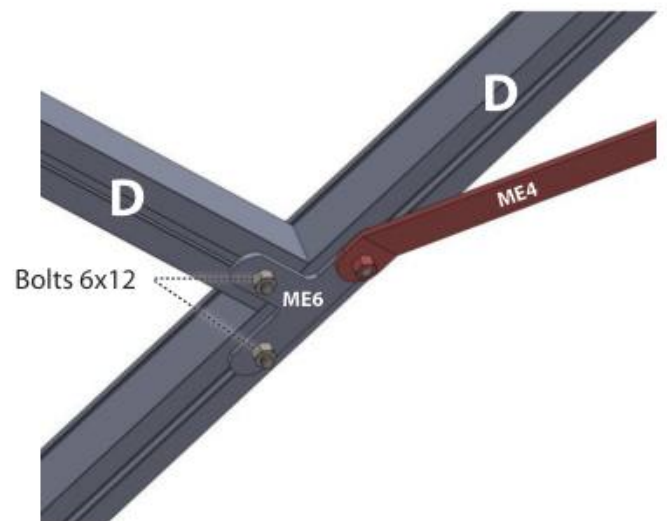
Not used for sizes L = 63.23", 92.60"



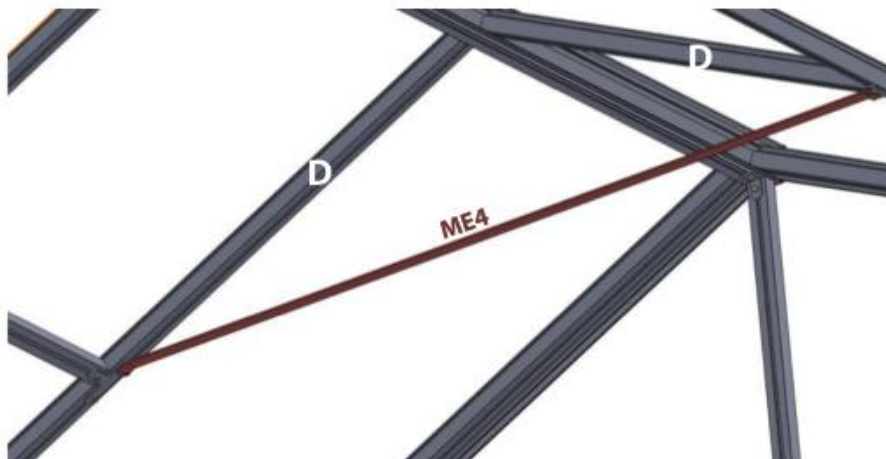




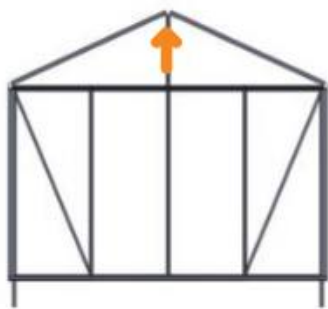
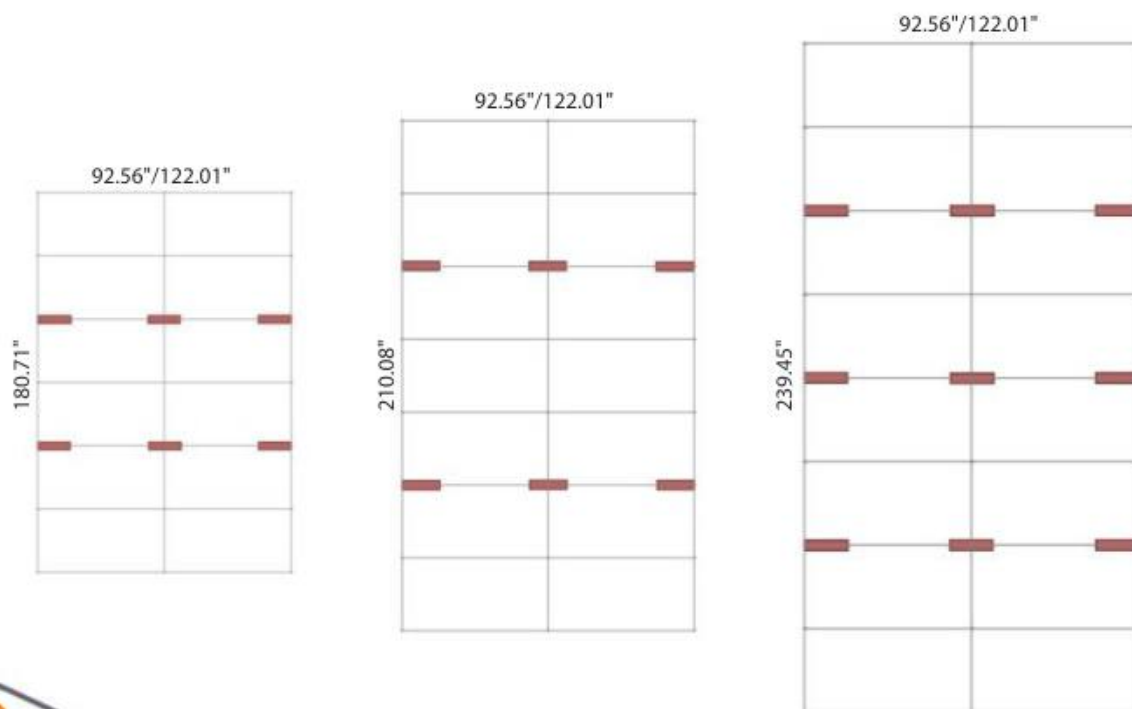
Install ME4 lower with extra screw if your house W=92.56"



Not used for sizes L = 63.23", 92.60"



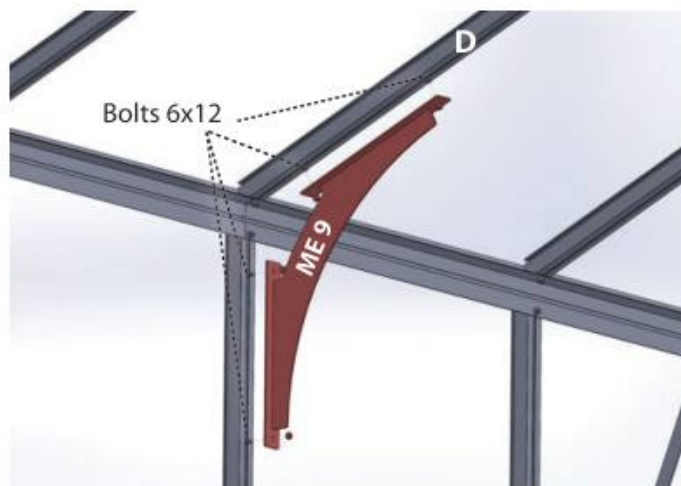
ME9 placement

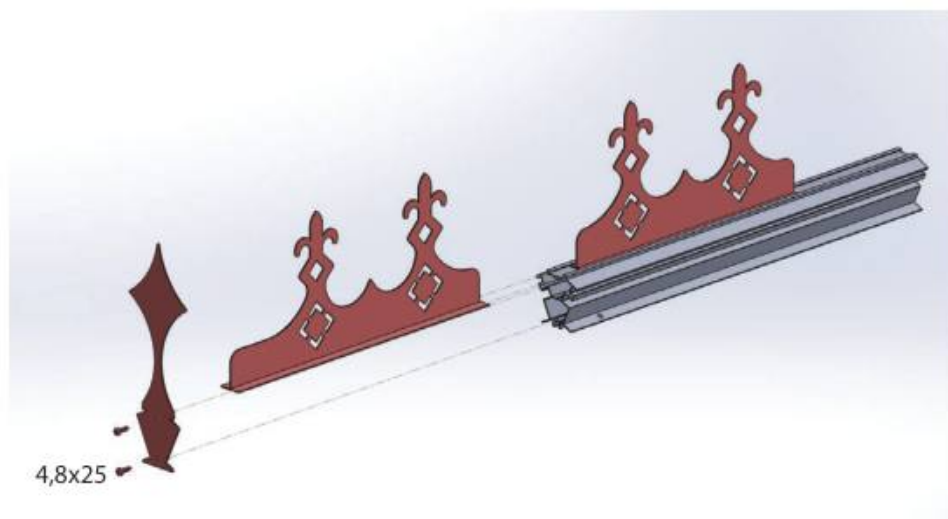
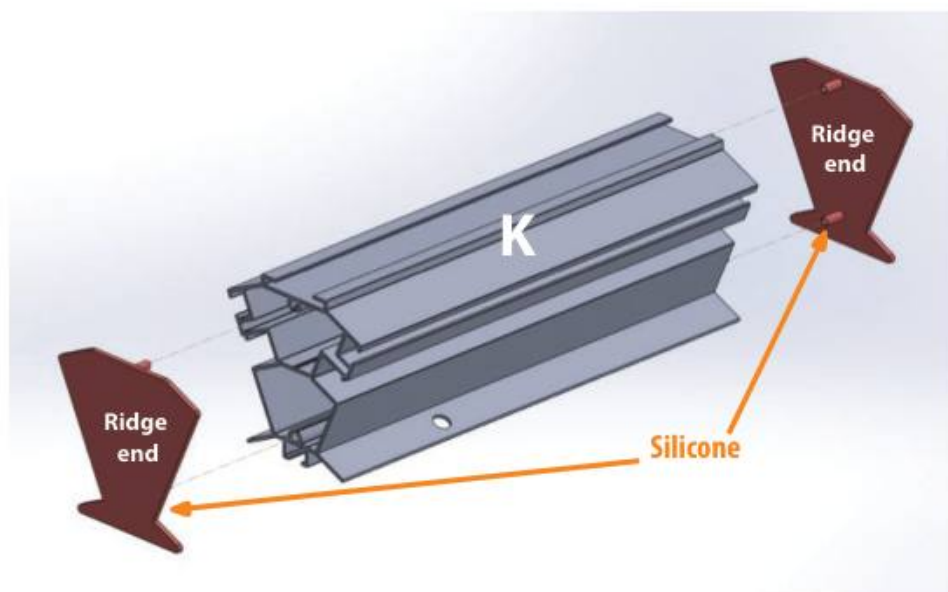


