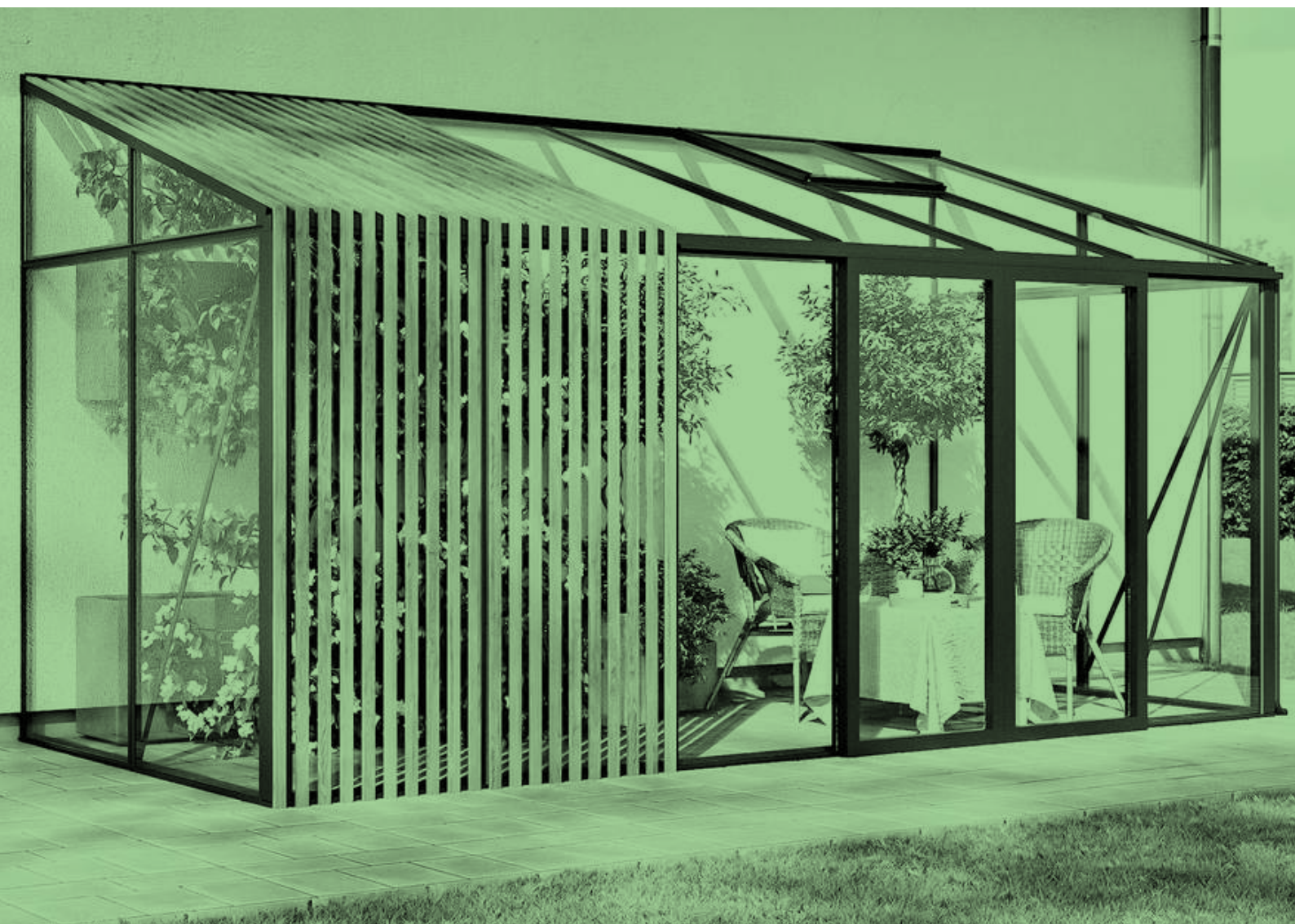




LEAN-TO +ACCOYA

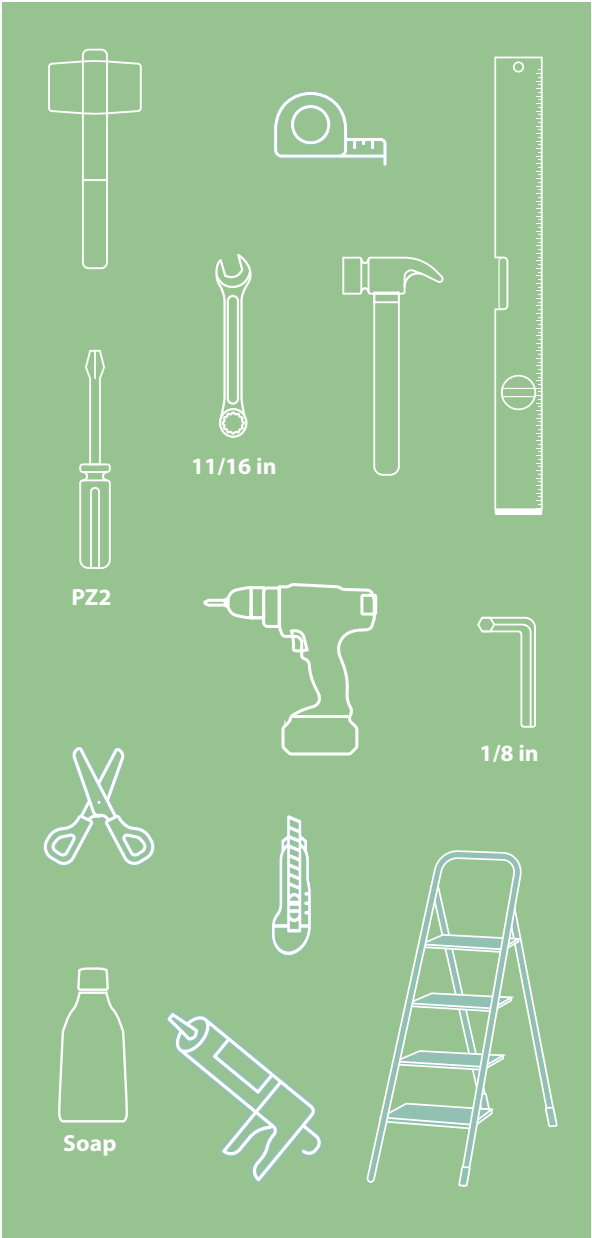
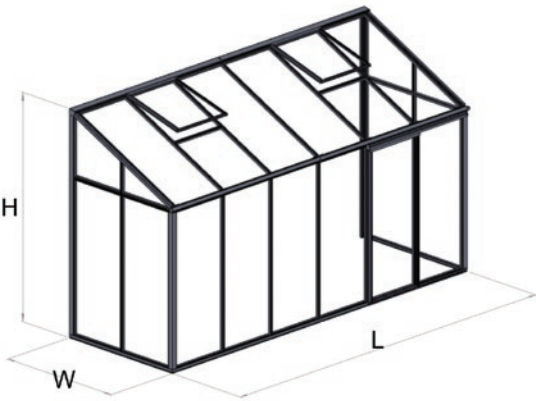


ASSEMBLY INSTRUCTIONS

Important: Read the entire instruction before starting the assembly. Strictly follow all the instructions provided in this manual and carry out all of the stages of the installation process in the specified order. Failure to comply with these rules may lead to incorrect fitting of the decorative laths and the occurrence of visual defects. The warranty certificate is void if it is found that damage has been caused by incorrect installation. The base on which the product is to be installed must be flat and without significant differences in level. The product must be attached to the base. Note: Use lube for all screws to prevent them from breaking. Make sure that the greenhouse pallet cannot tipp over and cause accidents. Make sure that the ground were you put the pallet is in level. Installing two ground spikes to the pallet will prevent it from tipping. Do not remove all the wooden rules inside the pallet. Only remove the ones that are necessary to access the part you need.

Installation requires at least 2 people.

NECESSARY TOOLS – rubber mallet, measuring tape, spirit level, PZ2 screwdriver, wrenches 3/8 in, 1/2 in, and 11/16 in, cordless drill, 1/8 in hex key, utility knife, soap for rubber when oil is not enough, silicone gun and silicone, ladder.



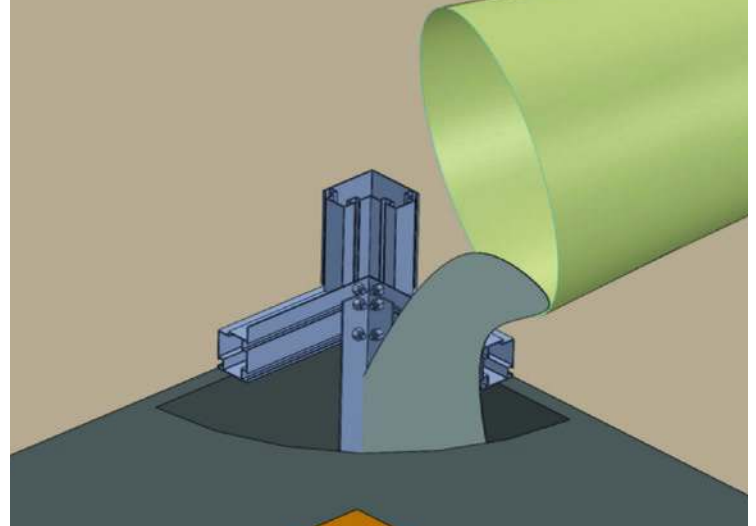
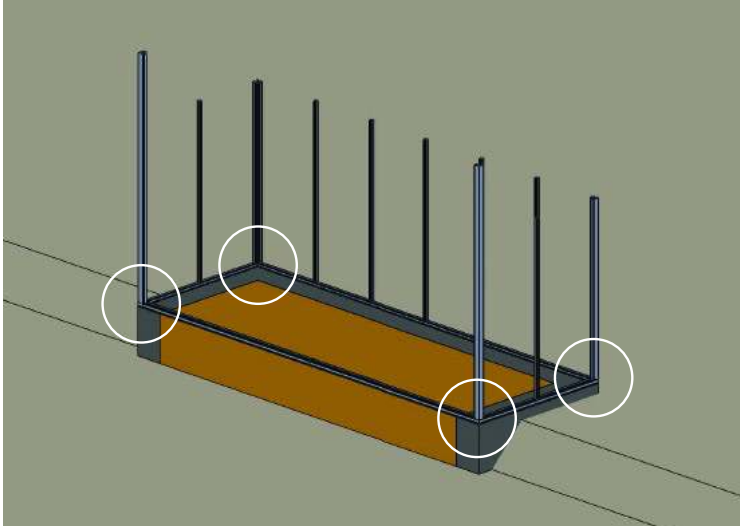
Depth (in)	L (in)	H (in)	Door / Side height (in)	Area (ft²)	Roof windows
63.19"	92.60"	99.09"	65.71"	39.83 ft²	1
	121.97"	99.09"	65.71"	53.50 ft²	1
	151.34"	99.09"	65.71"	66.41 ft²	1
	180.71"	99.09"	65.71"	79.33 ft²	2
	210.08"	99.09"	65.71"	92.14 ft²	2
	239.45"	99.09"	65.71"	105.06 ft²	2
72.83"	92.60"	105.79"	92.52"	40.58 ft²	1
	121.97"	105.79"	92.52"	53.50 ft²	1
	151.34"	105.79"	92.52"	66.41 ft²	1
	180.71"	105.79"	92.52"	79.33 ft²	2
	210.08"	105.79"	92.52"	92.14 ft²	2
	240.16"	105.79"	92.52"	105.06 ft²	2
92.52"	92.60"	119.45"	72.44"	59.52 ft²	2
	121.97"	119.45"	72.44"	78.36 ft²	2
	151.34"	119.45"	72.44"	97.20 ft²	2
	180.71"	119.45"	72.44"	116.14 ft²	2
	210.08"	119.45"	72.44"	134.98 ft²	2
	240.16"	119.45"	72.44"	154.35 ft²	2

WIND WARNING
The manufacturer assumes no responsibility for damage caused by strong winds or storms. The structure must be secured according to the fastening options specified in the assembly instructions. During storms, all doors and windows must be closed.

SNOW WARNING
Snow must be removed regularly from the roof. Excess snow load may cause structural failure. Damage caused by snow overload is not covered by warranty.

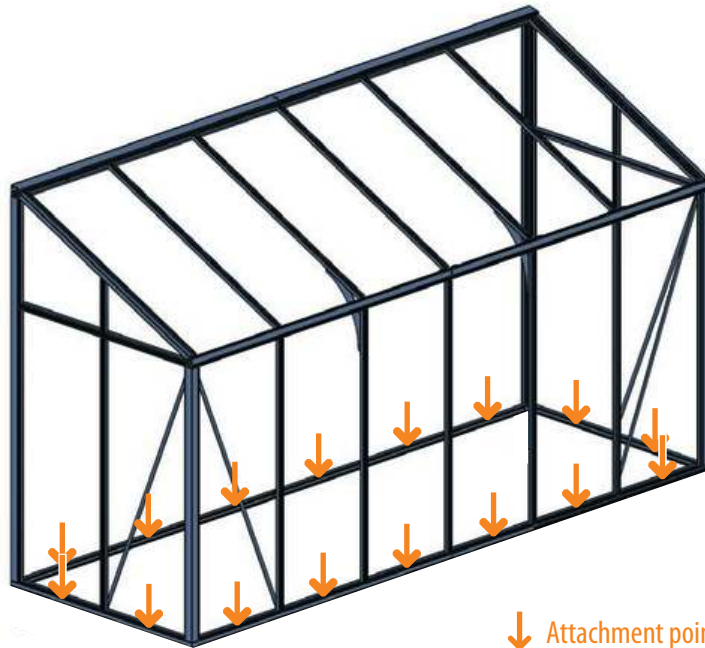
FOUNDATION PLAN

4 corners are concreted, the base profile placed on a solid foundation



IF CORNER REINFORCEMENTS ARE NOT USED

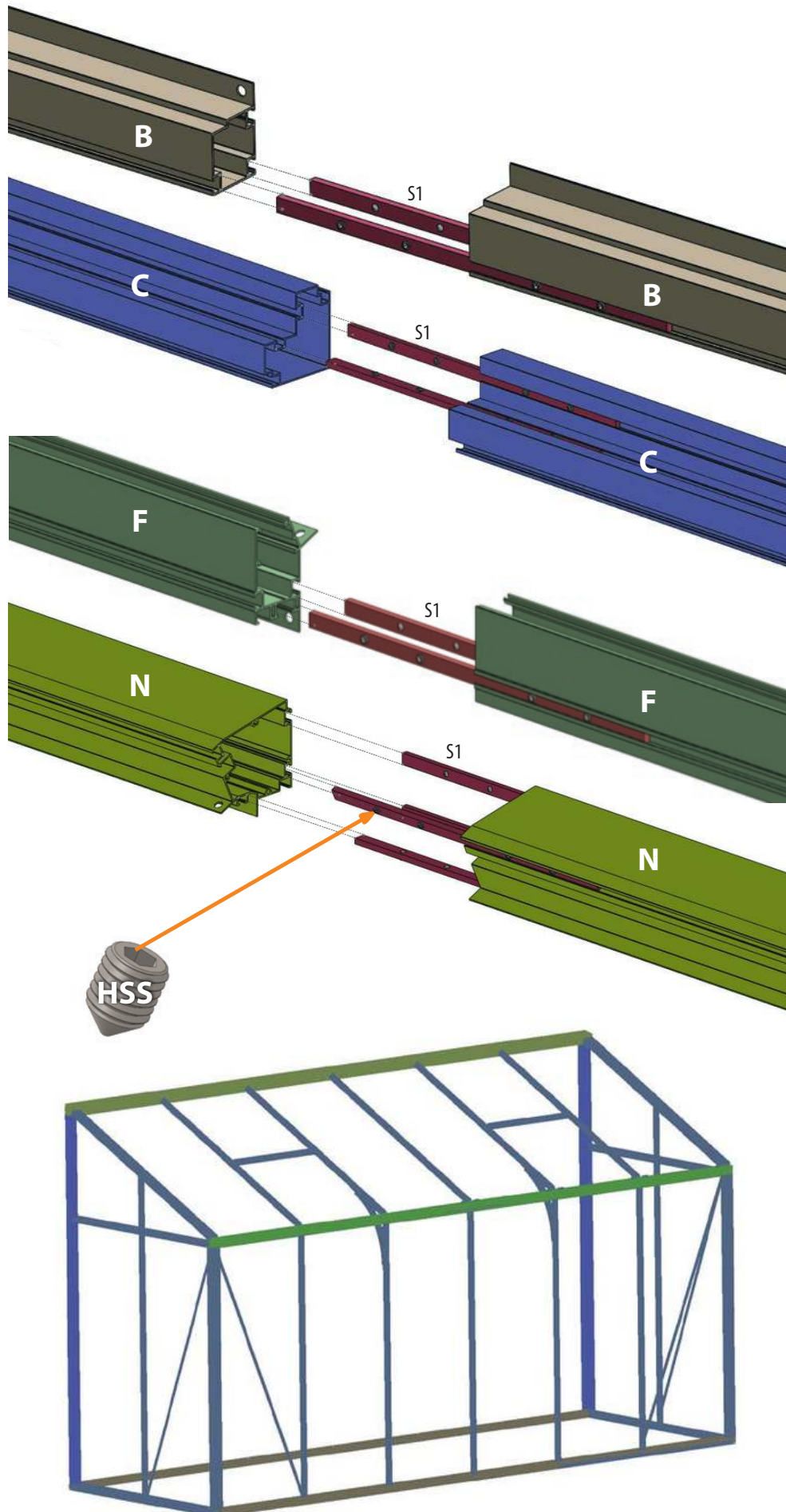
1. Drill holes in profile
2. Secure base with dowel and screw
3. Use plastic covers for holes

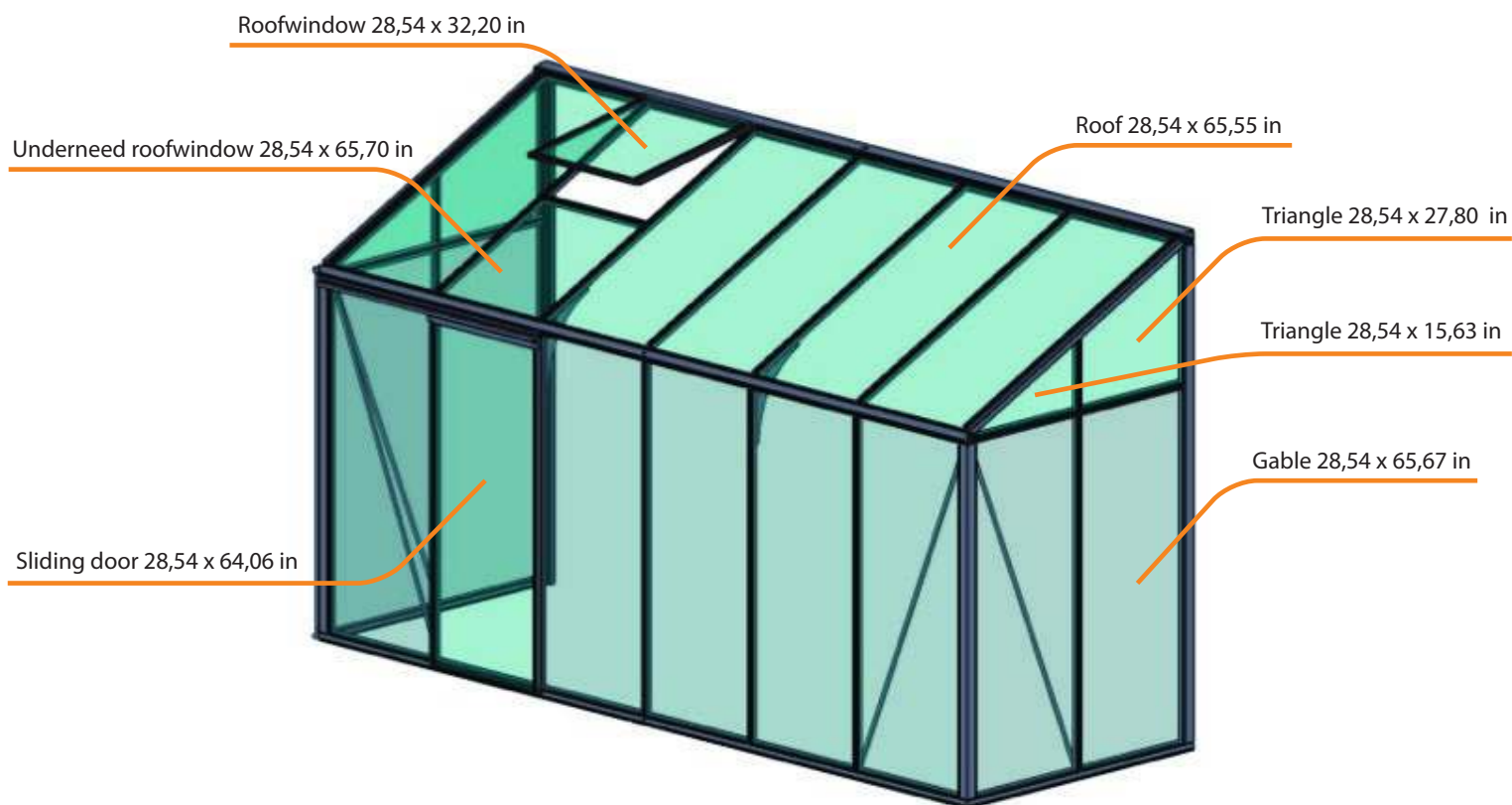
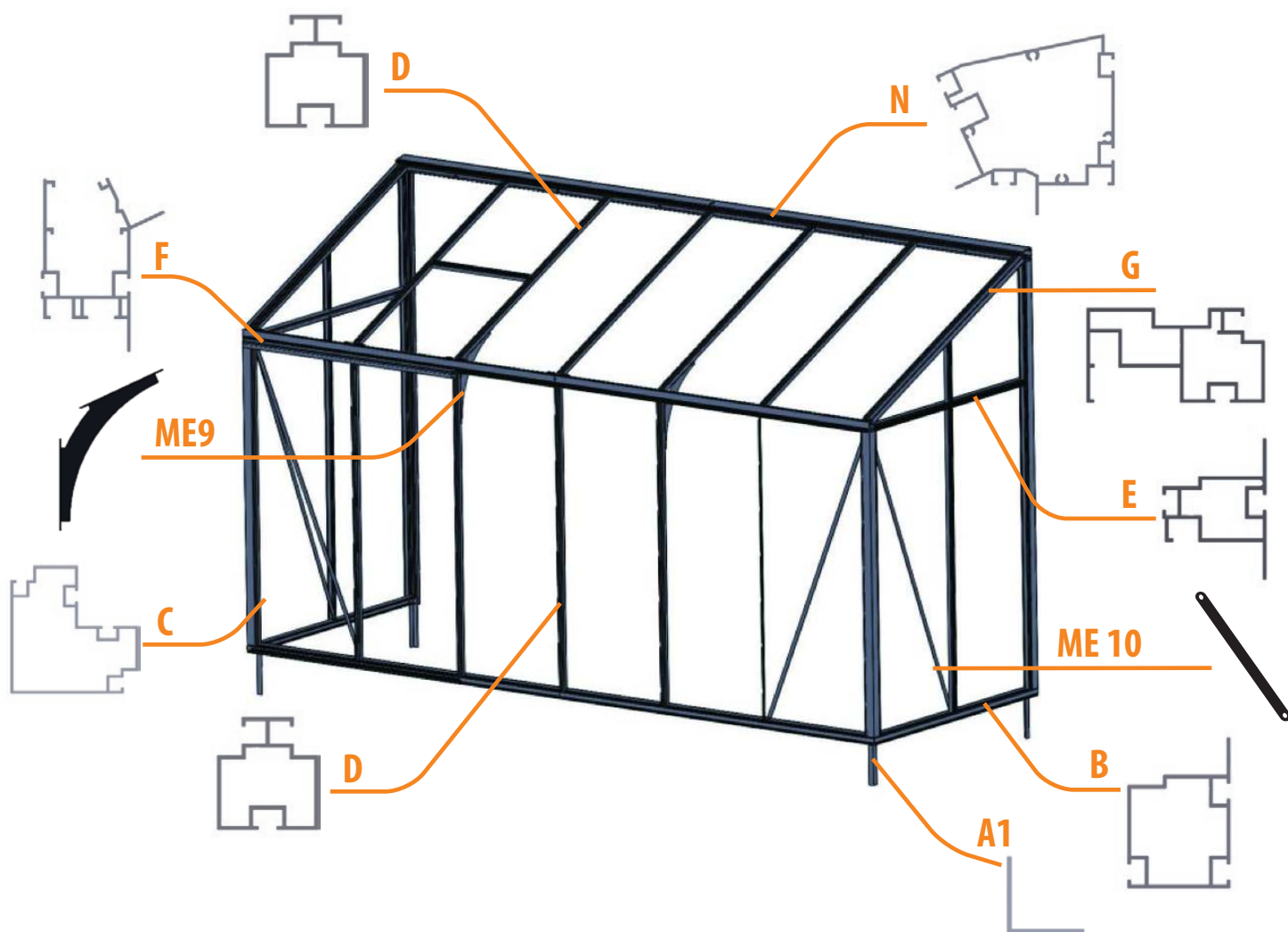


↓ Attachment points

EXTENSIONS

Fix extension rod in place with screw







CLASSIFICATION OF PARTS

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	93	93			1			1	
	94	94,1		1					
	95	95,10				1			1
	96	96,11					1		1
	101	101,00	4	4	4	4	4	4	4
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	102	102,00	1	4	4	4	4	4	4
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	13	13	1	1	1	1	1	1	1
	14	14	1	1	1	1	1	1	1
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	112	112,00	1	1	1	1	1	1	1
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	114	114,10		1					
	115	115			1	1	1	1	1
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	117	117,1				1			1
	118	118,10					1		1
	121	121	1	1	1	1	1	1	1
	141	141,10	1						
	142	142,10		1					
	143	143			1	1	1	1	1
	144	144,10			1			1	
	145	145,1				1			1
	146	146,10					1		1
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	171	171,00	1	1	1	1	1	1	1
	172	172,00	1	1	1	1	1	1	1
	181	181,00	4	4	12	12	12	20	10
	18200	18,00	1	4	4	4	4	4	4
	183	18,10 + 1,10	4	4	4	4	4	4	4
	184	18,10 + 1,10	4	4	4	4	4	4	4
	185	18,1	1	1	1	1	1	1	1
	186	18	4	4	4	12	12	14	14
	187	18,1	1	1	1	1	1	1	1
	188	18	4	4	4	12	12	14	14
	189 one part	18,00 + 18,00	1	1	1	1	1	1	1

	A0	1.08 x 1.98 x (1.8)	0	0	0	0	0	0	0
	A0	1.04 x 1.94	1	1	1	1	1	1	1
	A2	1.18 x 2.08 x (1.8)	1 (Possible doors)						
	A2	1.14 x 2.04 x (1.8)	1 (Possible doors)						
	Sliding rubber (B)		110	140	145	151	110	140	145
	Brush strip (B)		140	140	140	140	140	140	140
	Door pipe (B) 100° - 20, 20°		1	1	1	1	1	1	1
	Sliding roller		2	2	2	2	2	2	2
	Balls (A1)		15	40	40	15	15	40	40
	Balls (A2)		2	2	2	2	4	4	4
	Roller (A)		10	40	40	15	10	40	40
	Balls, rubber, 2 balls 1x10		1	1	1	1	2	2	2
	Balls, rubber, 2 balls 10x10		2	2	2	2	2	2	2
	Teasing rollers 4, 8x10		0	0	0	0	10	10	10
	Teasing rollers 4, 8x10		0	0	0	0	0	0	0
	Changer on ball rollers		10	10	10	10	10	10	10
	Steel		2	2	4	2	4	2	4
	Steel & brass ball		2	2	4	2	4	2	4
	Roller cap		10	40	40	15	10	40	40
	Gutter and roof drainage		1	1	1	1	1	1	1
	Gutter end		1	1	1	1	1	1	1
	Ridge end 1		1	1	1	1	1	1	1
	Ridge end 2		1	1	1	1	1	1	1
	Railways (1) sliding door		1	1	1	1	1	1	1
	Railways (B) sliding door		1	1	1	1	1	1	1
	Roller guide		1	1	1	1	1	1	1
Glass									
	Glass 18, 18 x 18, 18 inches		1	0	2	0	0	10	10
	Sliding door 18, 18 x 18, 18 inches		1	1	1	1	1	1	1
	Glass 18, 18 x 18, 18 inches		1	1	0	4	4	5	5
	Roof window / Underneath 18, 18 x 18, 18 inches		1	1	1	1	4	4	4
	Triangle 18, 18 x 18, 18 inches		1	1	1	1	1	1	1
	Triangle 18, 18 x 17, 18 inches		1	1	1	1	1	1	1
Accessory details									
	8 10x1	1 8x1, 8x1, 1	0	0	10	10	10	10	10
	8 10x4	1 10x1, 4	0	0	10	10	10	10	10
	8 10x5	1 10x1, 5	10	10	10	10	10	10	10
	AO 1	1 10x1, 1	0	0	0	0	0	0	0
	AO 7	10 10x1, 10x1, 10	0	0	10	10	10	10	10
	AO 8	10 10x1, 10x1, 10	0	0	10	10	10	10	10
	AO	10x1	10	10	10	10	10	10	10
	AO	10x1	0	0	0	0	0	0	0