1. Push ridge from inside up by 0.59"
2. Fix the screws

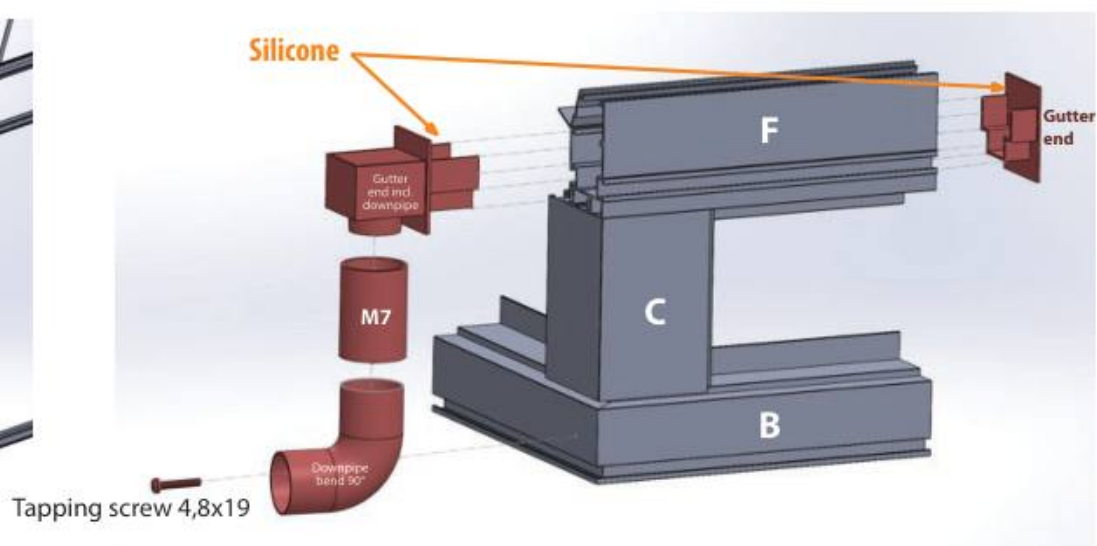


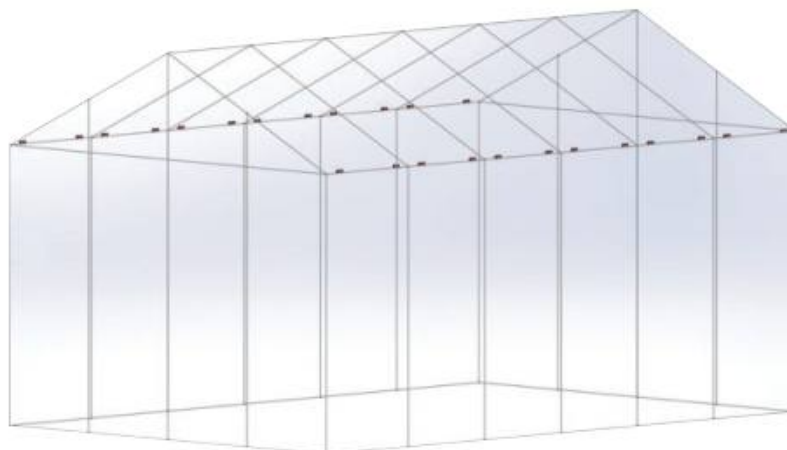
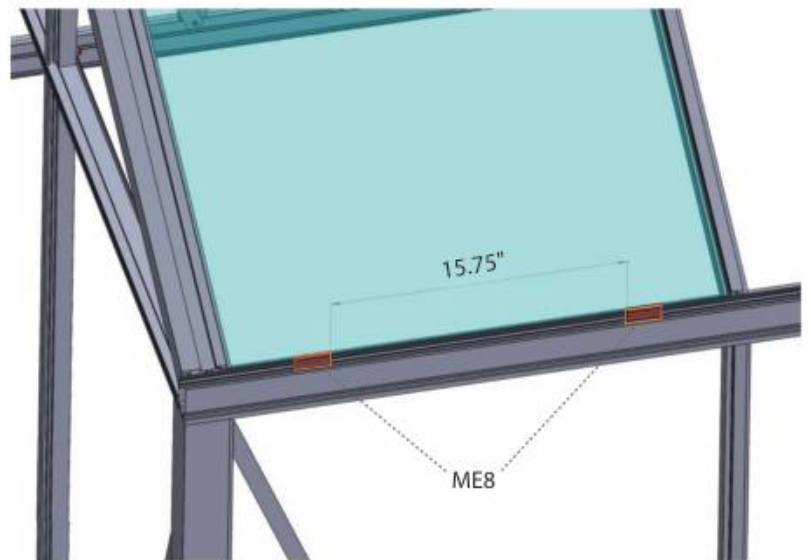
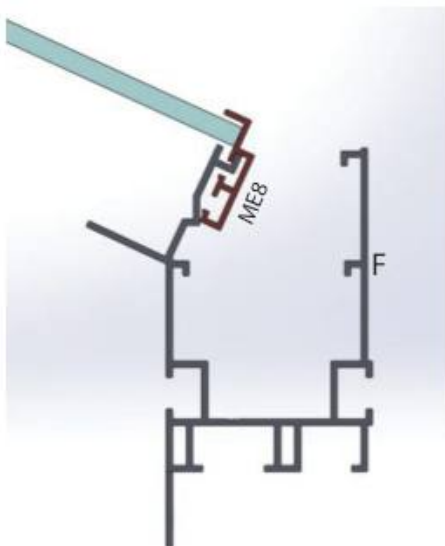
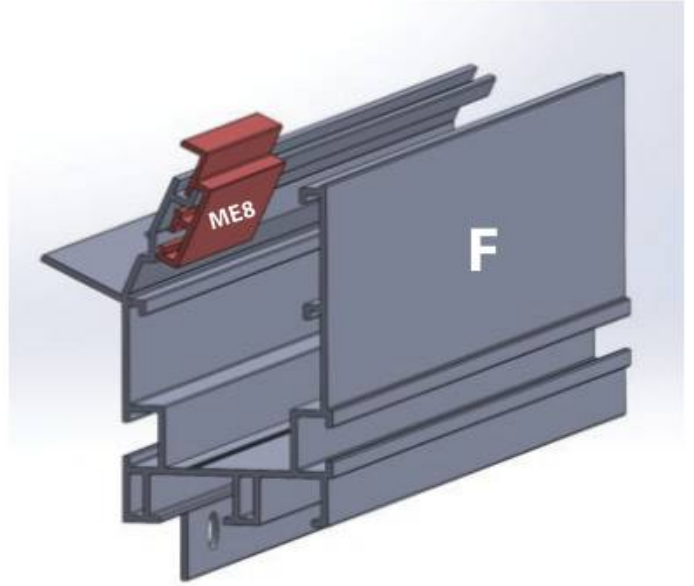
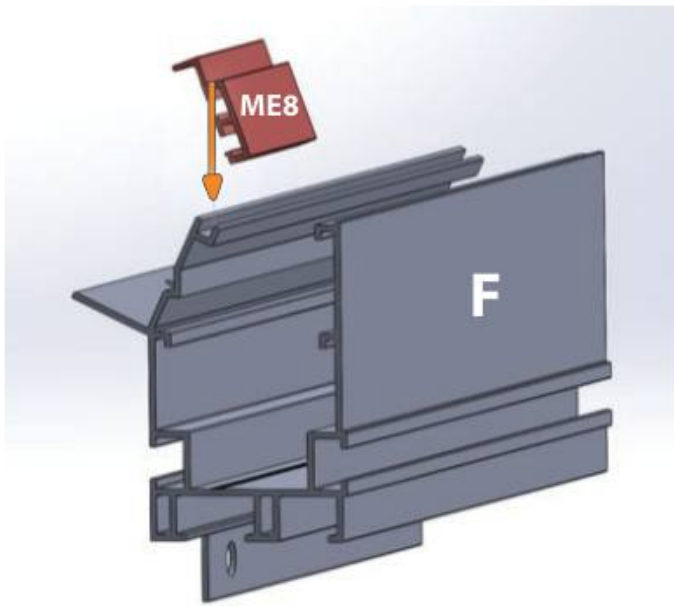
Not used for sizes $L = 63.23"$, $92.60"$

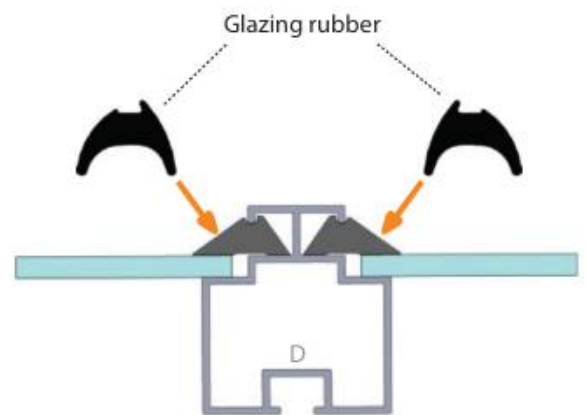
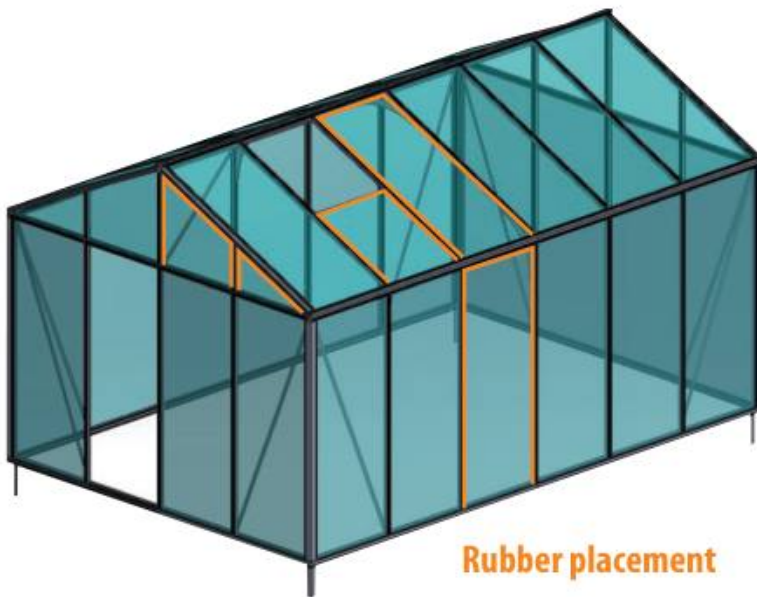
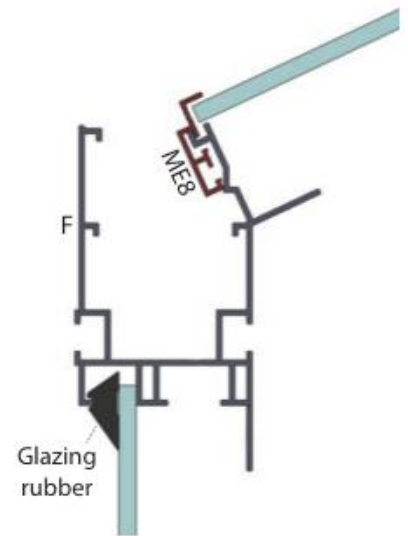
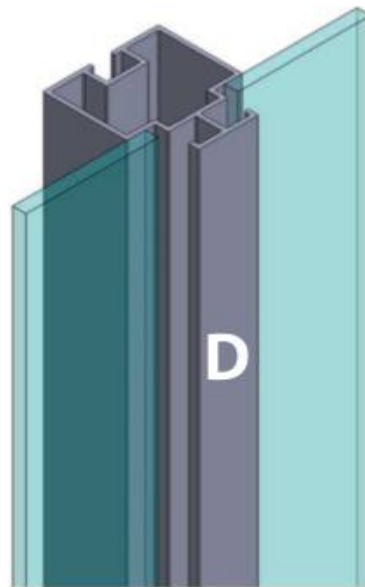


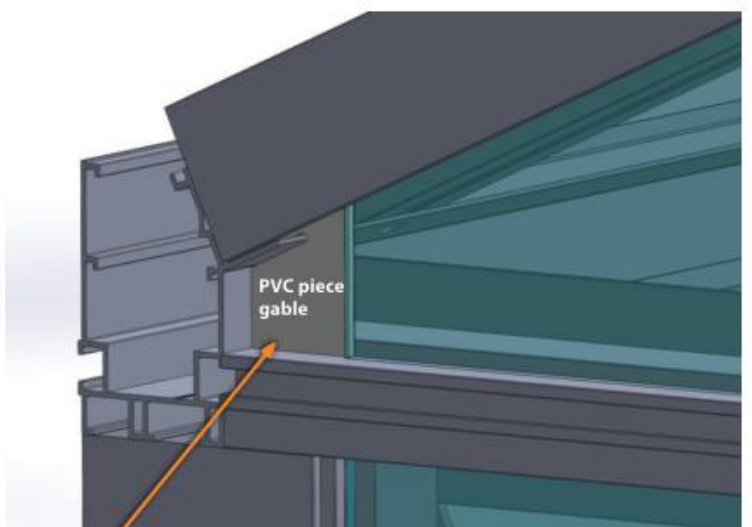
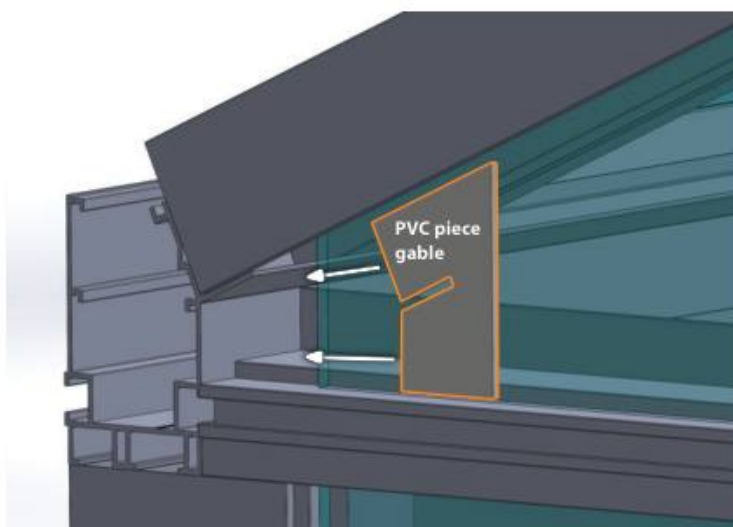
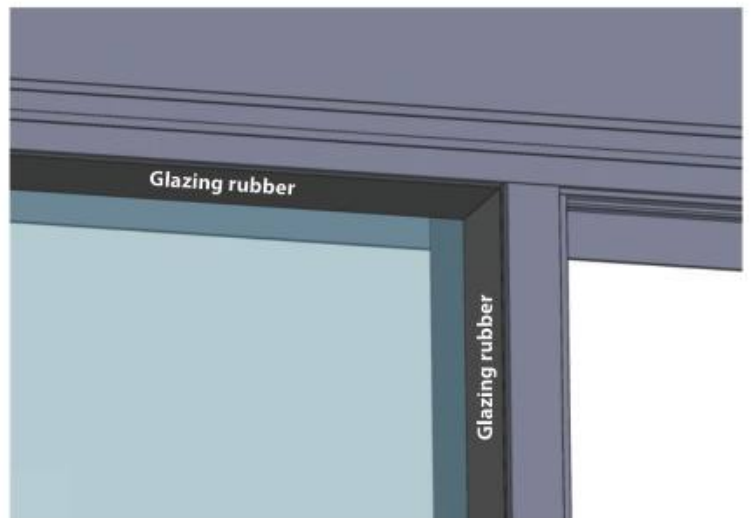
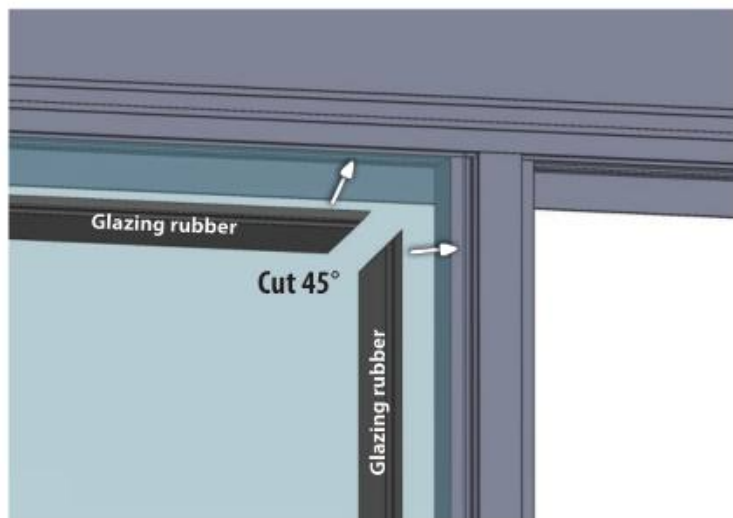