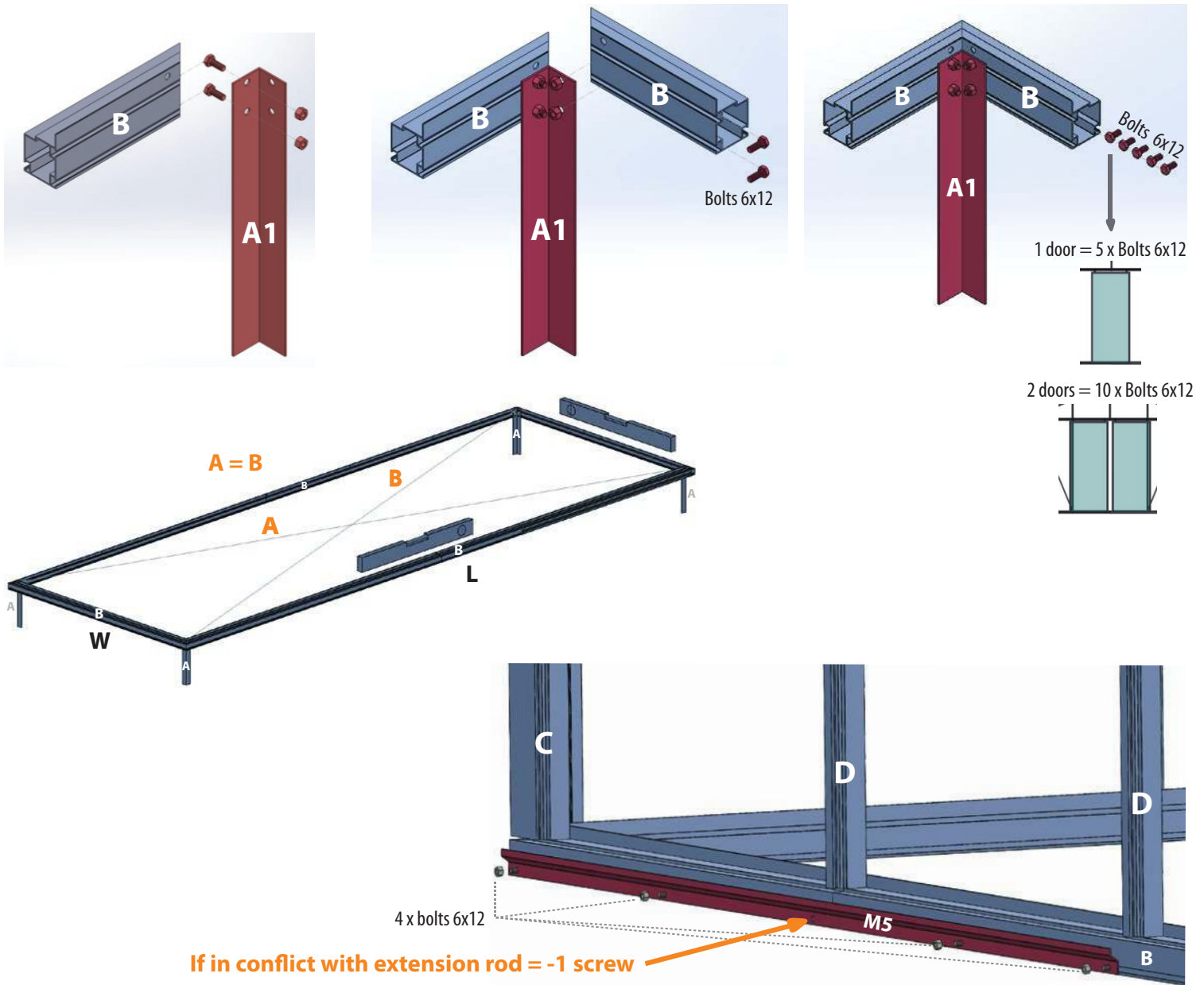


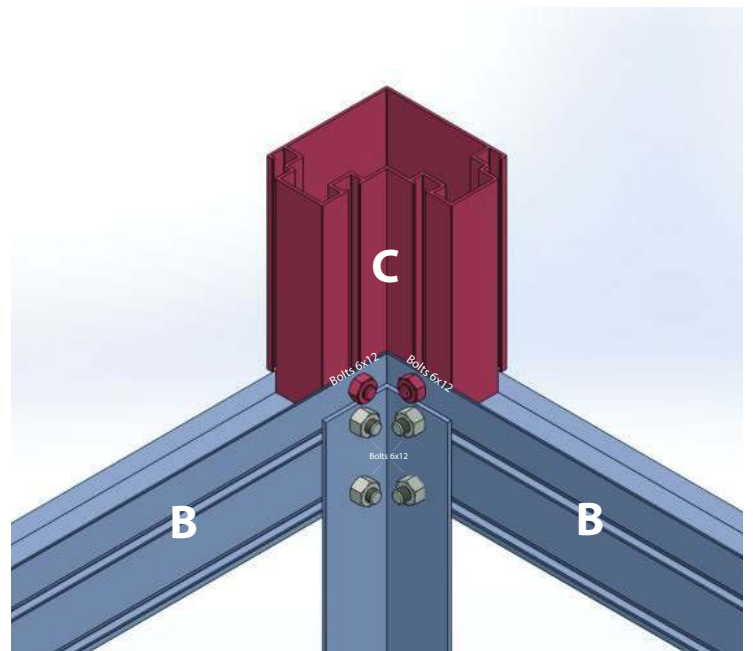
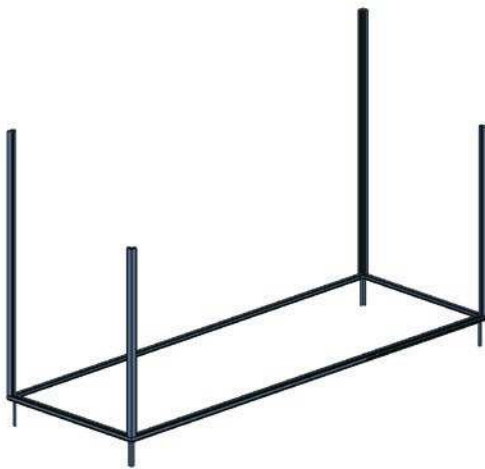
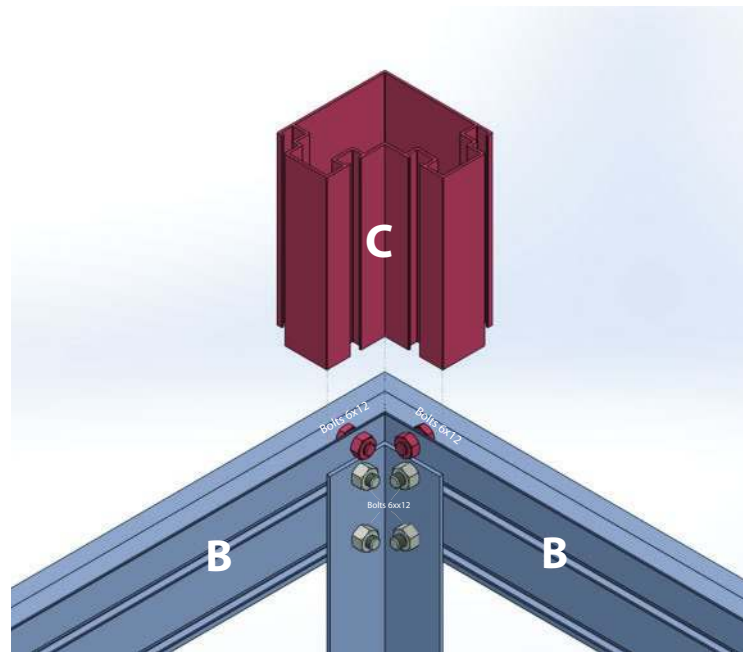
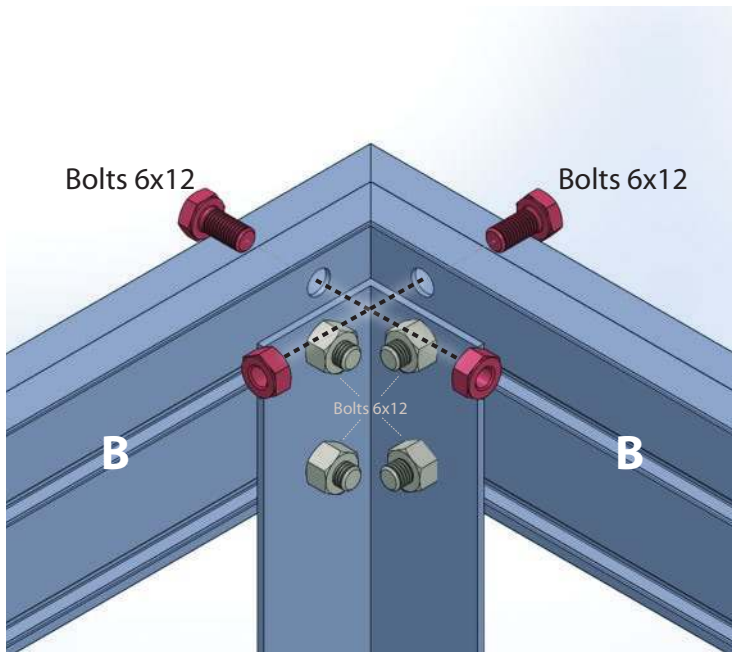
Lean-To 105.79"

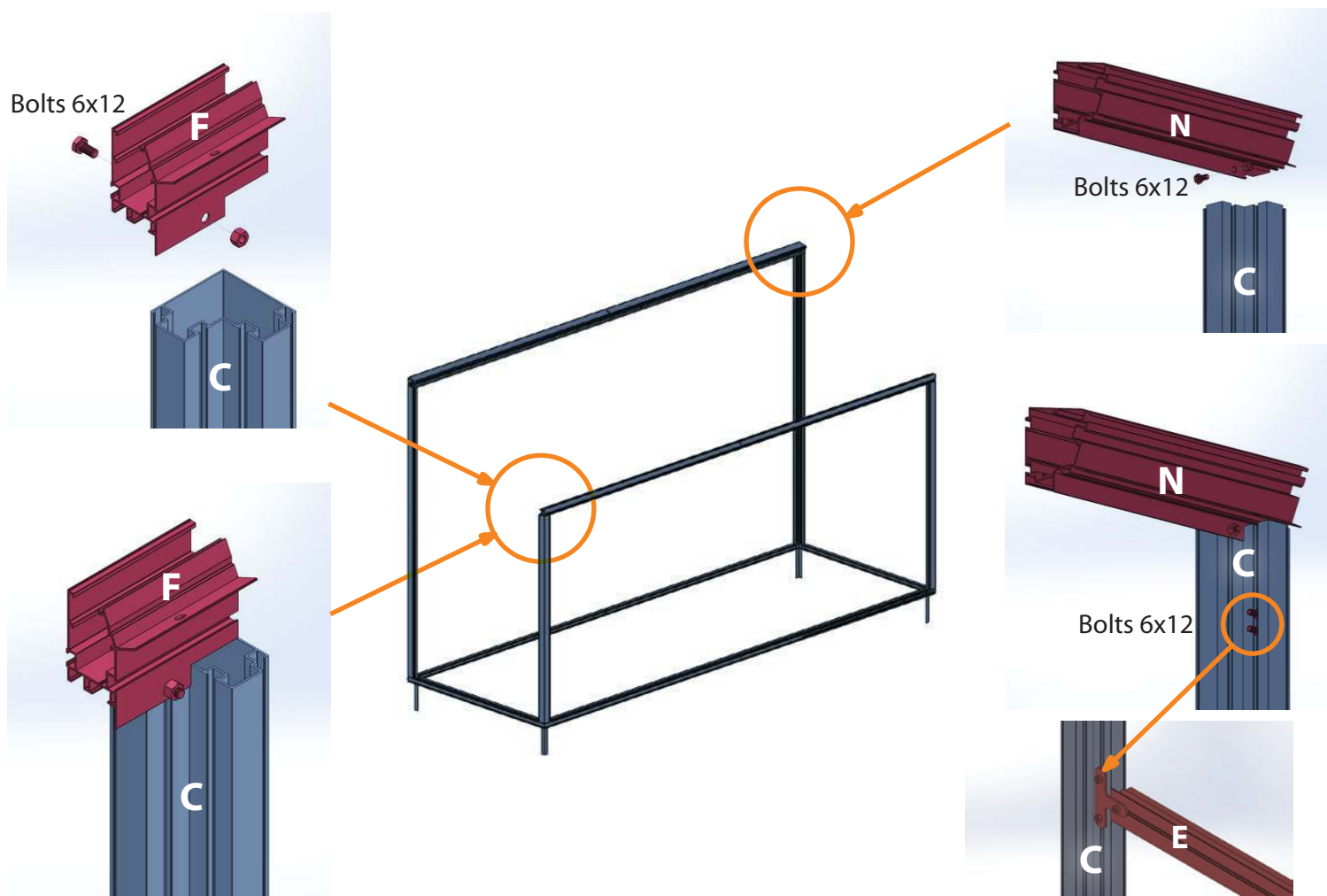
CLASSIFICATION OF PARTS

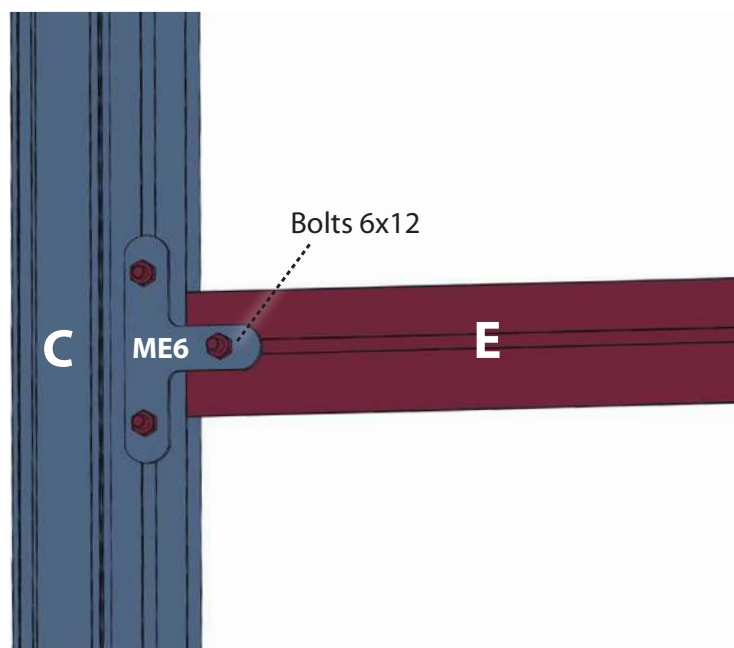
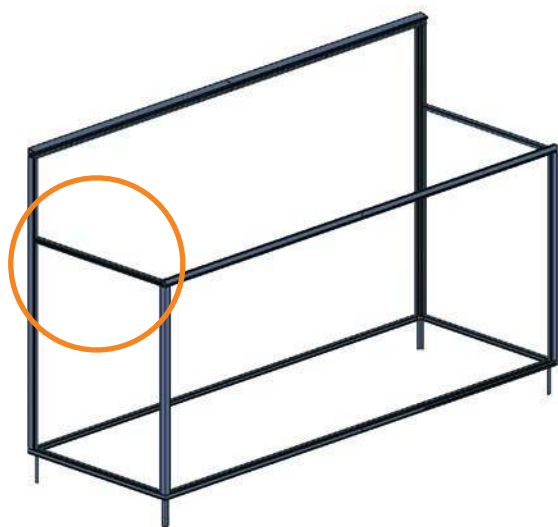
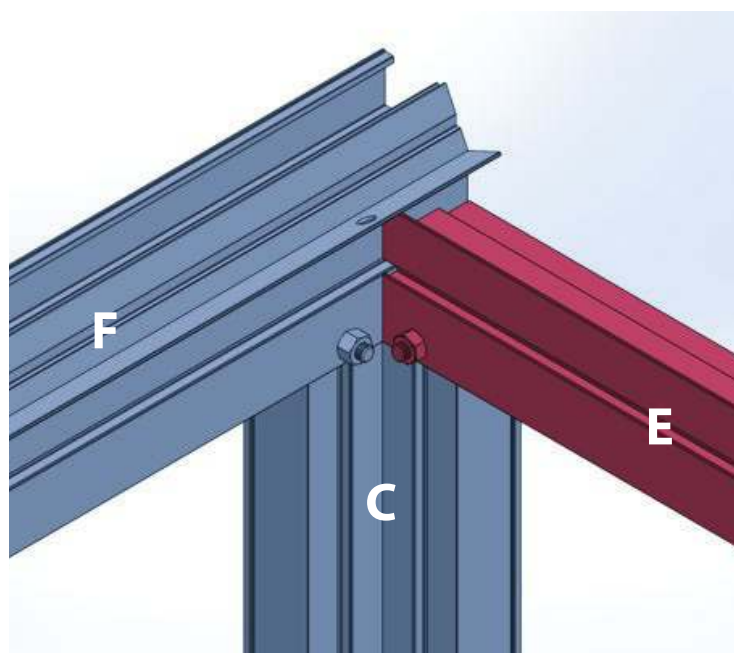
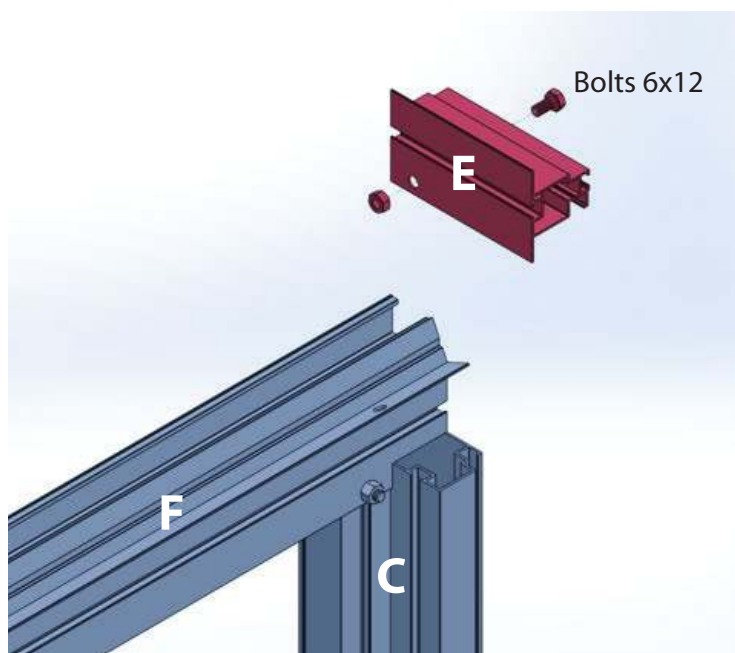
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	02	02			7	2	3	7	3
	03	03			7			7	
	04	04.25		1					
	05	05.00				3			3
	06	06.25					1		
	07	07.25						1	7
	08	08.25							
	09	09	4	4	4	4	4	4	4
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	16.2	16.00	1	1	1	1	1	1	1
	17	01.25	1						
	18	02.25		1					
	19	03			1	1	1	1	1
	20	04.00			1			1	
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	25	02.25		1					
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	28	05.25				1			1
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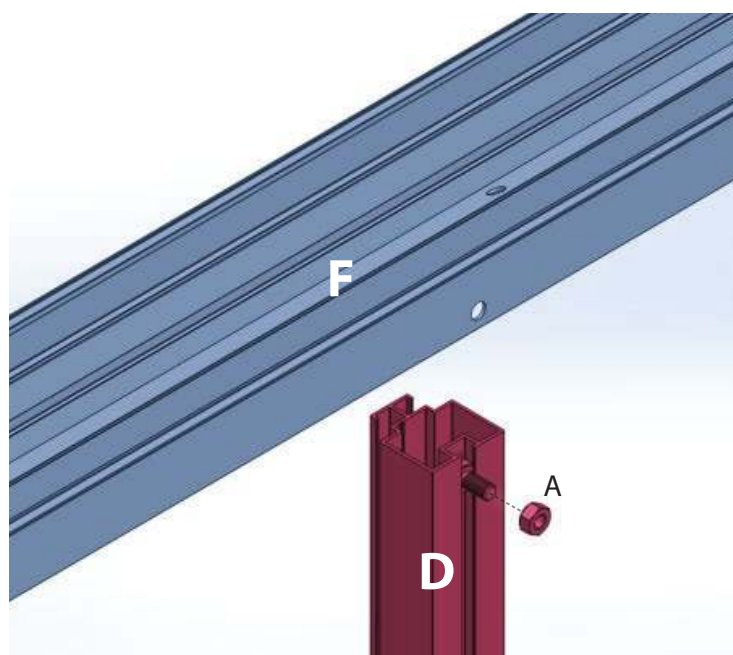
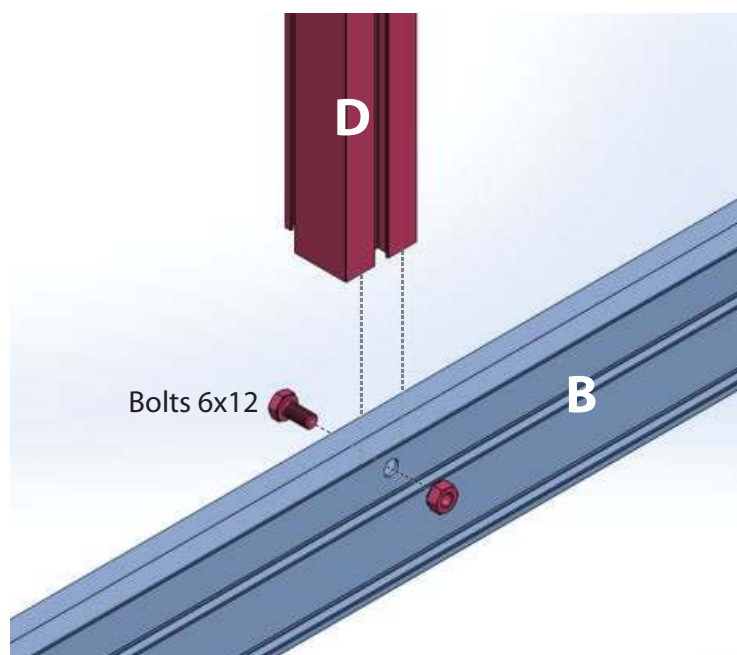
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	44	0.761.0155.40.08	1/2 Double doors						
	Dooring system (P)		111	148	148	147	212	140	140
	Brush strip (P)		080	100	100	100	100	100	100
	Door pre-hung 60" (P), 17" H		1	1	1	1	1	1	1
	Sliding roller		1	1	1	1	1	1	1
	Roller 6x11		05	40	05	70	04	00	00
	Roller 6x20		1	1	1	1	4	4	4
	Roller 6x1		70	40	05	70	05	00	70
	Roller, weather, 2 roller 7x20		1	1	1	1	1	1	1
	Roller, weather, roller 10x20		1	1	1	1	1	1	1
	Fastening screws 4.8x25		0	0	0	0	10	10	10
	Fastening screws 4.8x29		0	0	0	0	0	0	0
	Fastener, metal screws		10	10	40	40	00	00	00
	Speed		1	1	0	1	0	1	0
	Speedy roller 6x40		1	1	0	1	0	1	0
	Roll caps		00	40	05	70	05	00	00
	Roller and seal, doorstop		1	1	1	1	1	1	1
	Roller pad		1	1	1	1	1	1	1
	Edge and 1		1	1	1	1	1	1	1
	Edge and 2		1	1	1	1	1	1	1
	Rollers 6.1 sliding door		1	1	1	1	1	1	1
	Rollers 6.1 sliding door		1	1	1	1	1	1	1
	PVC anti-rattle		1	1	1	1	1	1	1
Glass									
	Glass 16.54 x 15.47 inches		0	0	1	0	0	10	11
	Isolating door 16.54 x 15.47 inches		1	1	1	1	1	1	1
	Roll 16.54 x 15.47 inches		1	1	1	1	1	1	1
	Roll window / pre-hung 60" (P), 17" H x 17.20 inches		1	1	1	1	1	1	1
	Triangle 16.54 x 15.47 inches		1	1	1	1	1	1	1
	Triangle 16.54 x 17.60 inches		1	1	1	1	1	1	1
Accessories									
	0.001.1	1.040.040.0	0	0	10	10	10	10	10
	0.001.1	1.110.040.0	0	0	10	10	10	10	10
	0.001.1	1.110.040.0	10	10	10	10	10	10	10
	AC10	1.040.040.0	0	0	0	0	0	0	0
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
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	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
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	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70	0	0	10	10	10	10	10
	AC10	10.101.1740.70							