**Install ridge decors
before roof windows**



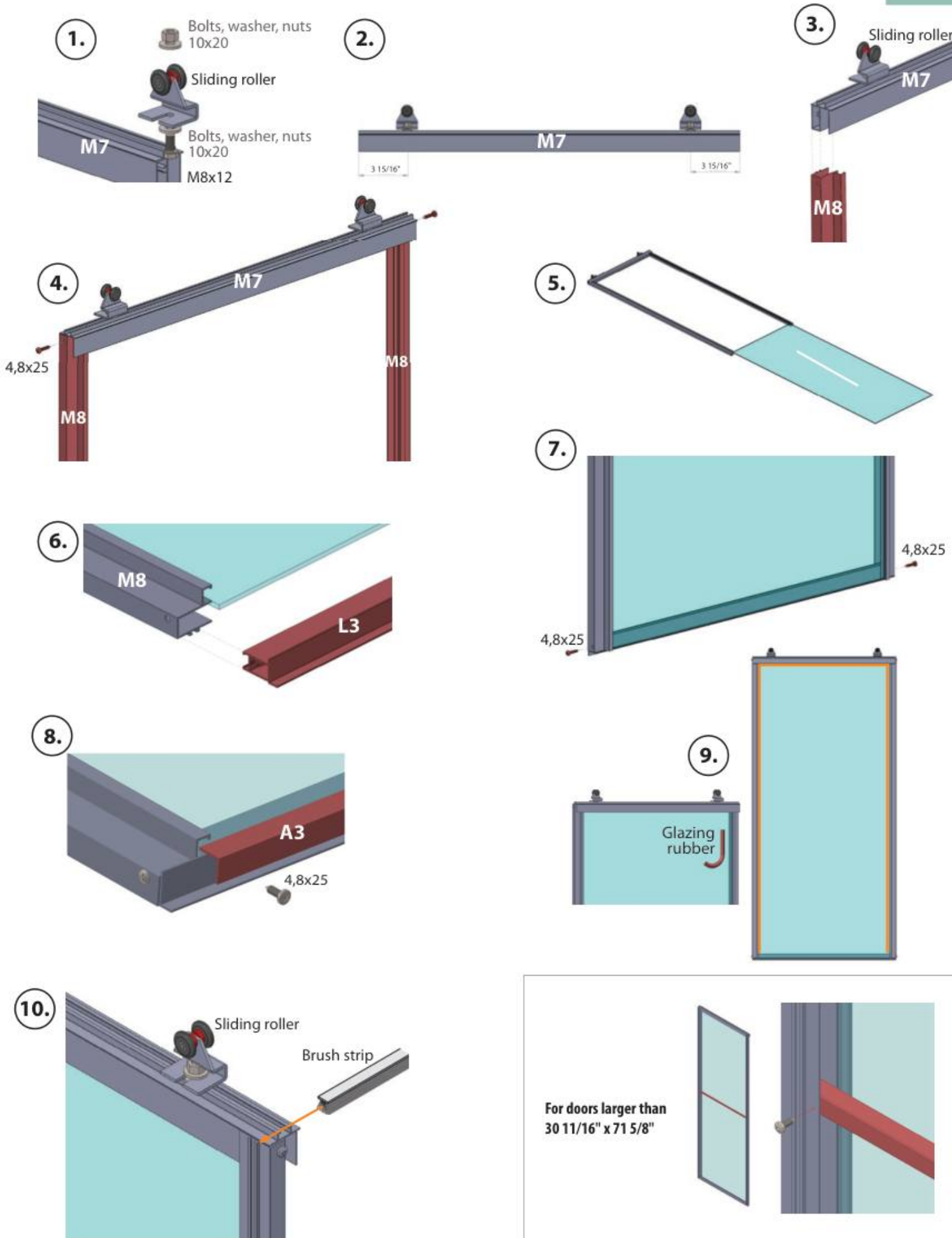




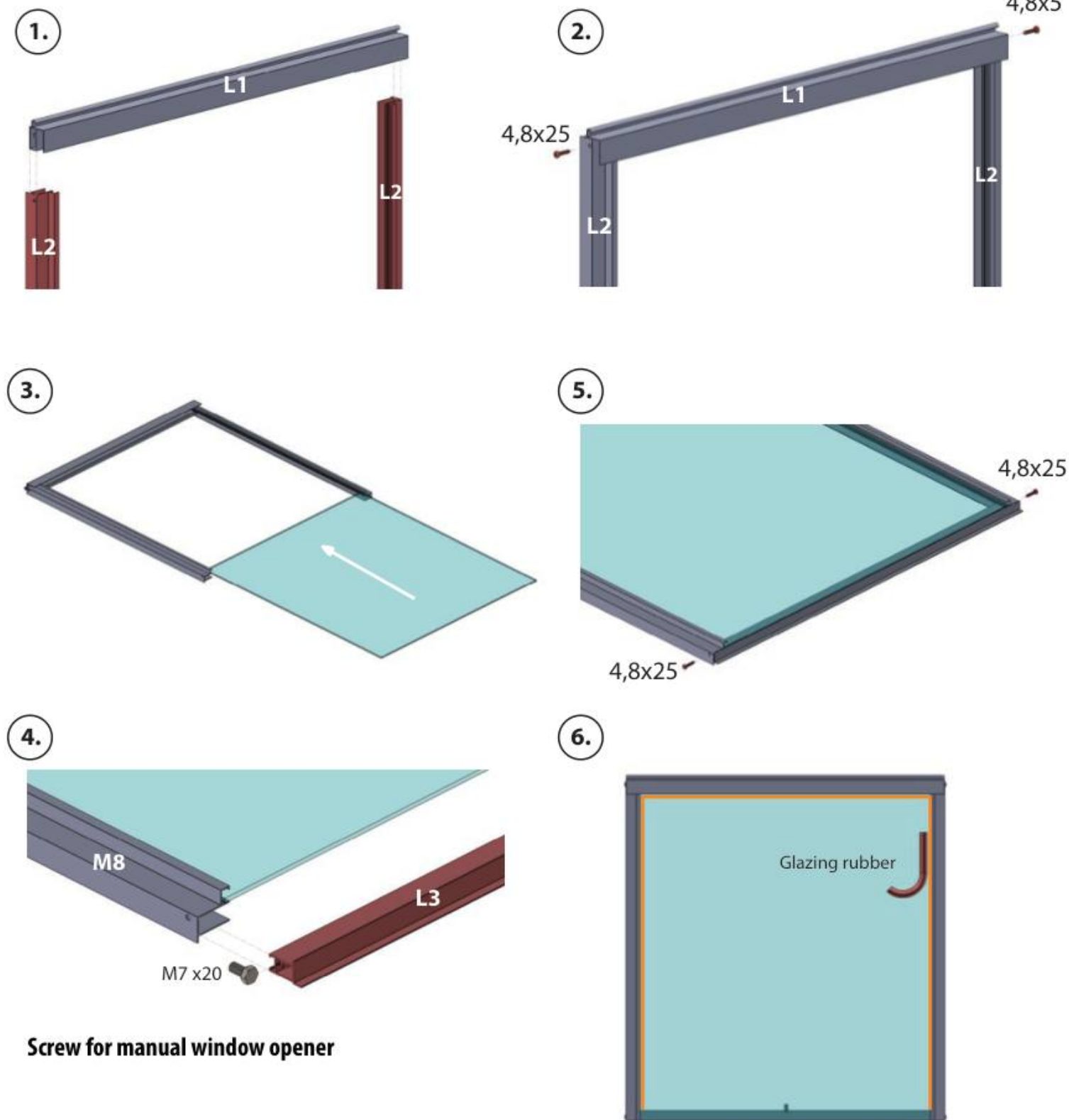


Silicone

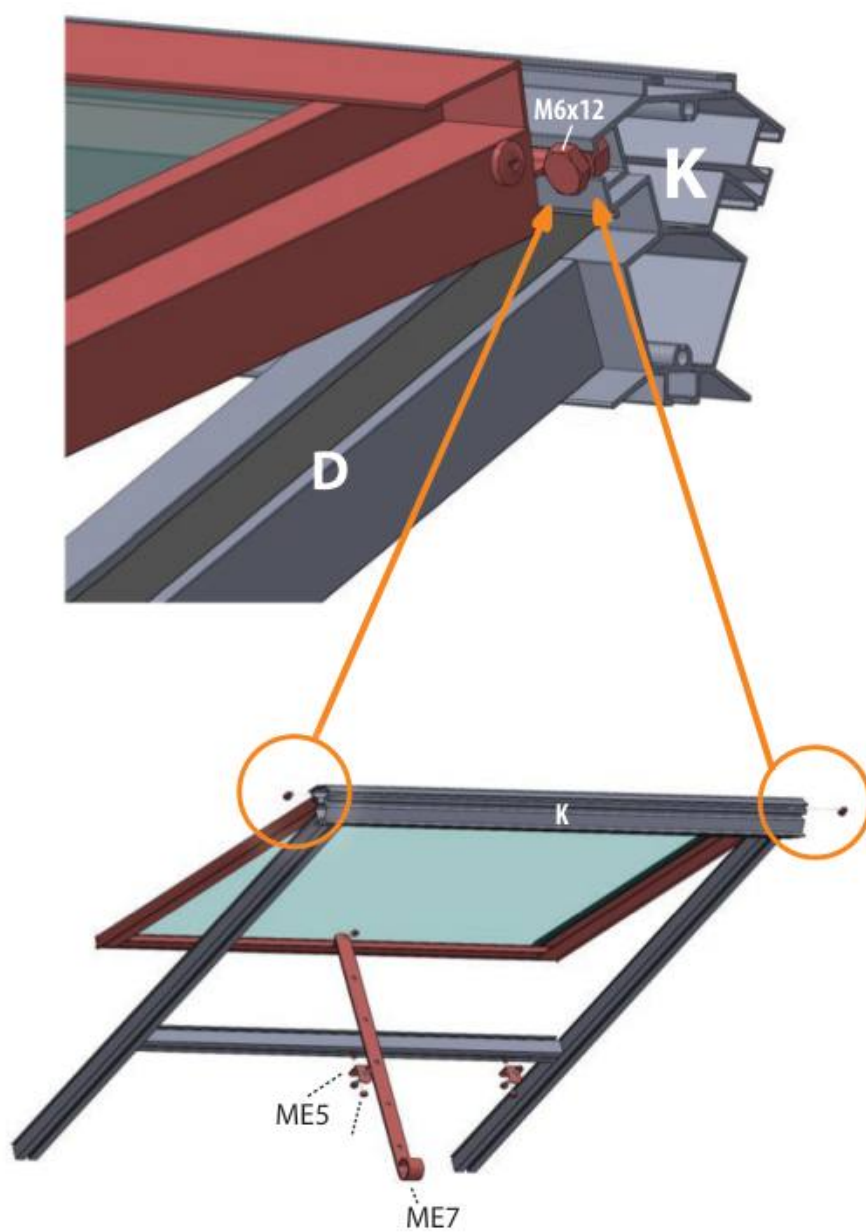
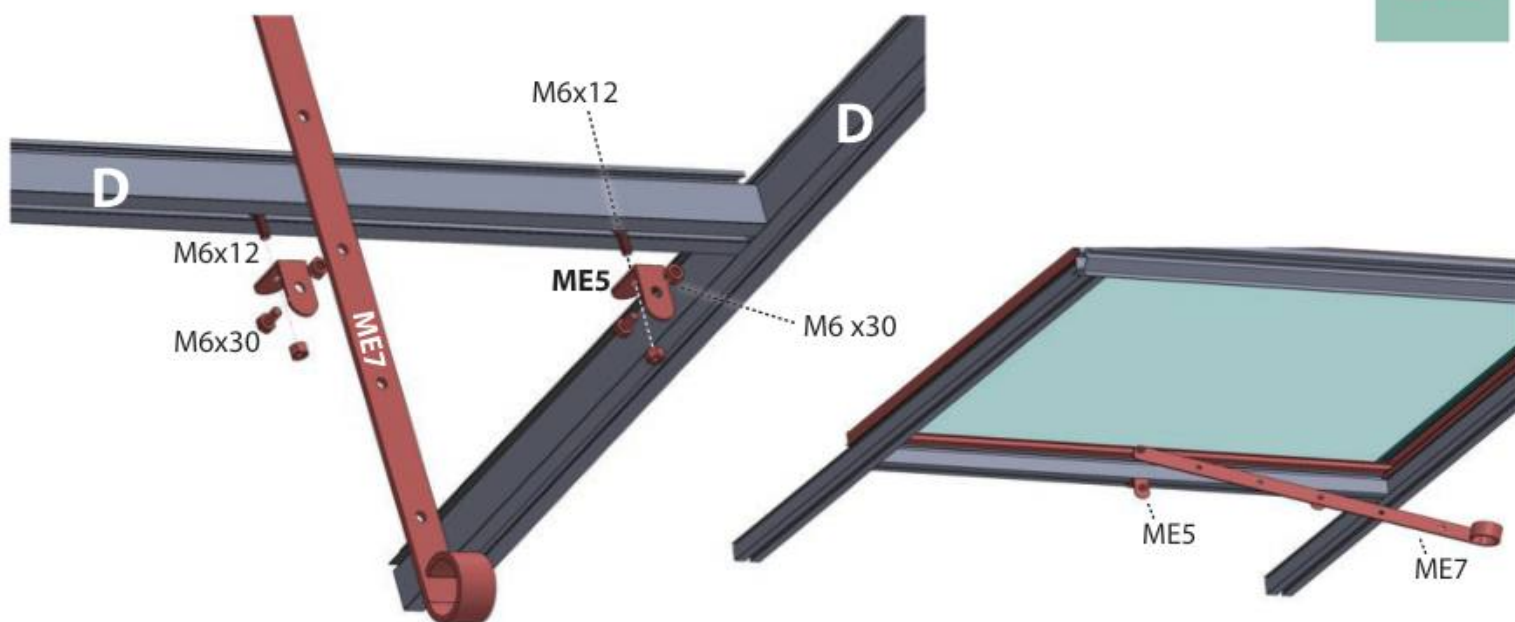
Sliding doors

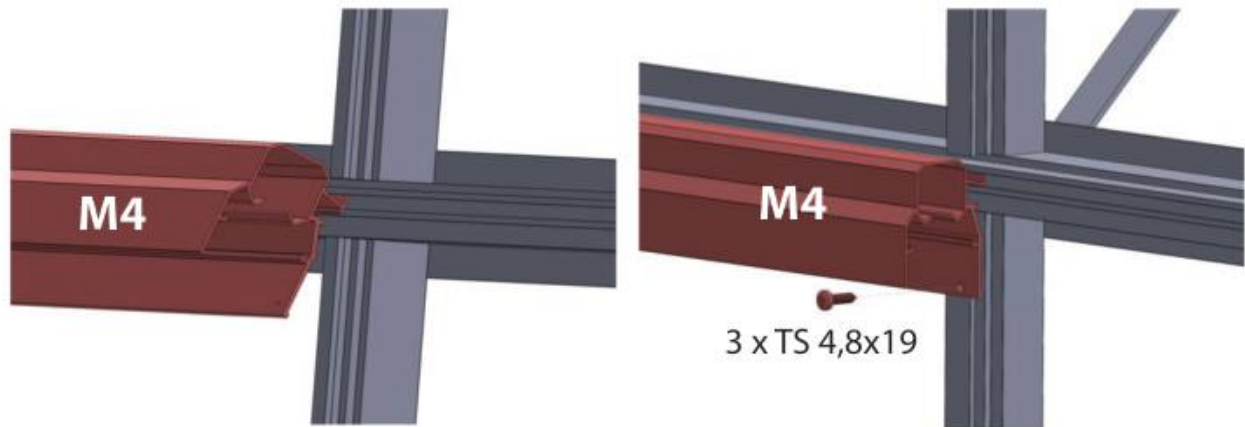


Roof window

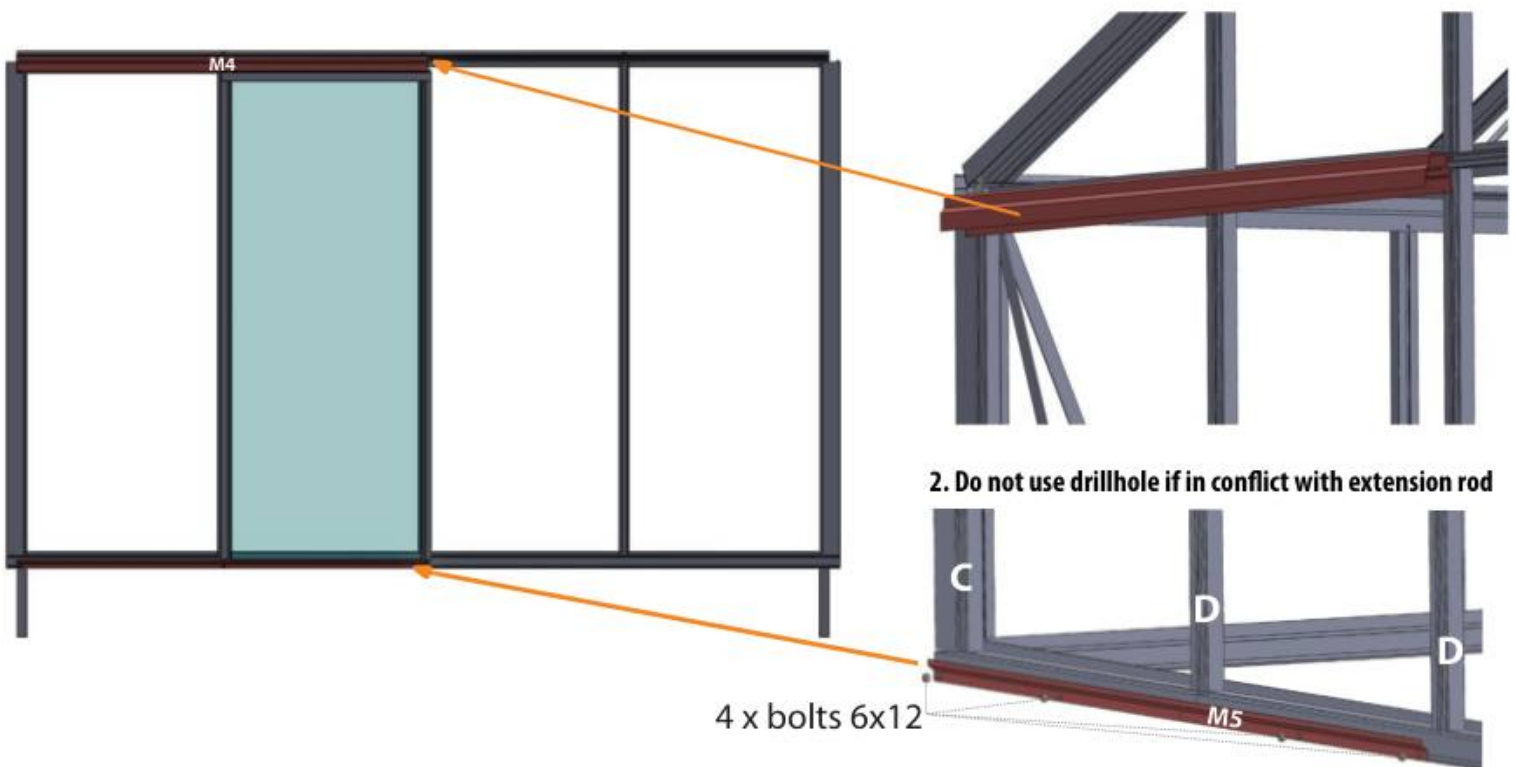


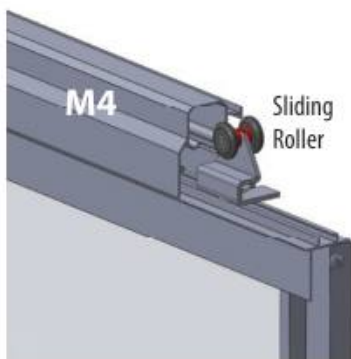
Screw for manual window opener



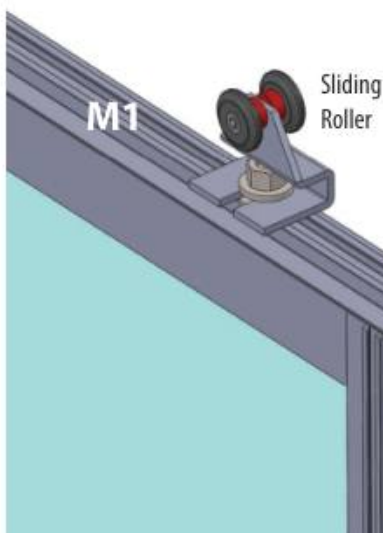
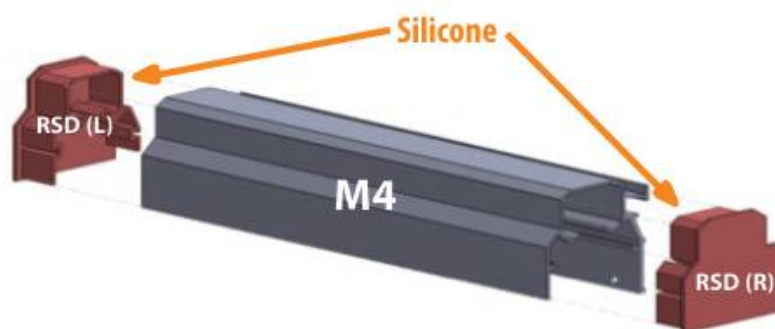
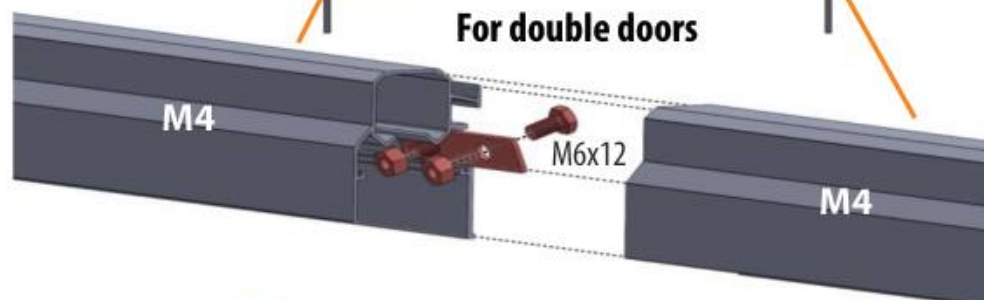
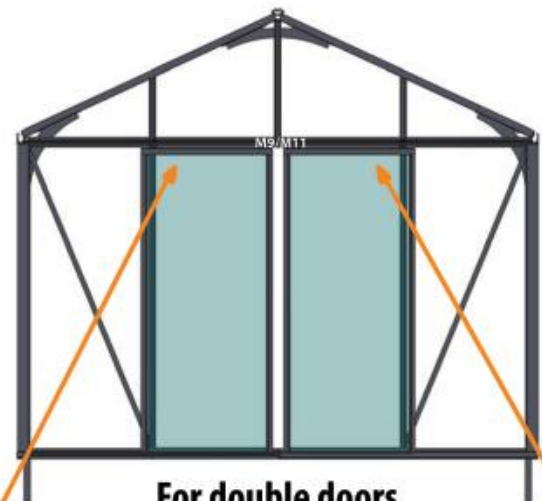


If in conflict with extension
rod, cut out part here