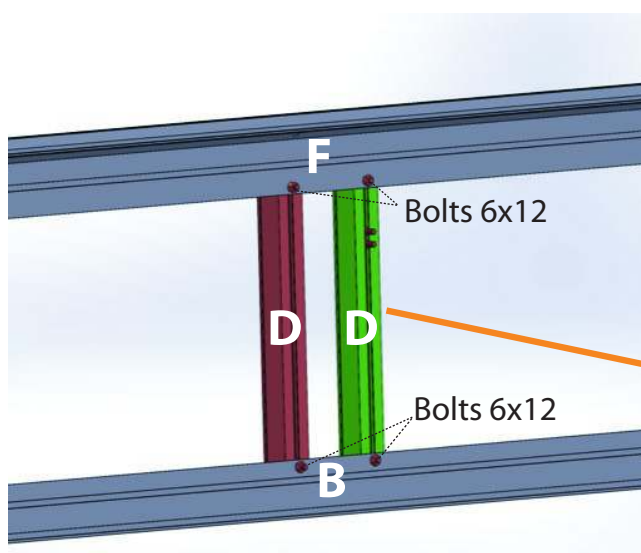








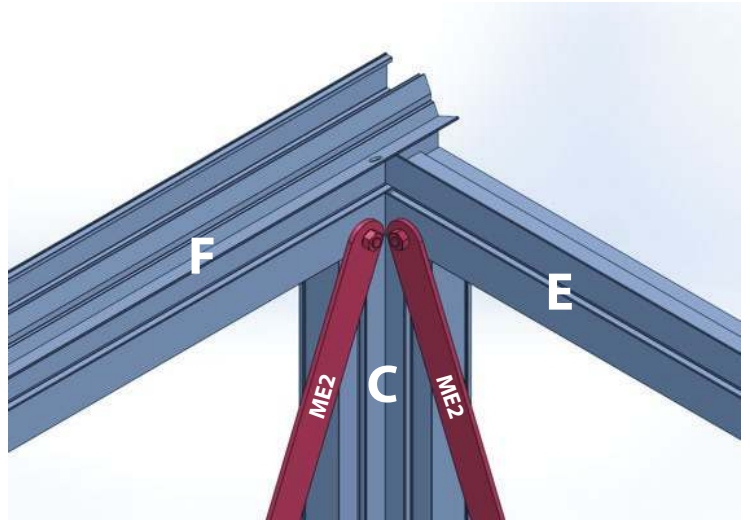
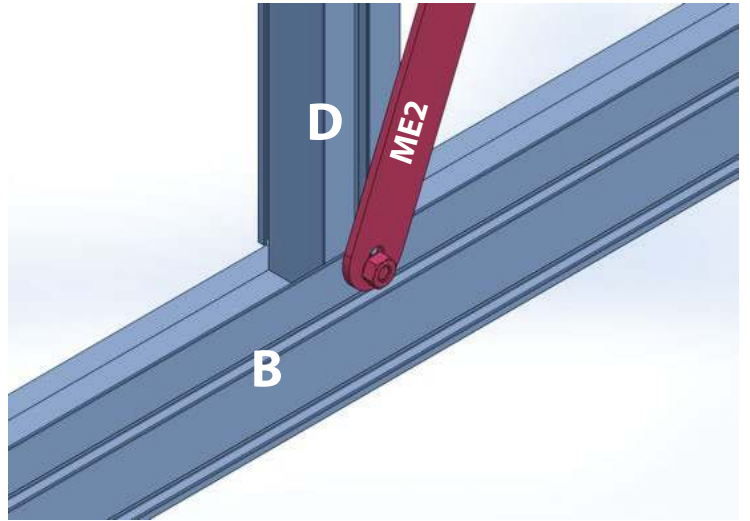
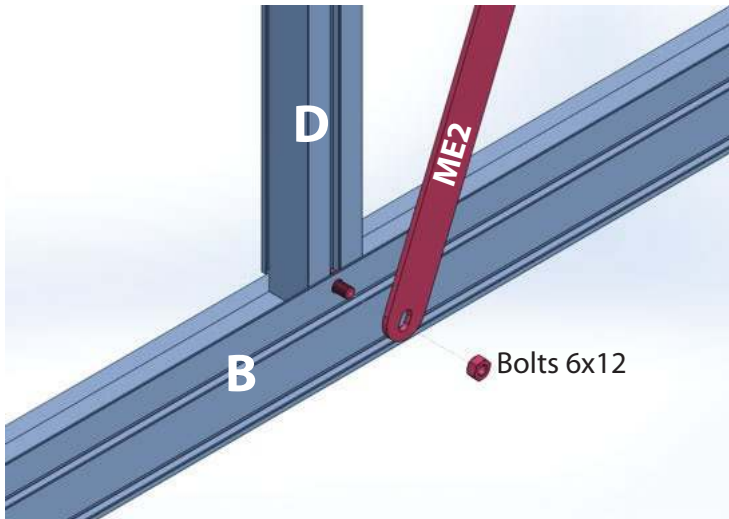
**Middle profile NOT installed if double doors.
Doors can be installed on short and long side.**



+2 x Bolts 6x12

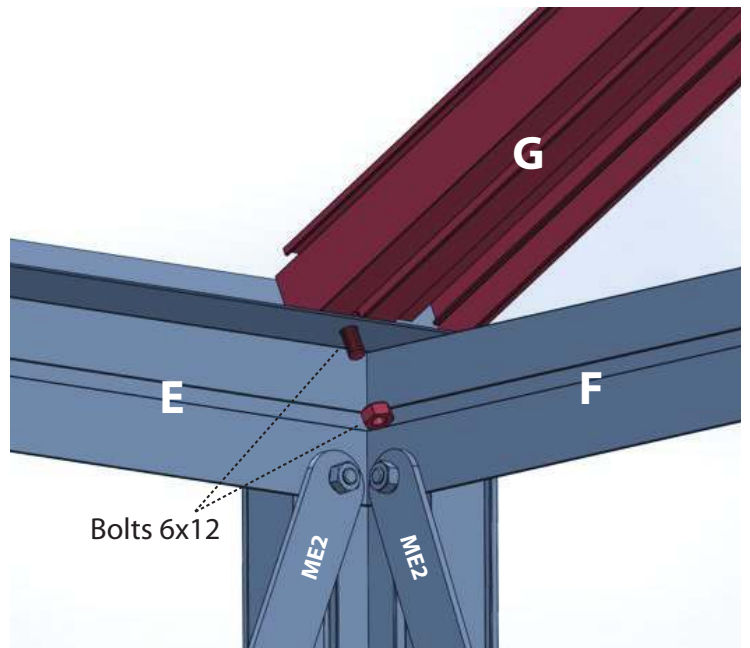
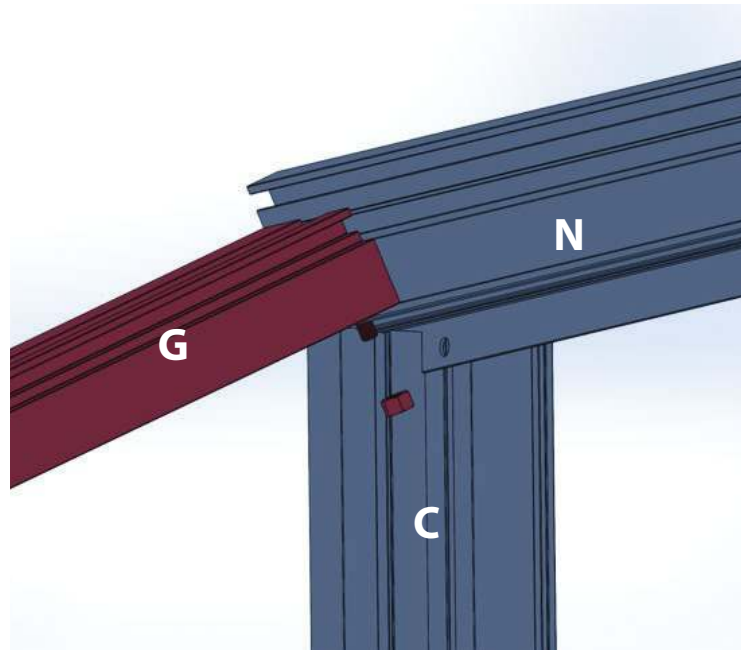
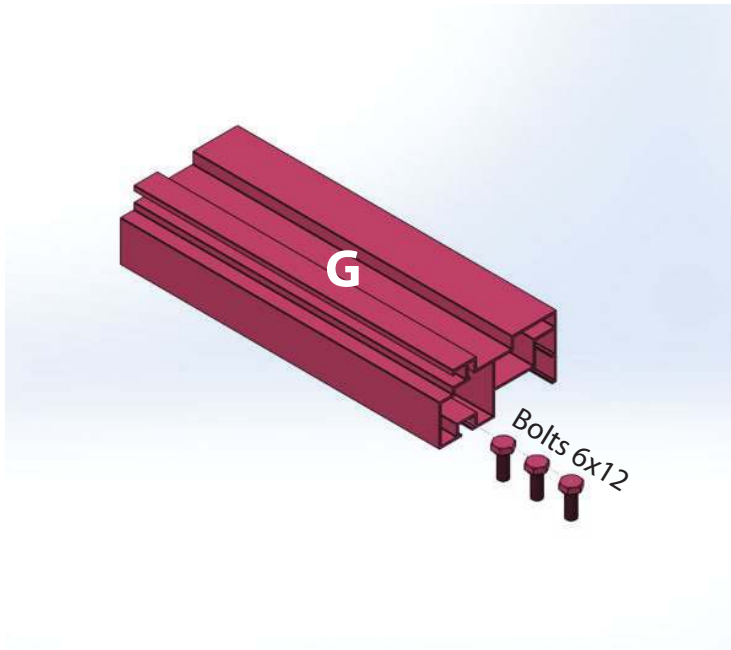


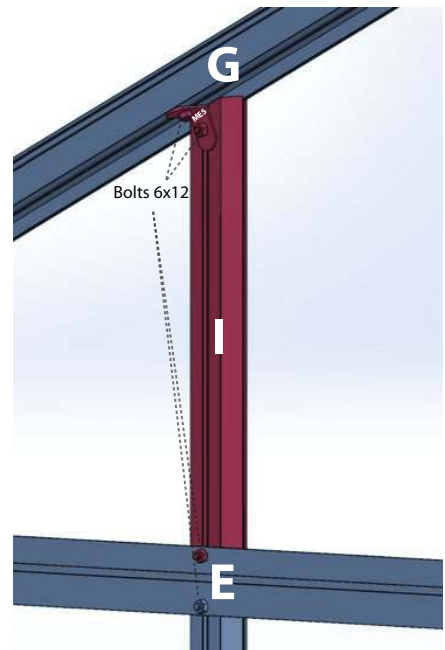
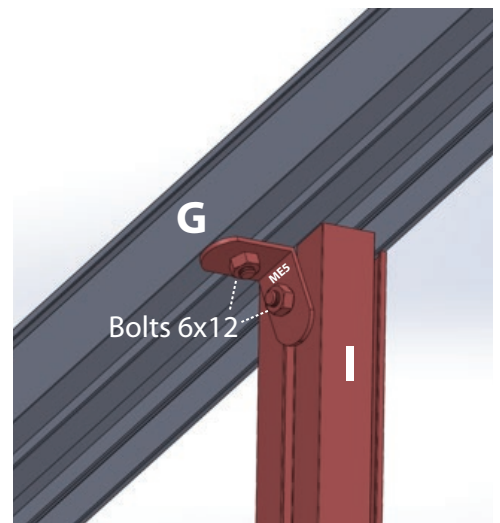
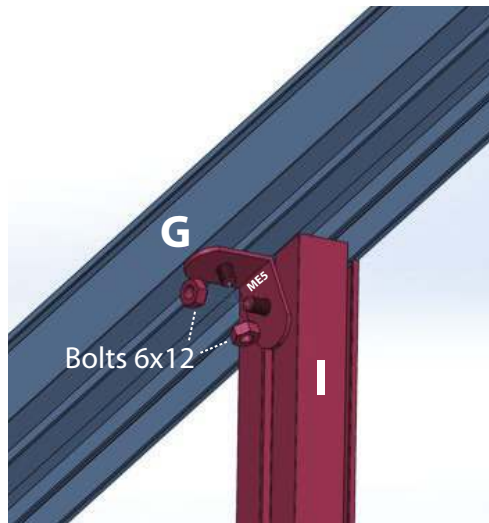
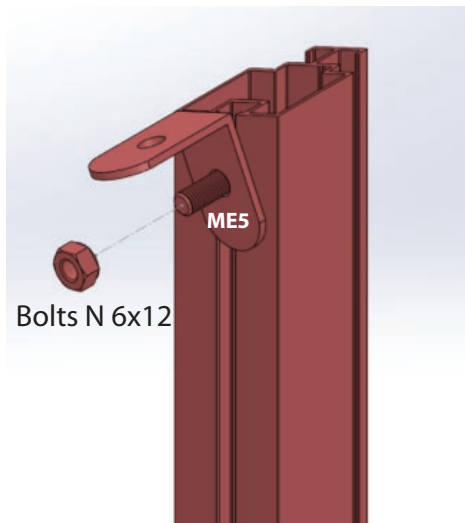
Step 11

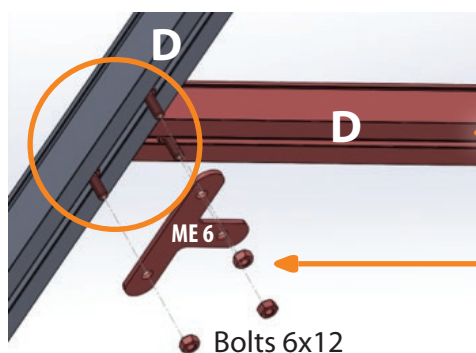
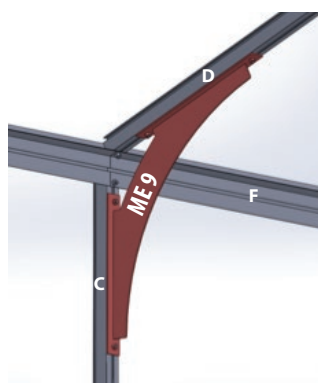
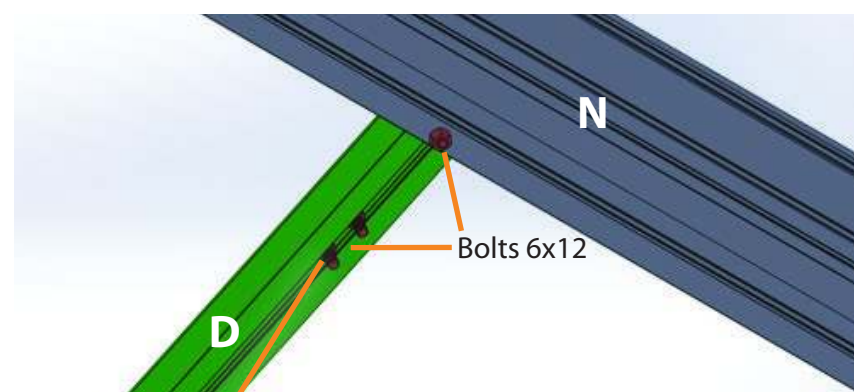


ME10 $\leftarrow$ W=92.56"

ME2 $\leftarrow$ W=122.01"