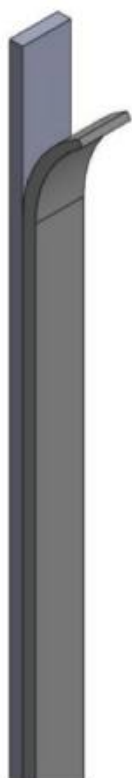
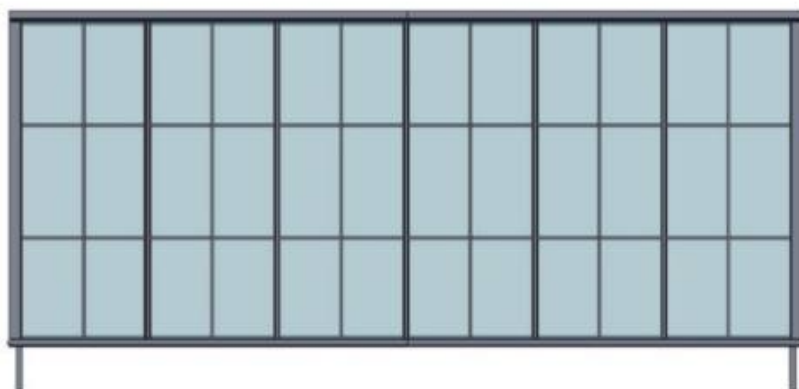
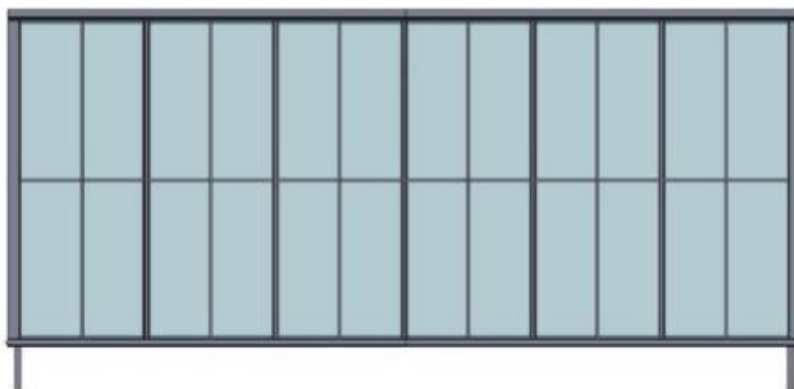


Insert doors into door profile and add stoppers

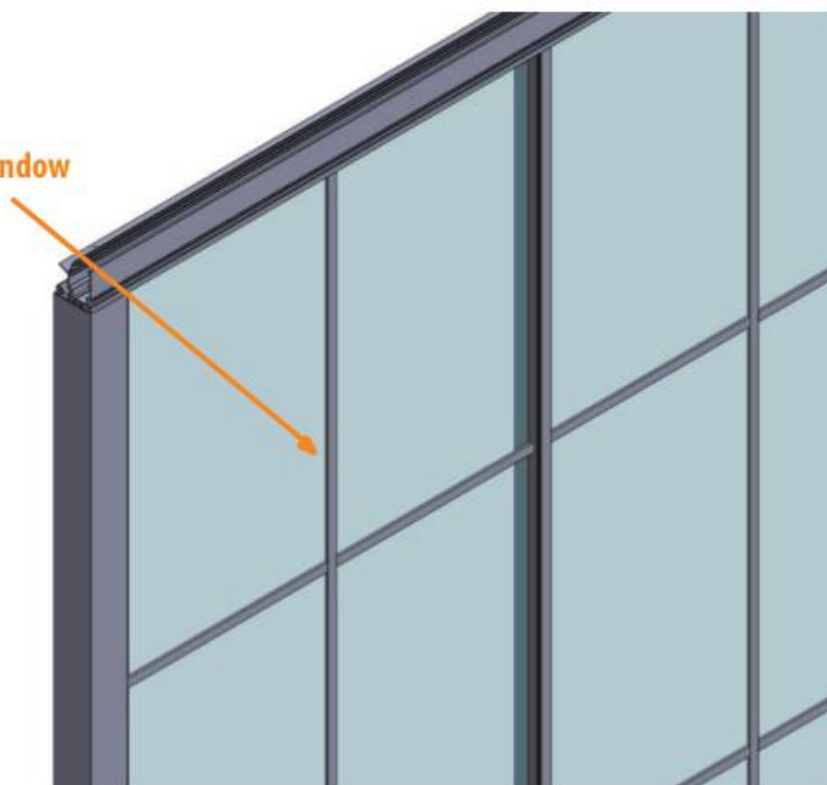


For double doors install 1 extra L profile

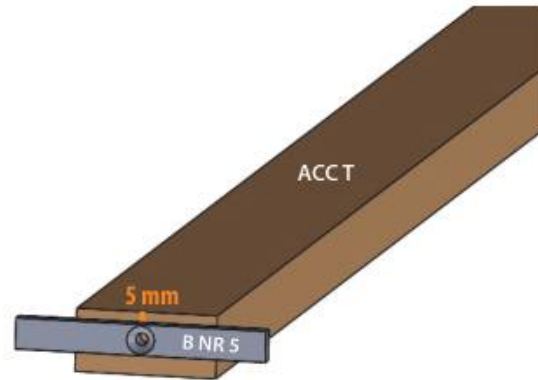
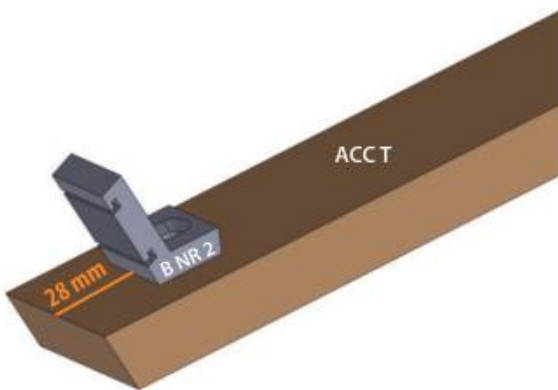
4 x Tapping screws 4,8x25



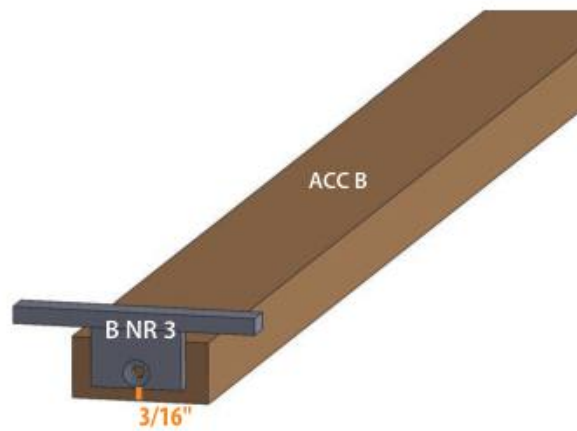
Glue to the window



1. Roof board ACCT

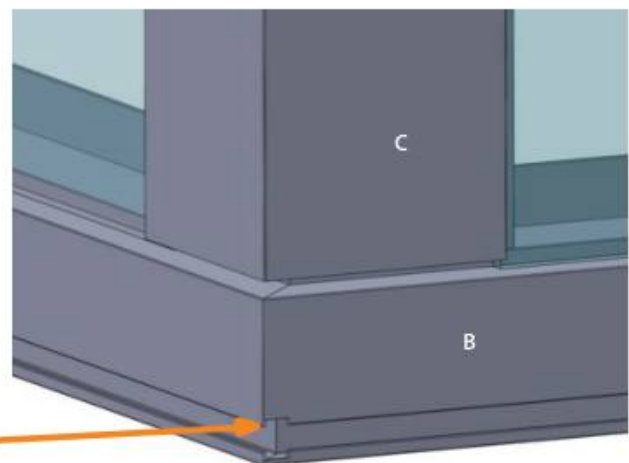
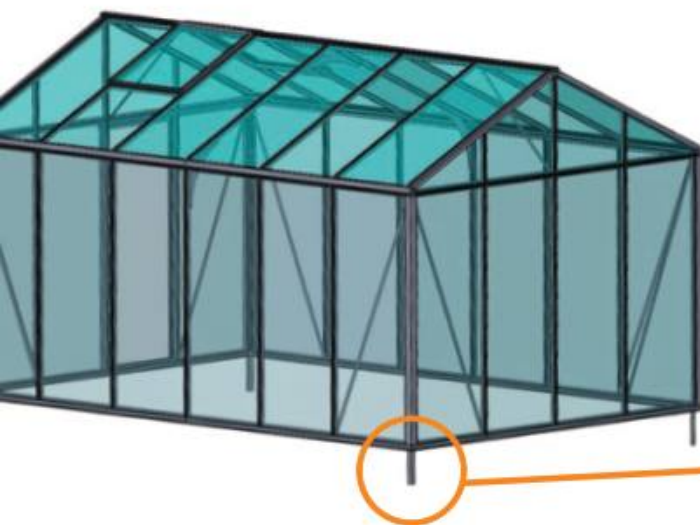


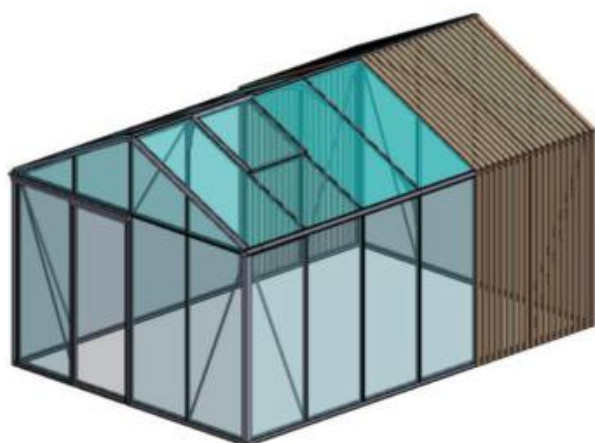
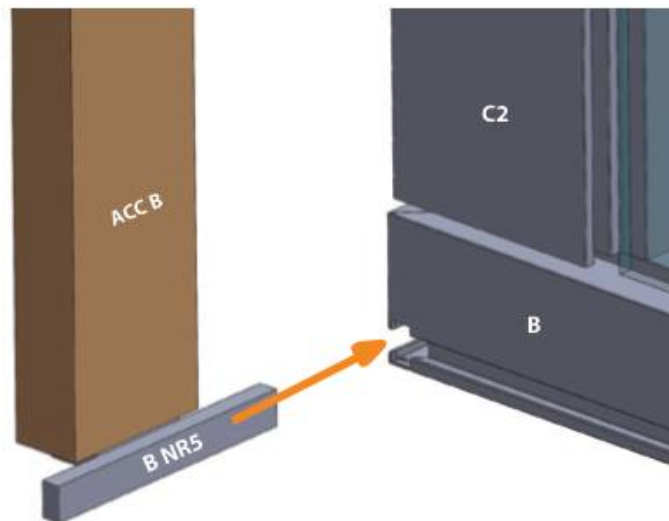
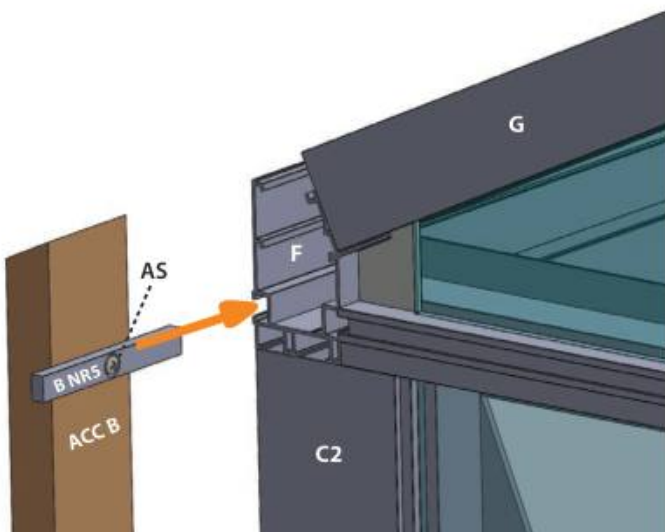
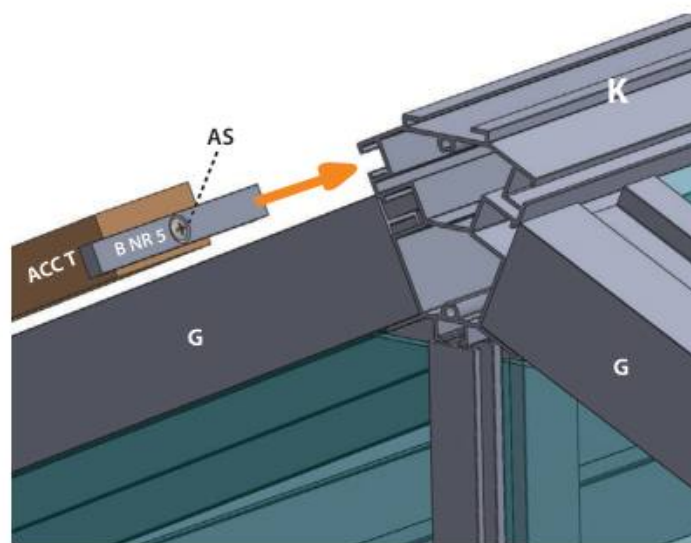
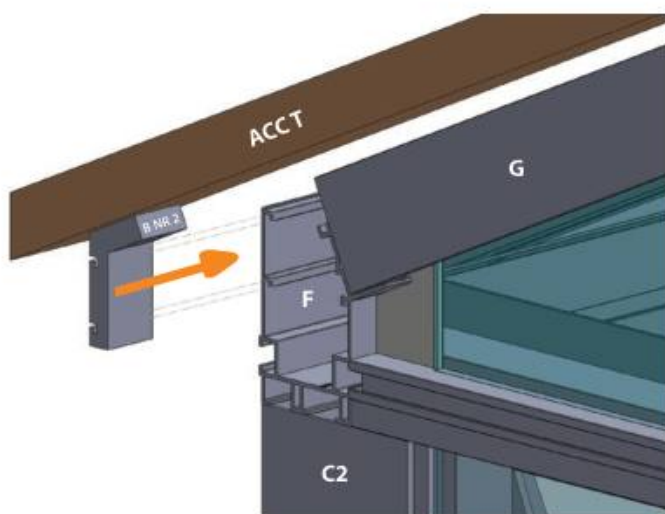
2. Wall board ACC B