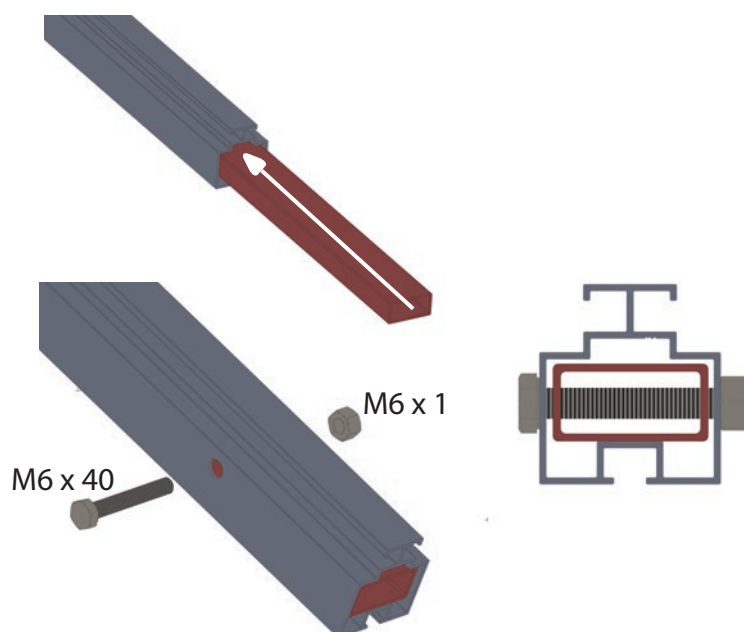
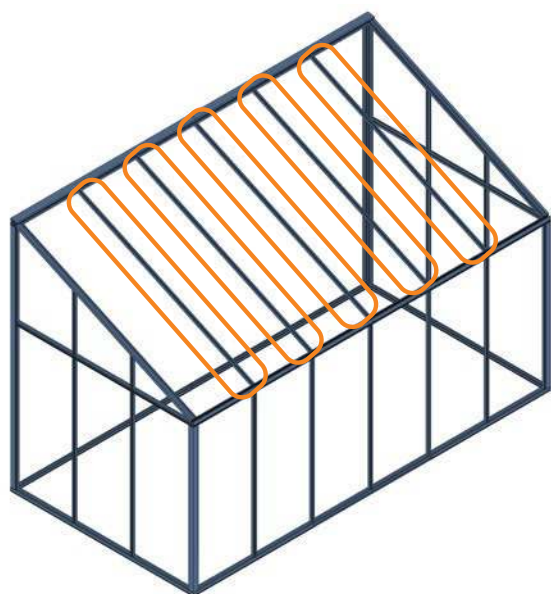






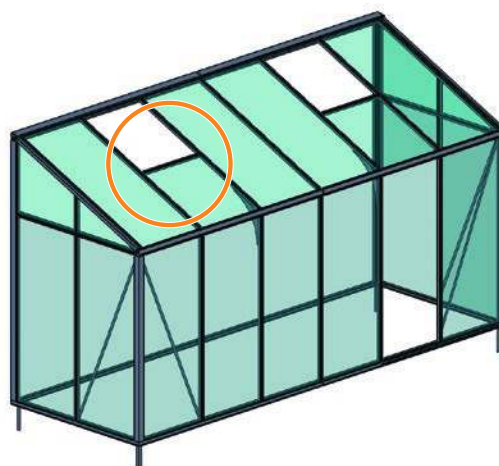
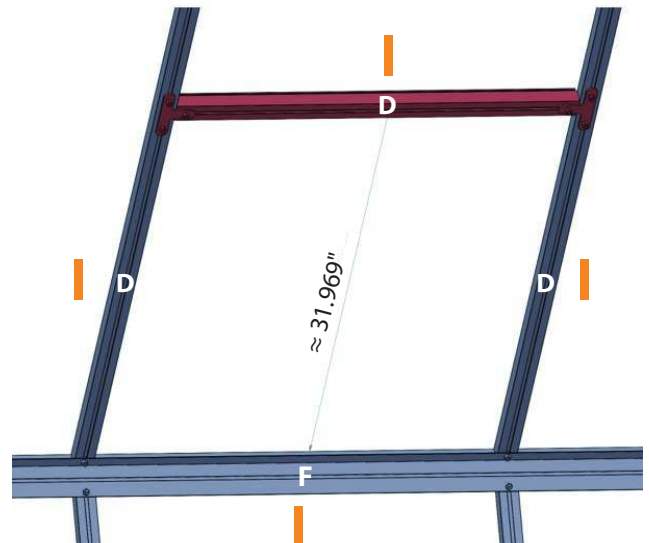
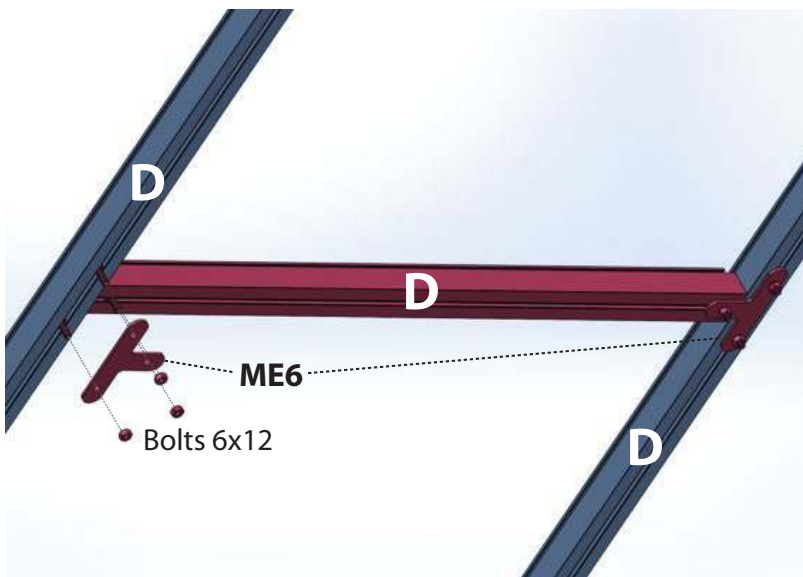
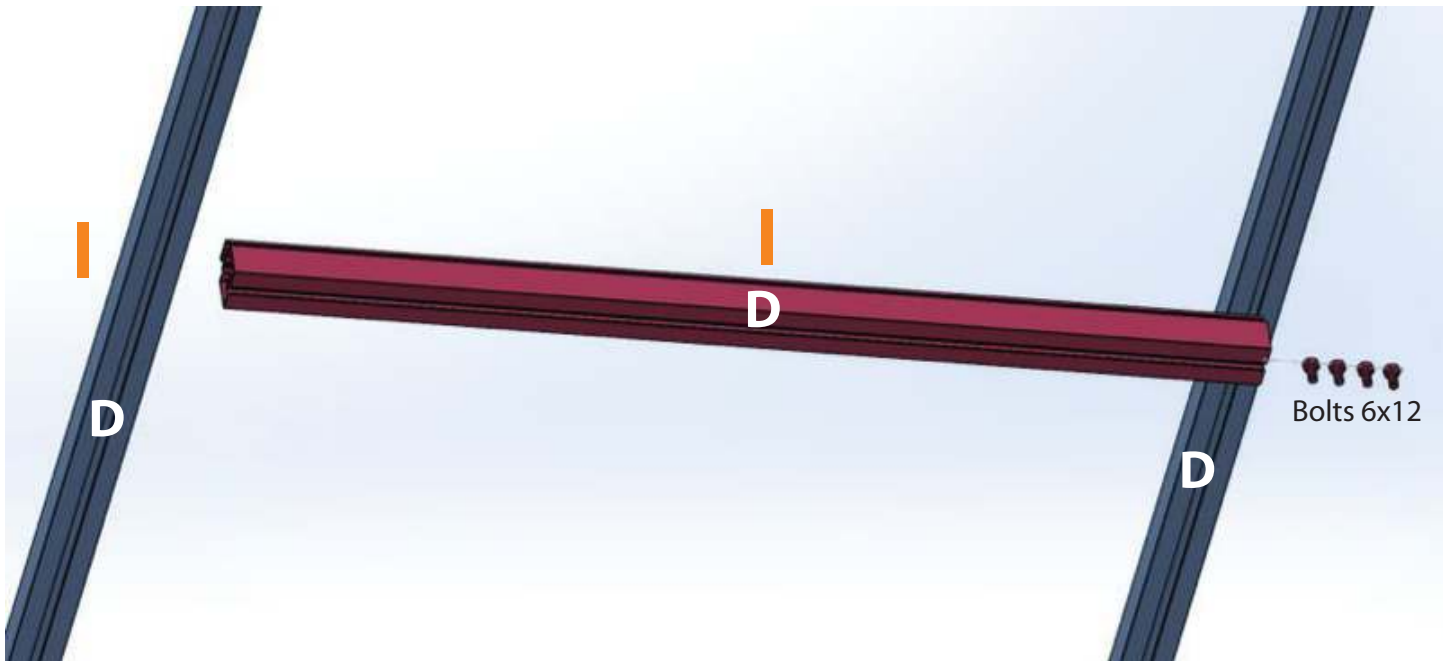
Step 10

+2x M6x12 for window

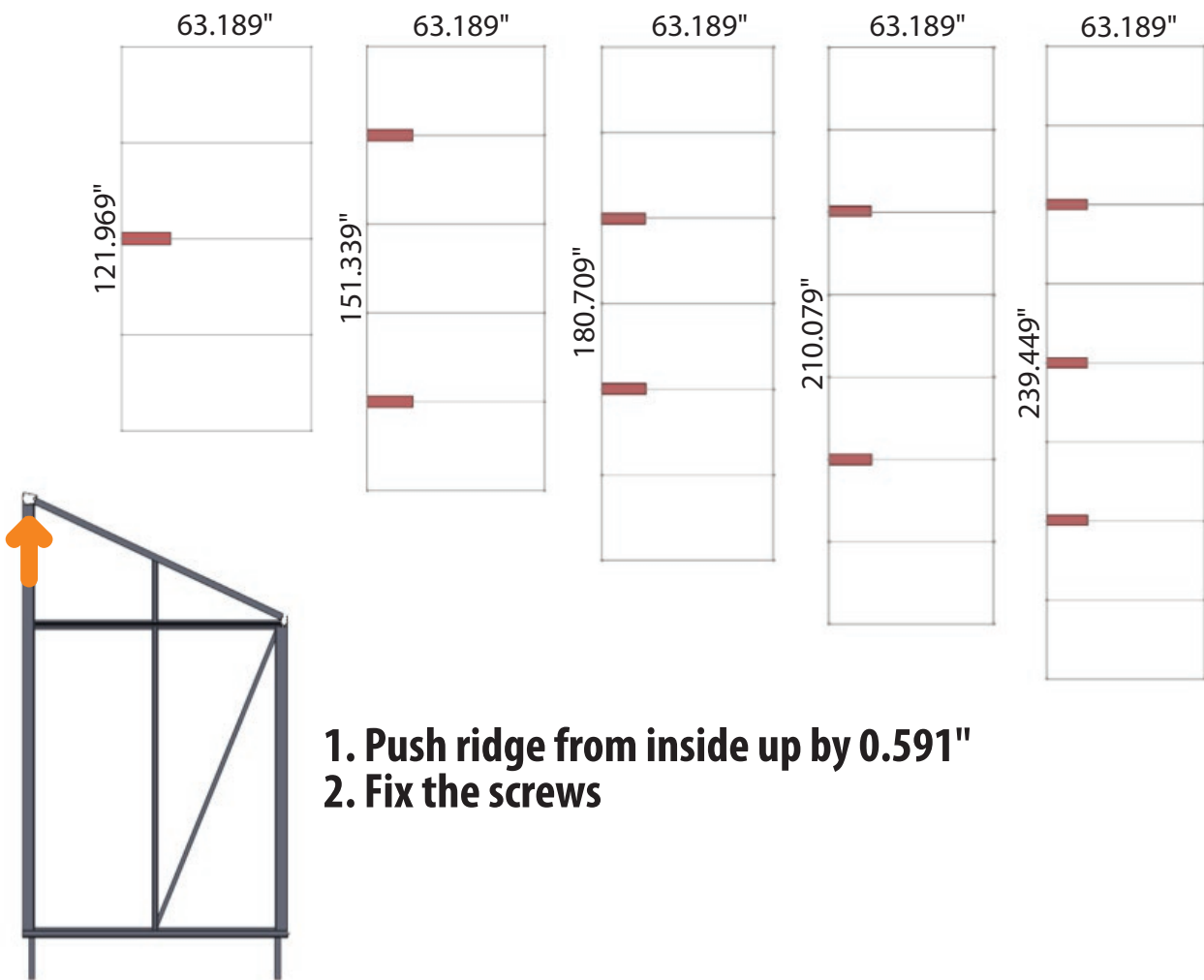


For W92 5/8" Lean-To:

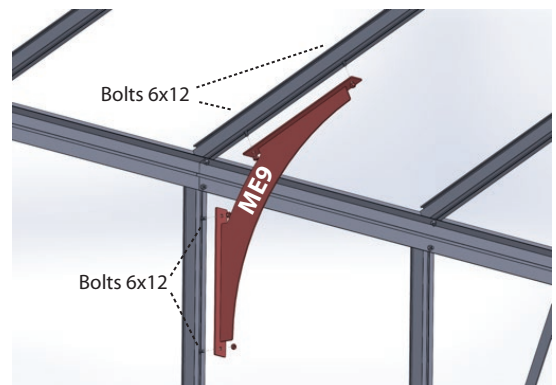
1. Insert 5/8" x 1 3/16" tube
2. Drill M7 holes
3. Secure with bolts and nuts



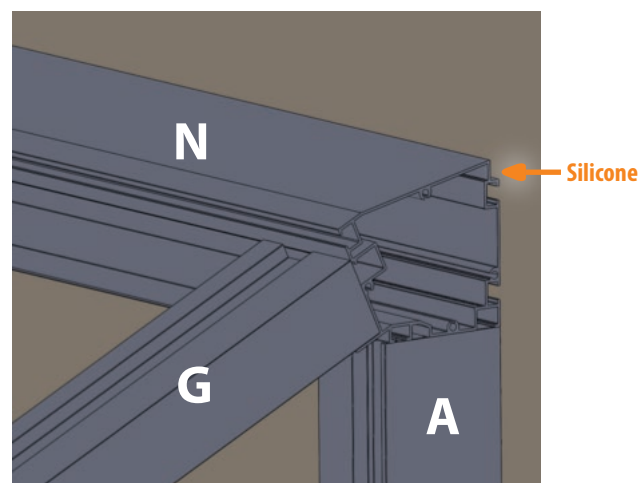
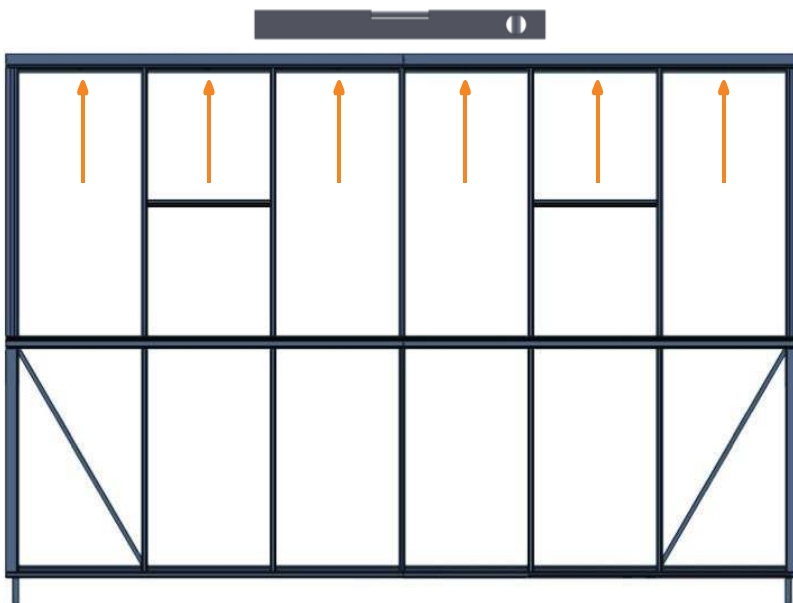
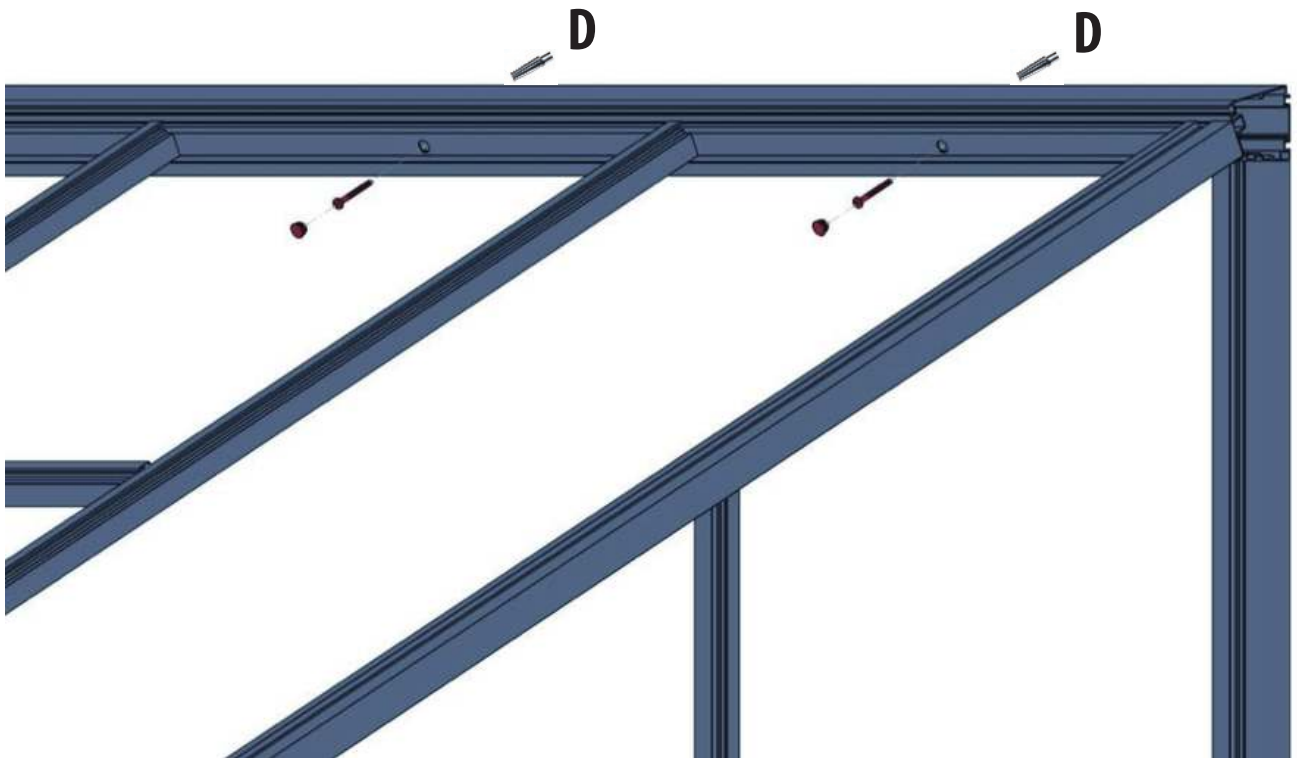
ME9 placement (use ME9 in each section for the H3034 house)