3. Use "AS" screw for installation

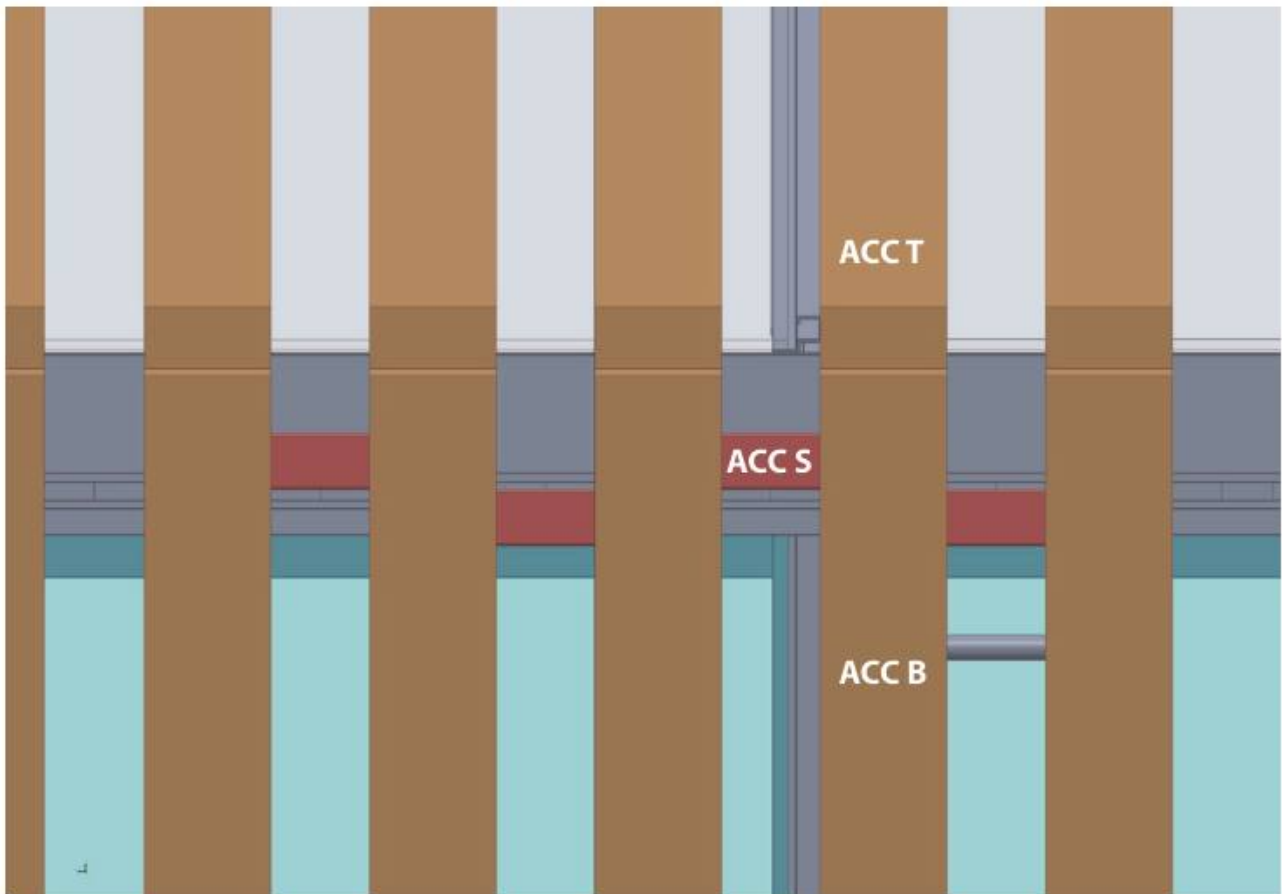
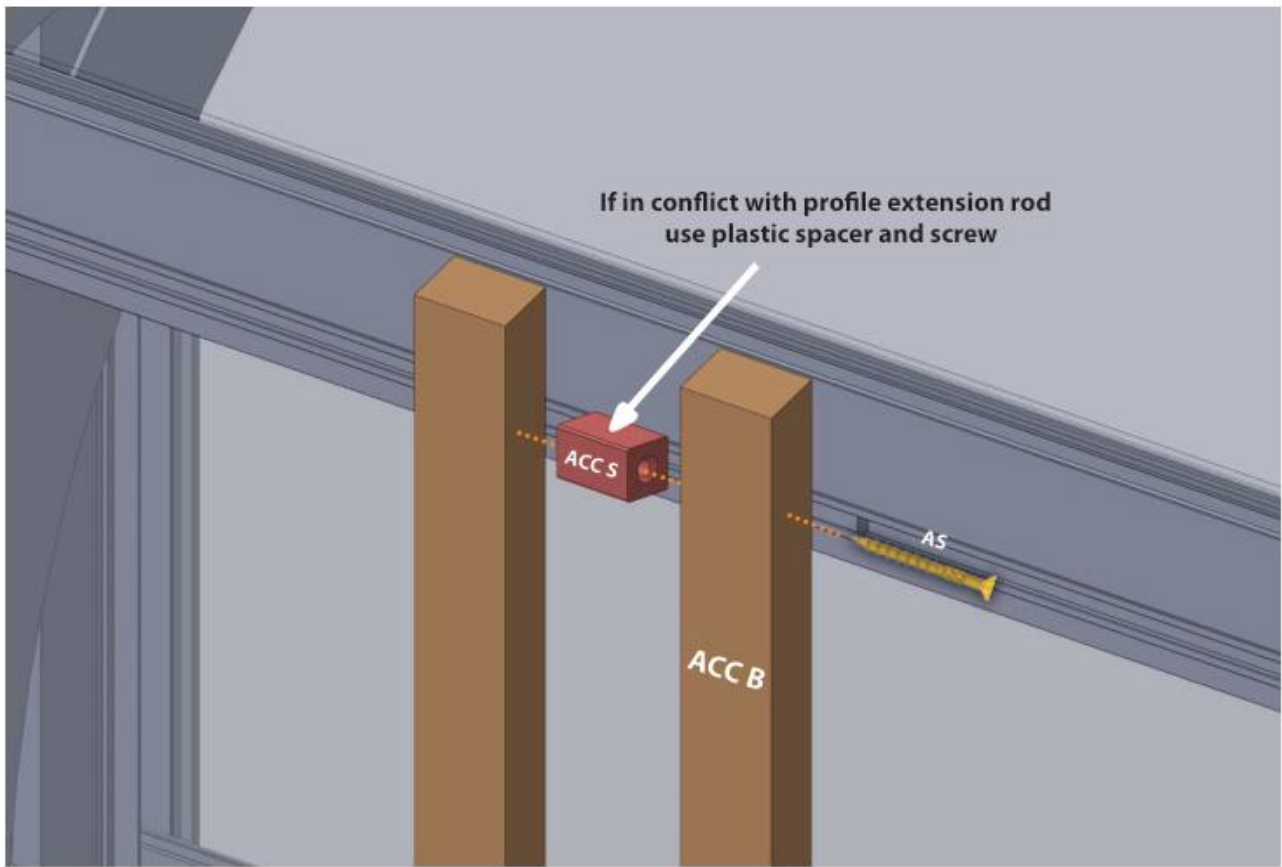
4. Cut out 1/4" x 3/8" rectangle





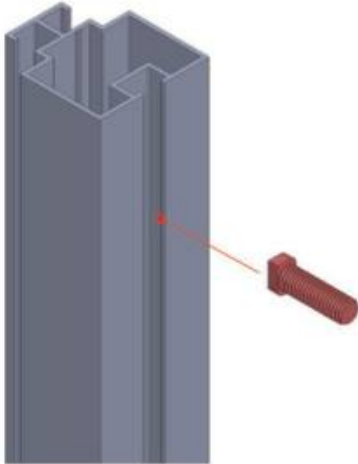
1 9/16" between boards



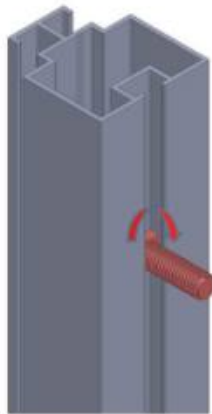


ACCESSORY MOUNTS

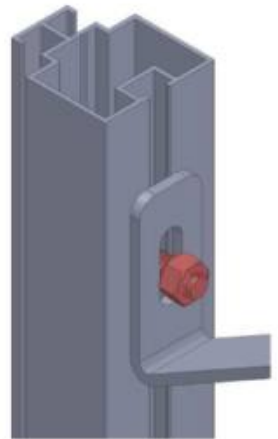
1. Insert the special screw into the profile



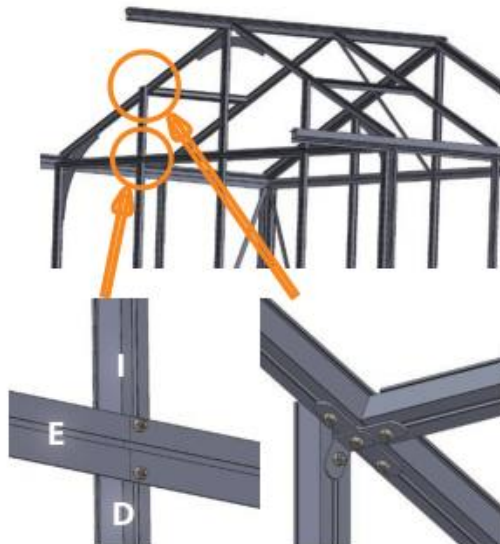
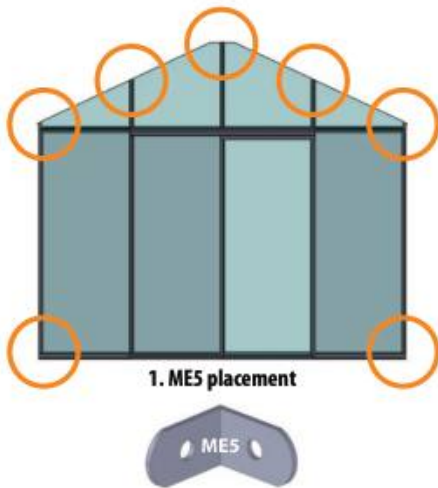
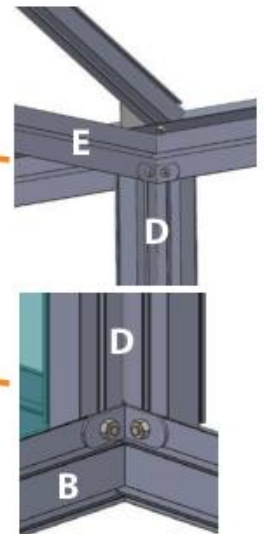
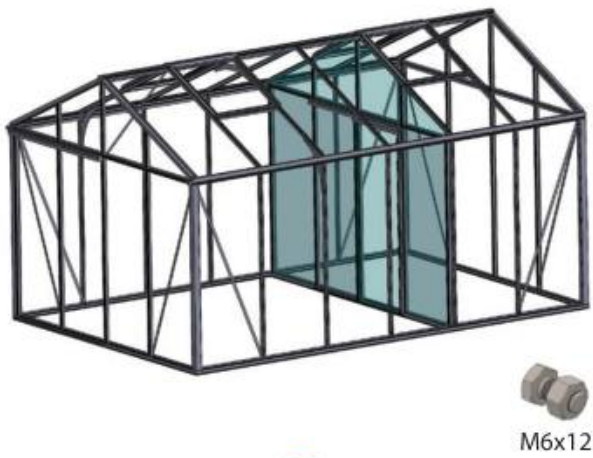
2. Turn it 90°



3. Attach the accessory and secure it with a nut



STORAGE ROOM WALL INSTALLATION (OPTIONAL)



2. For window installation see step 18

3. For doors installation see step 20 and 23/24