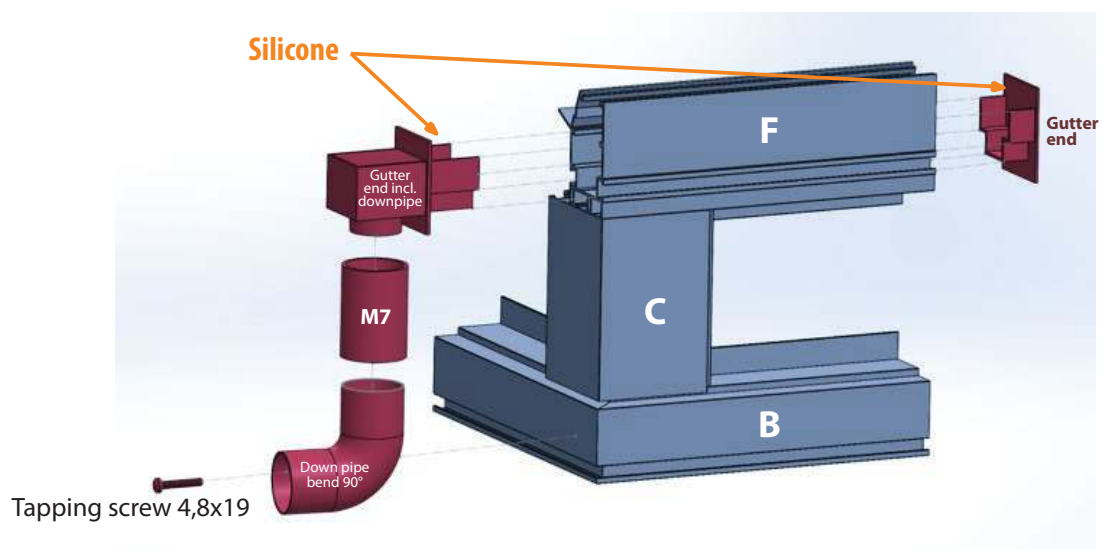
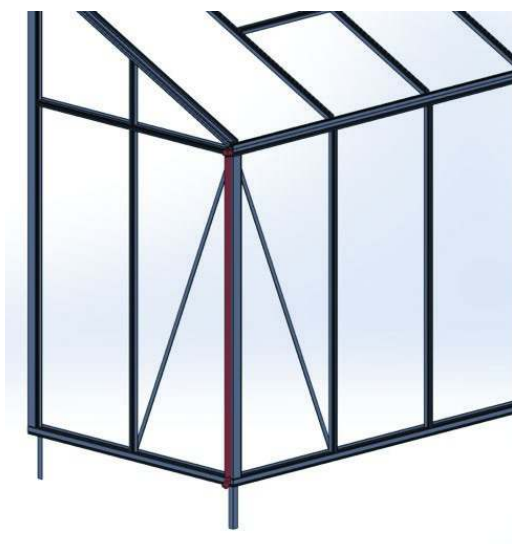
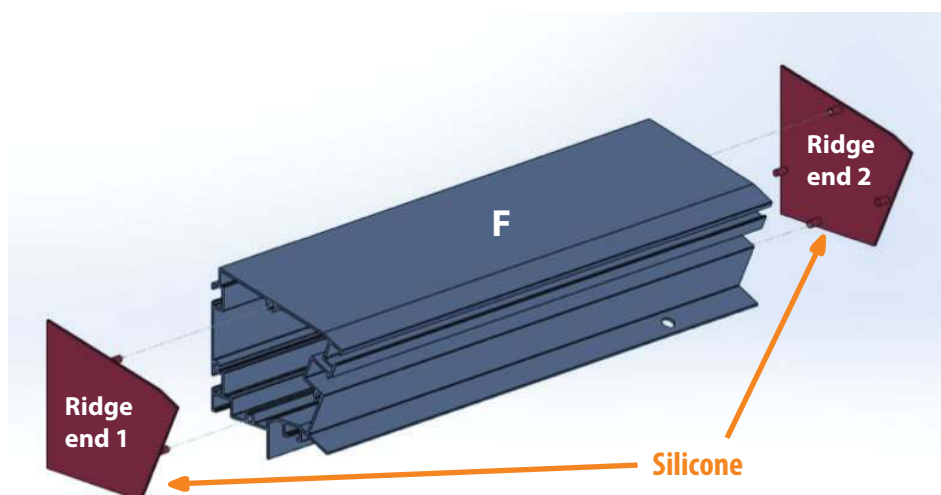


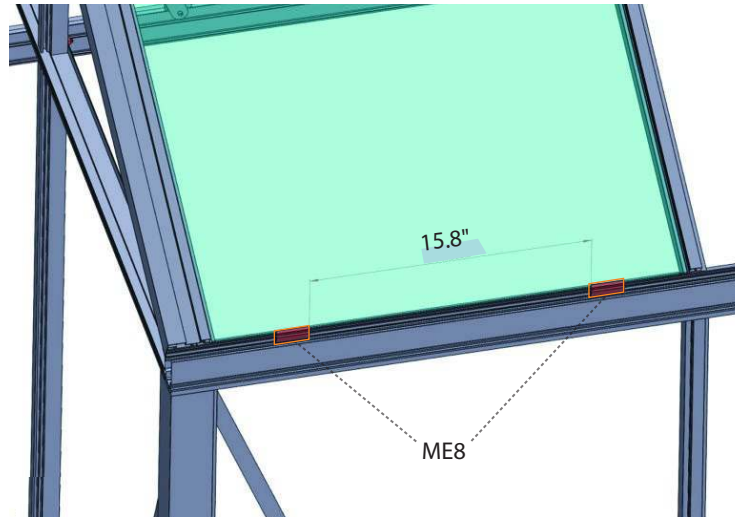
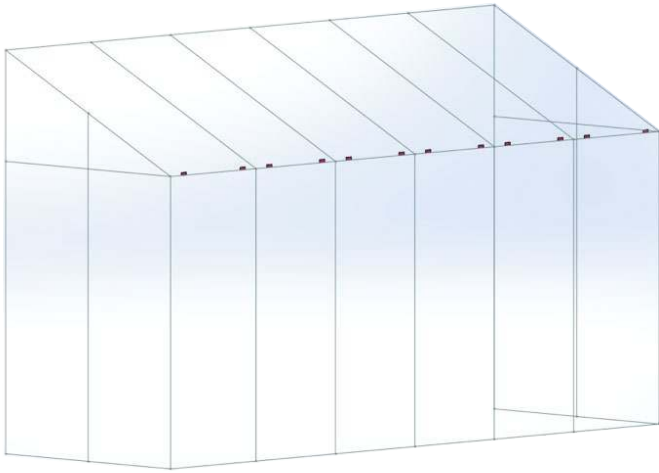
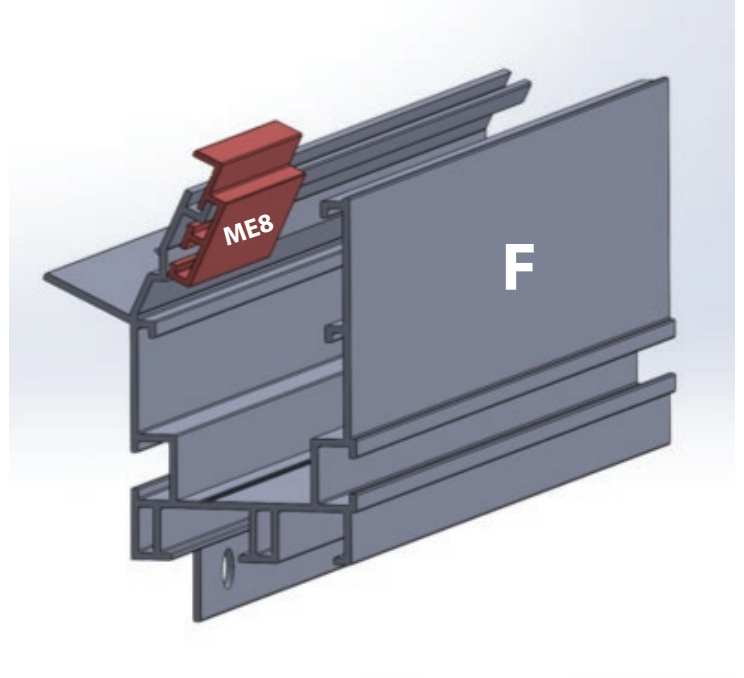
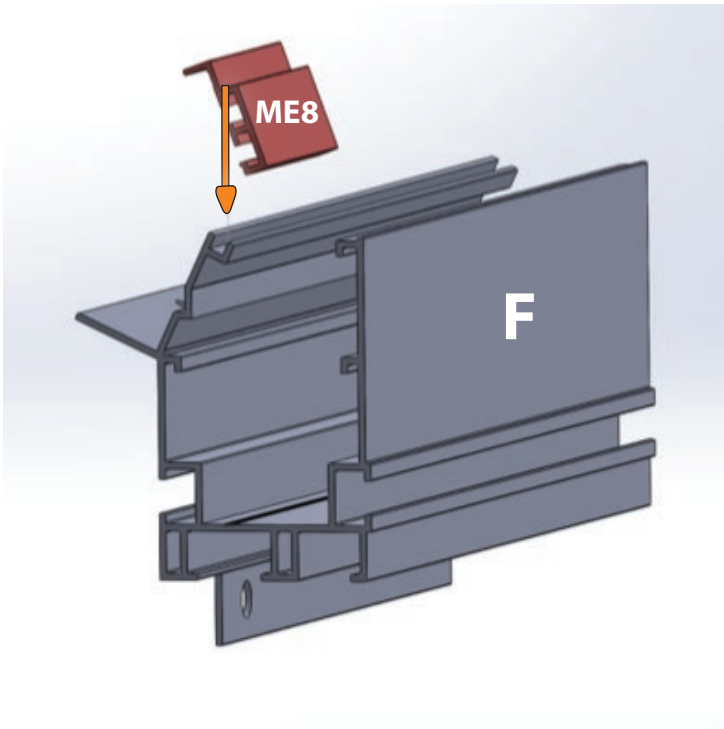
Not used for sizes L = 63.23", 92.60"

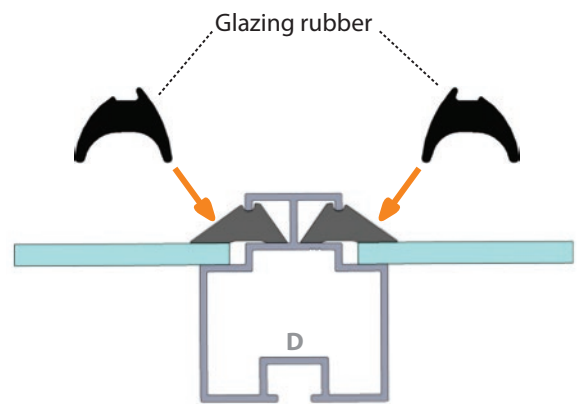
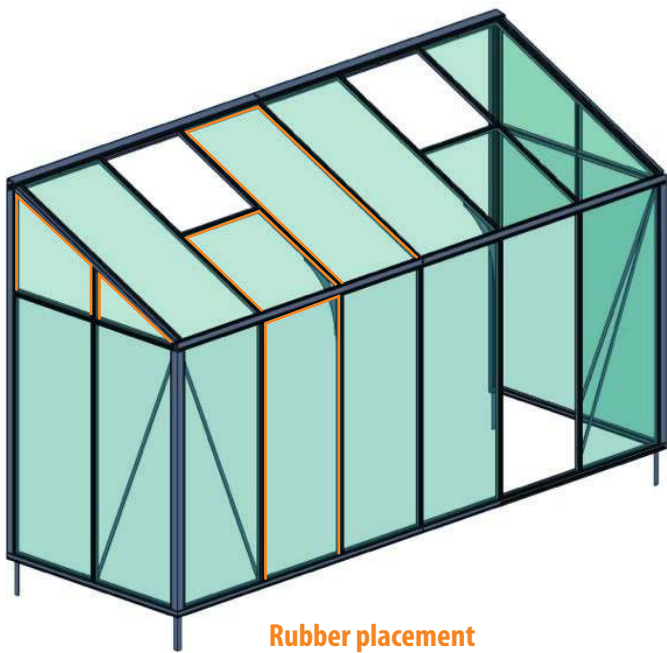
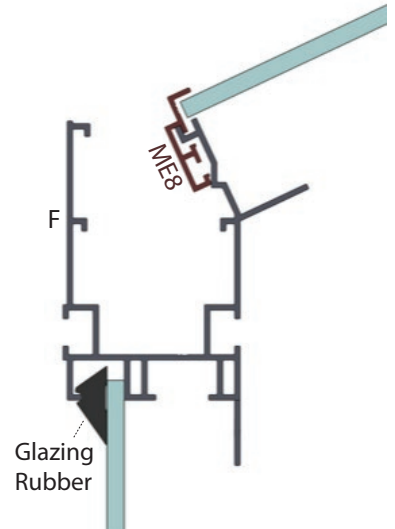
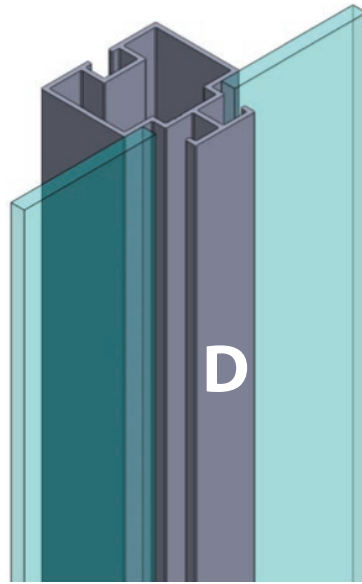
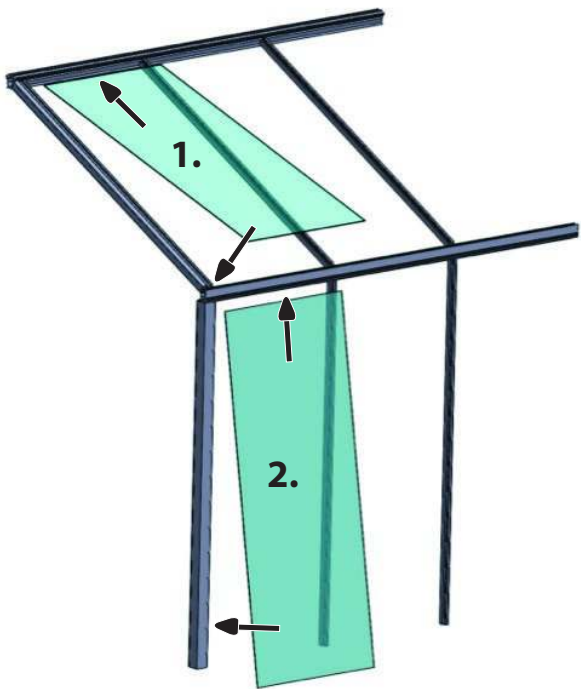


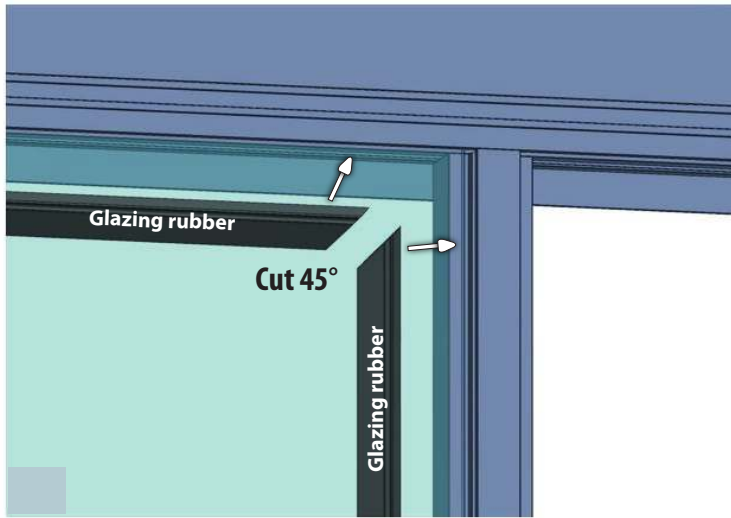
Attach to the wall with screws





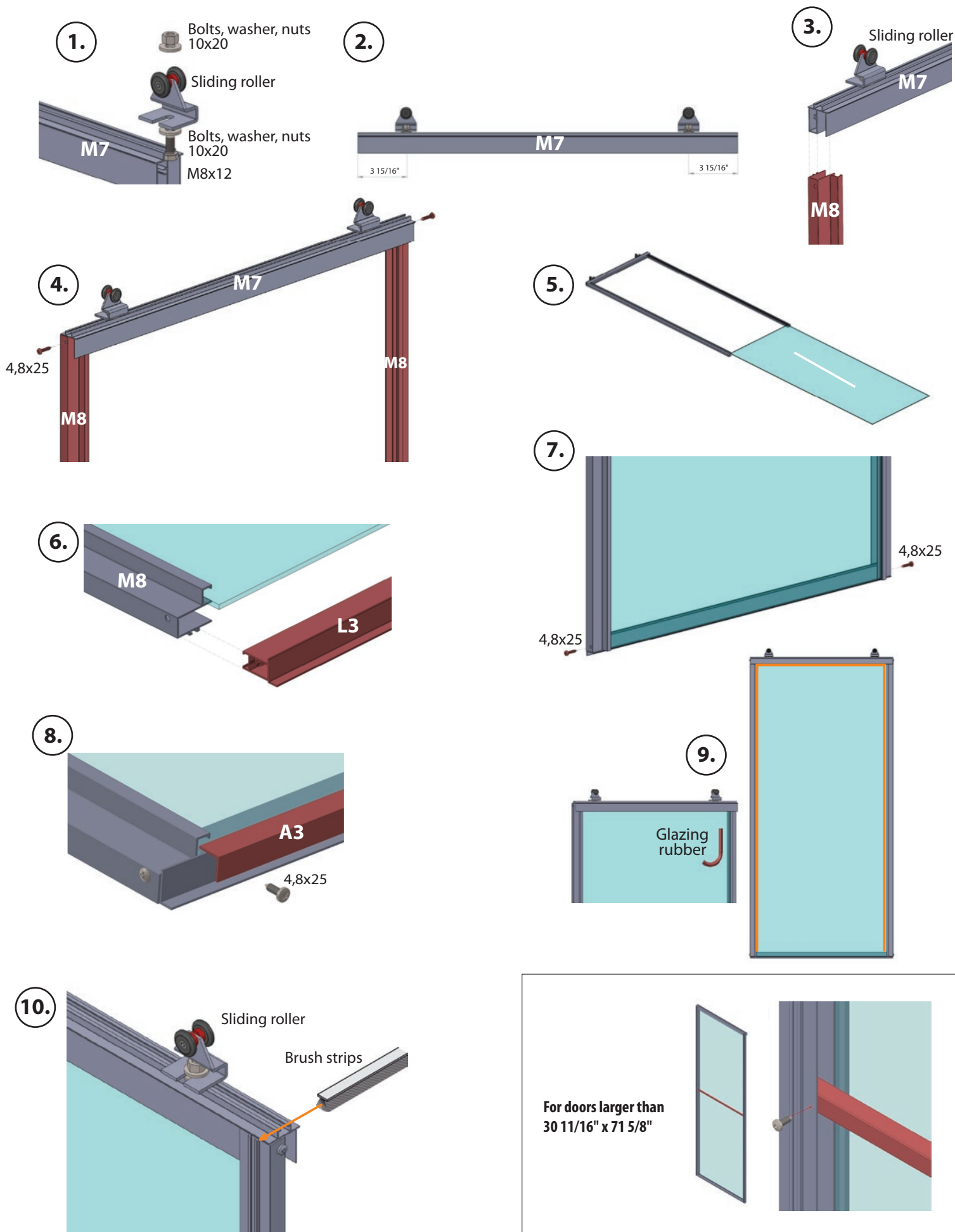




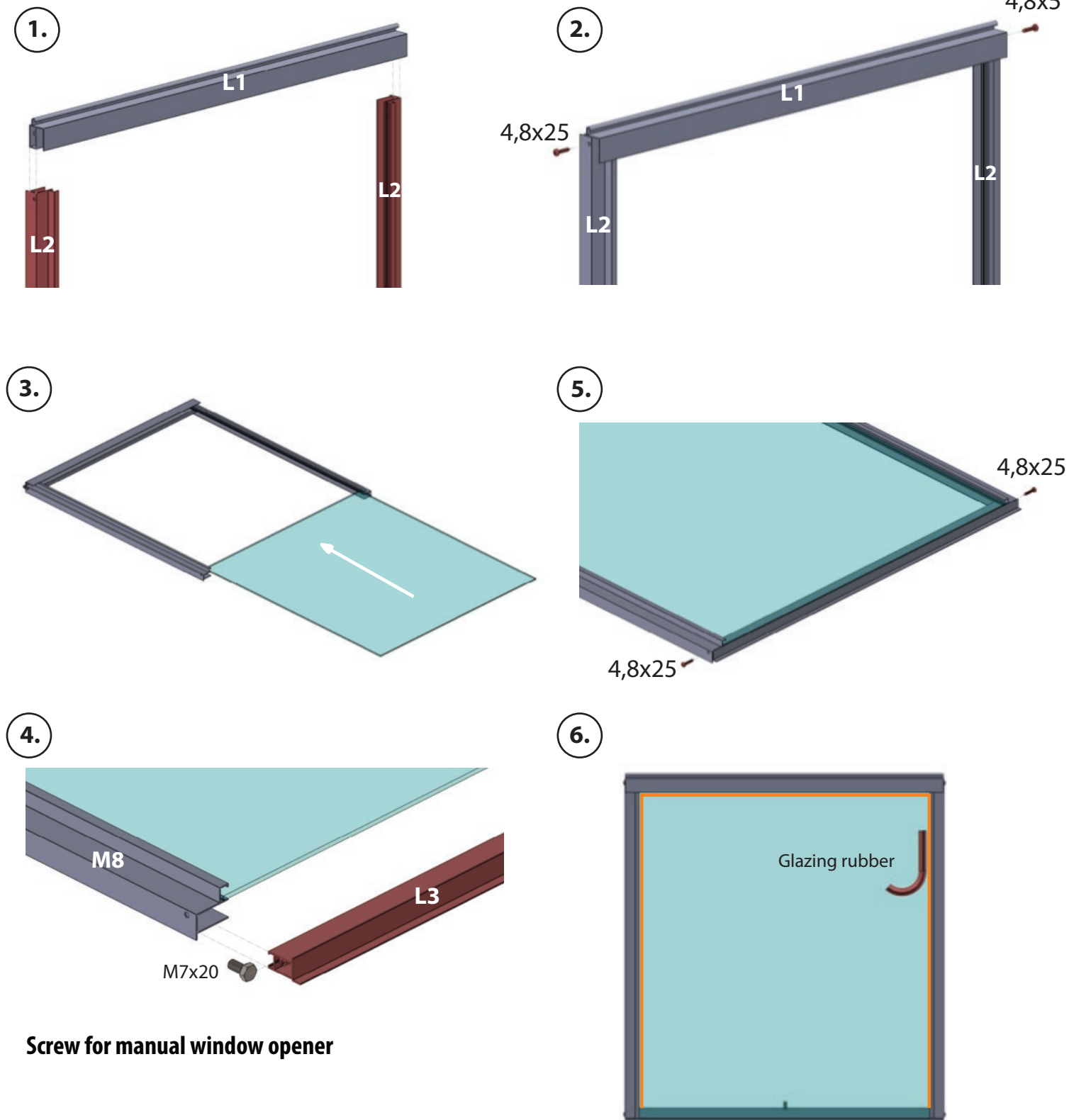


Silicone

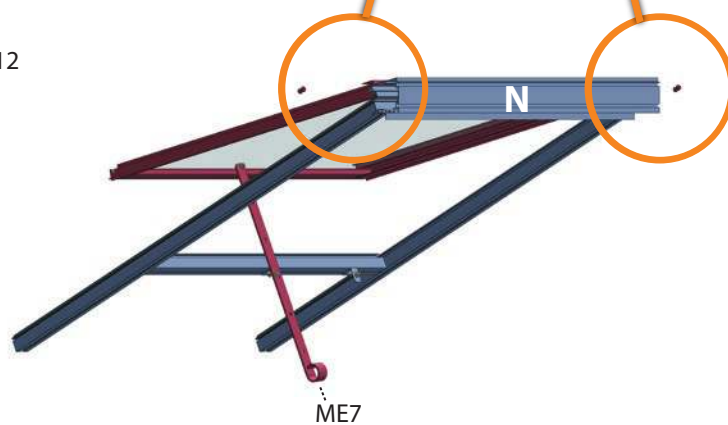
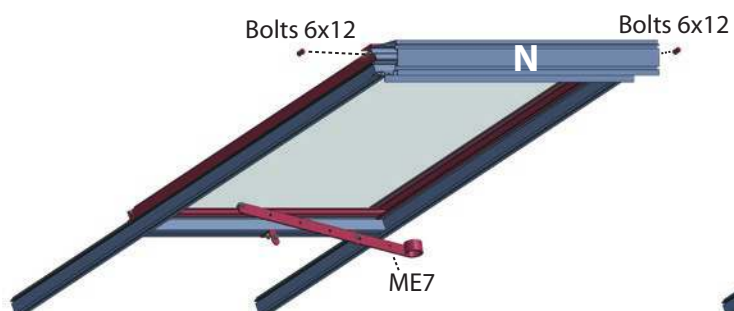
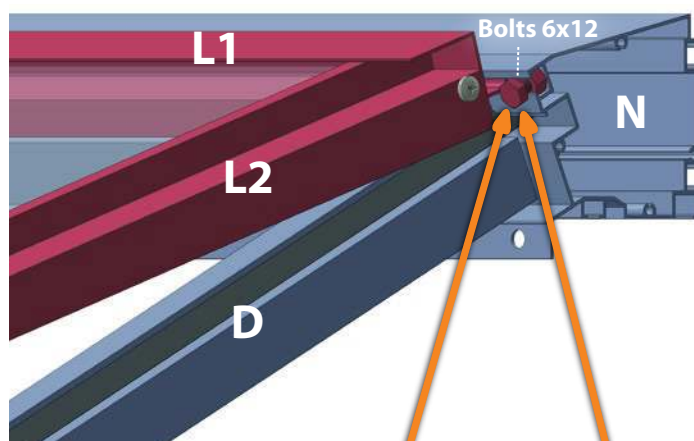
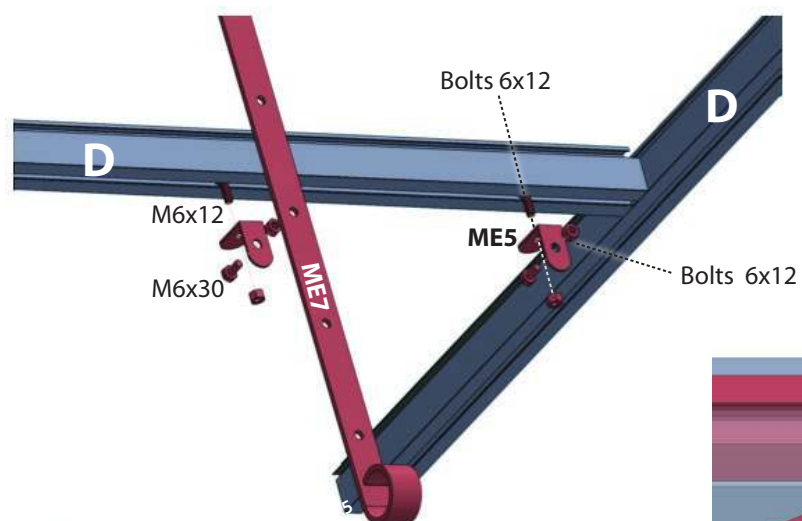
Sliding doors

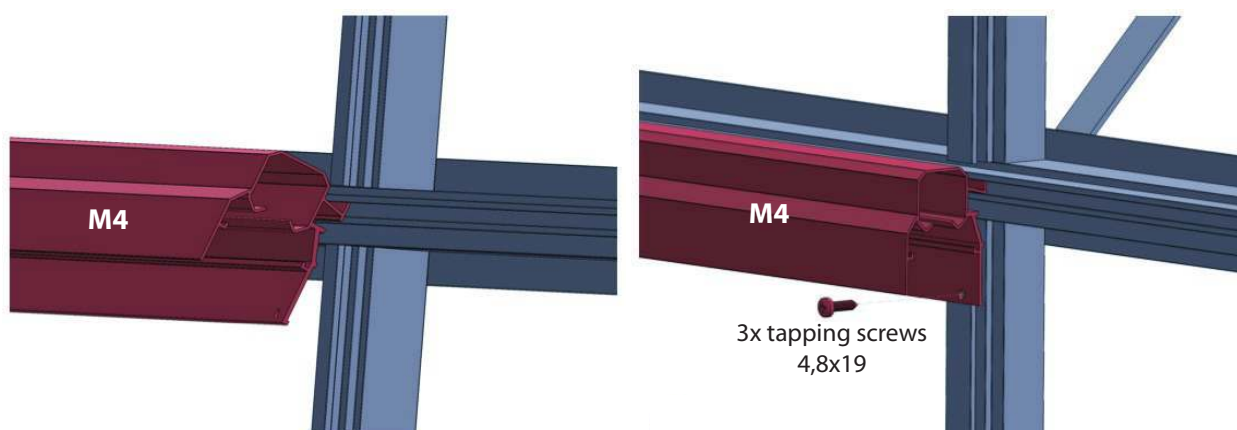


Roof window

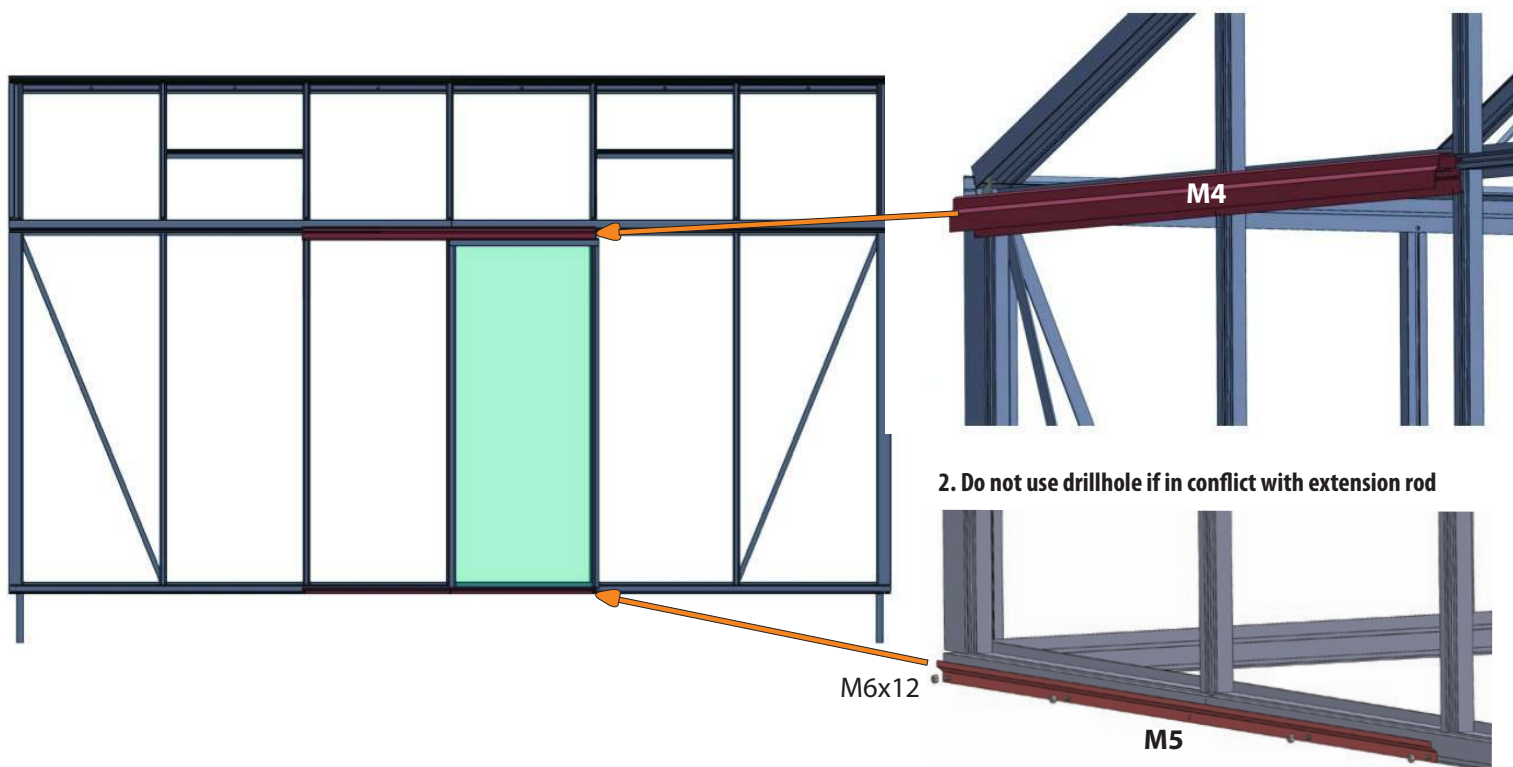


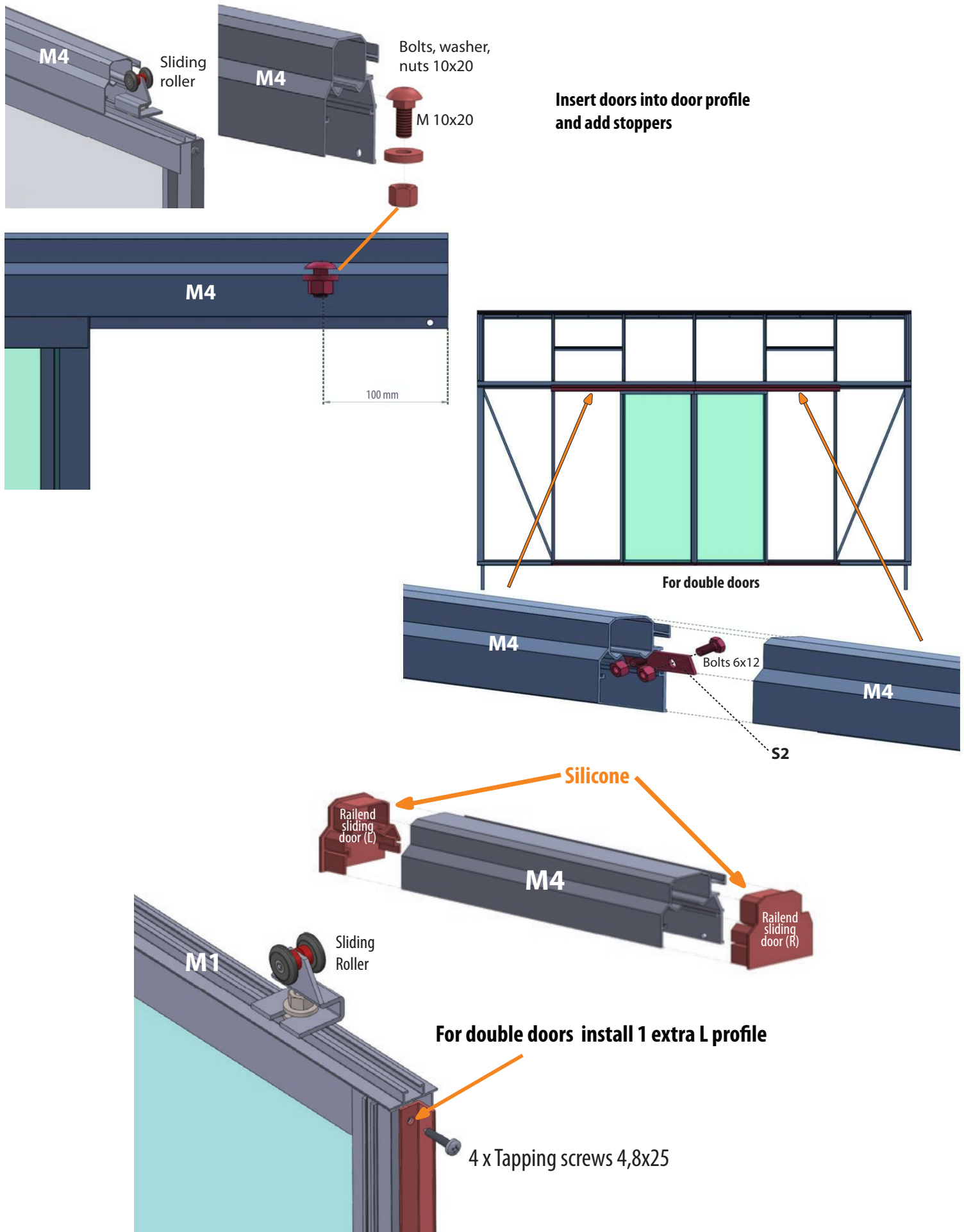
Screw for manual window opener



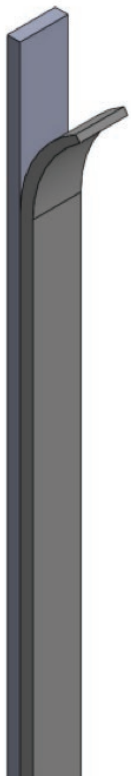
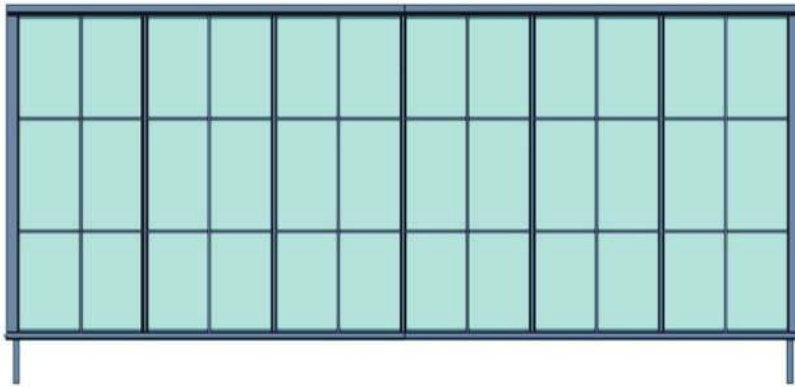
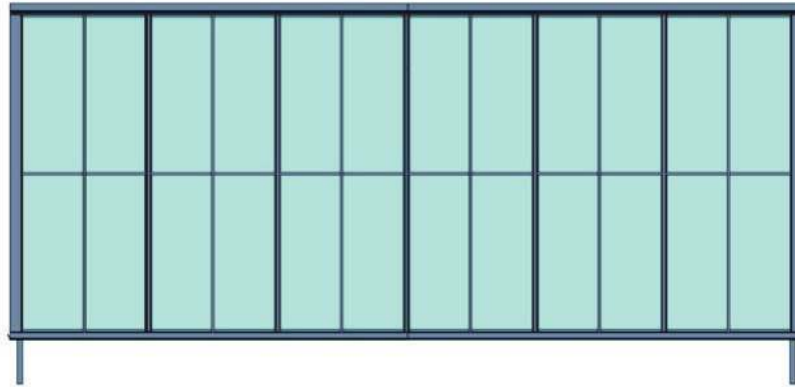


1. If in conflict with extension rod, cut out part here

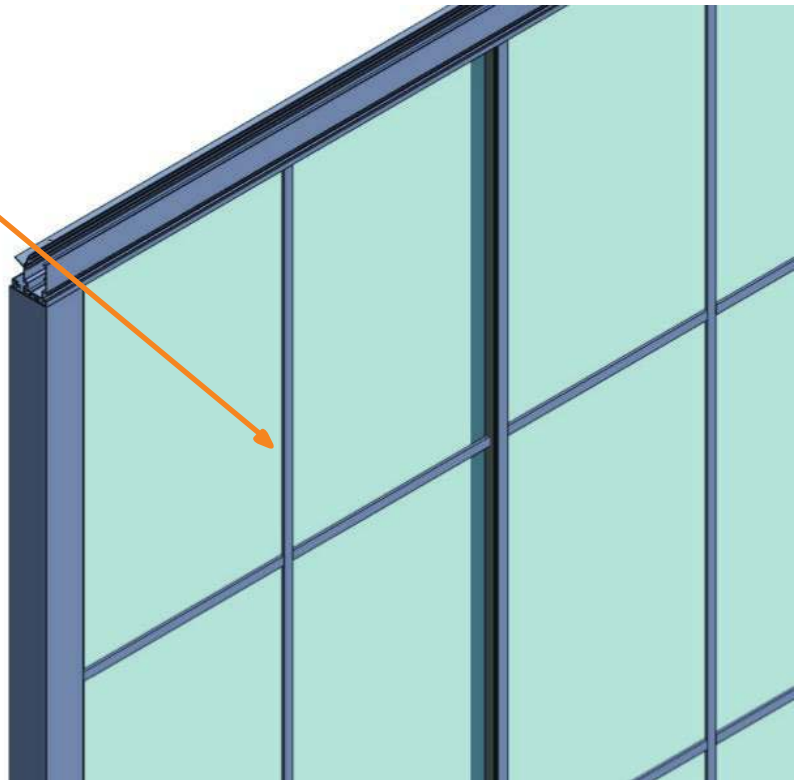




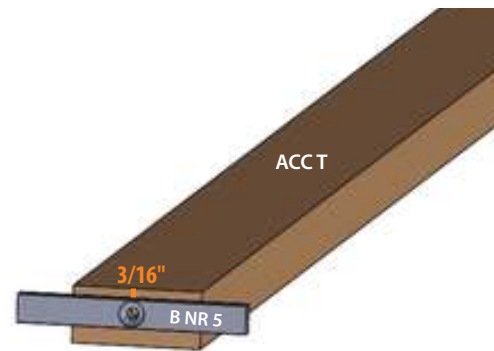
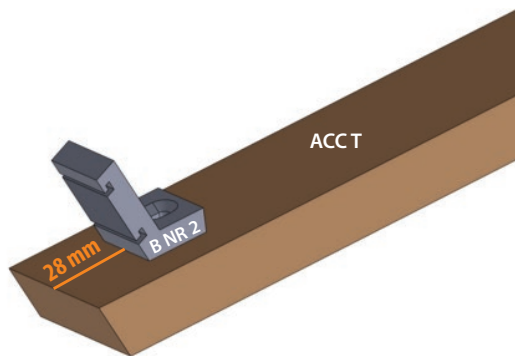
Window Crossbars (Optional)



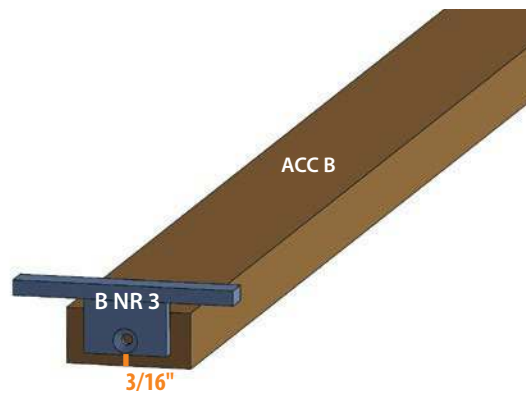
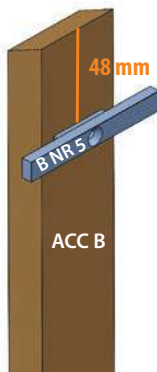
Glue to the window



1. Roof board ACCT

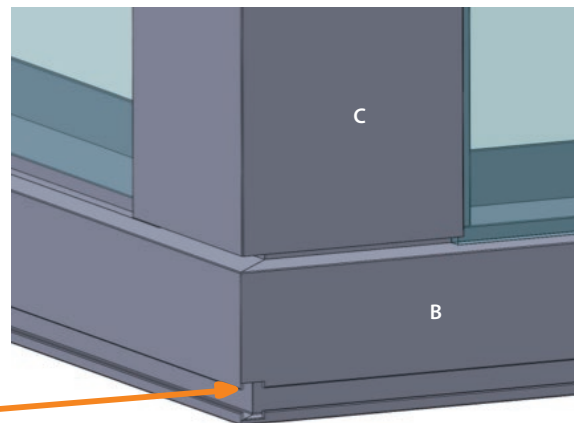
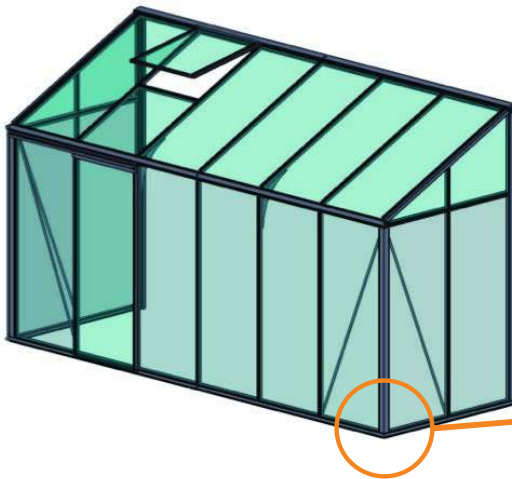


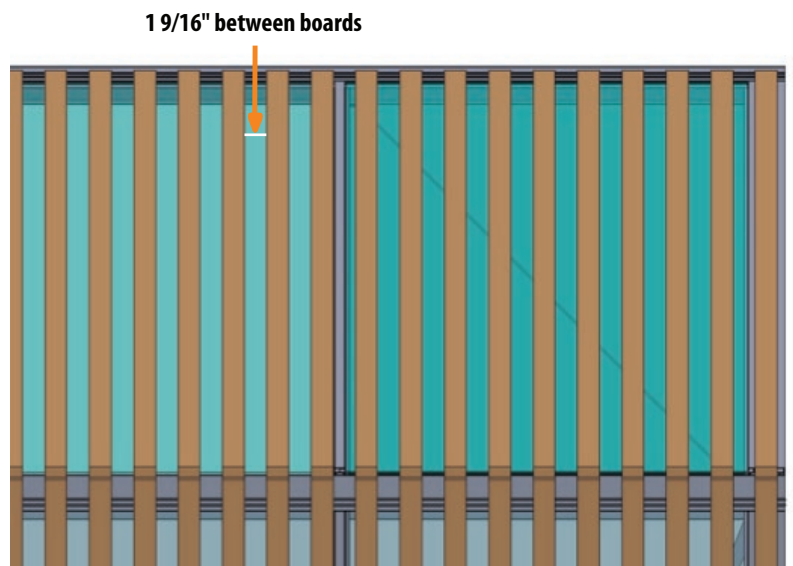
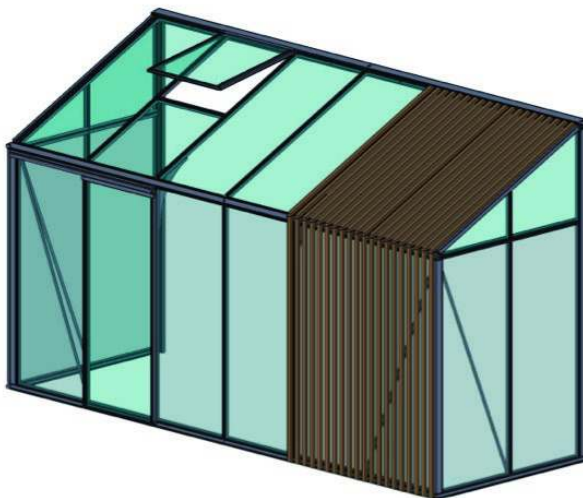
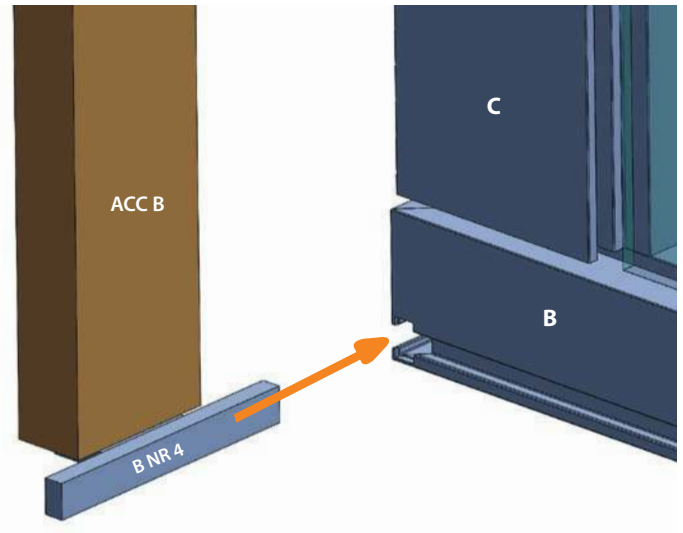
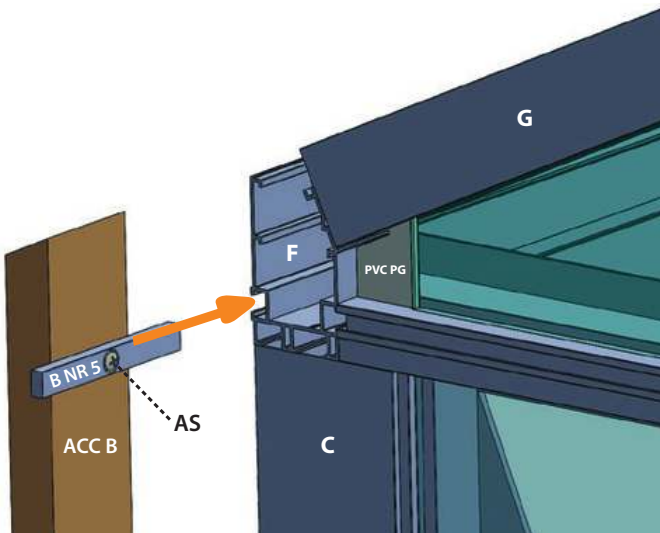
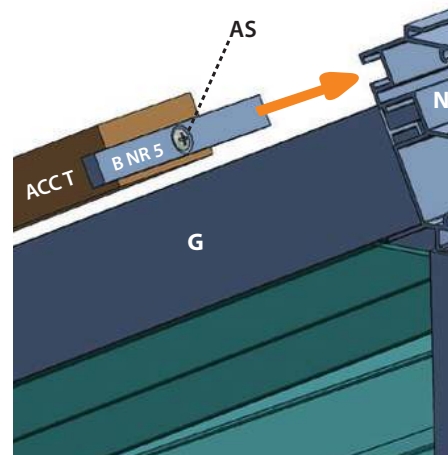
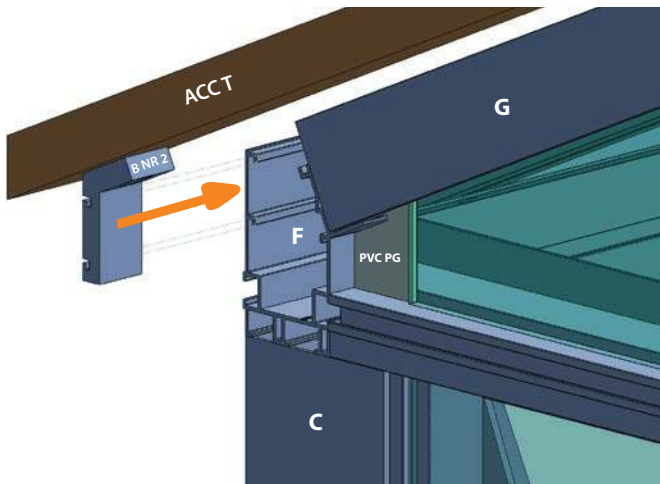
2. Wall board ACC B

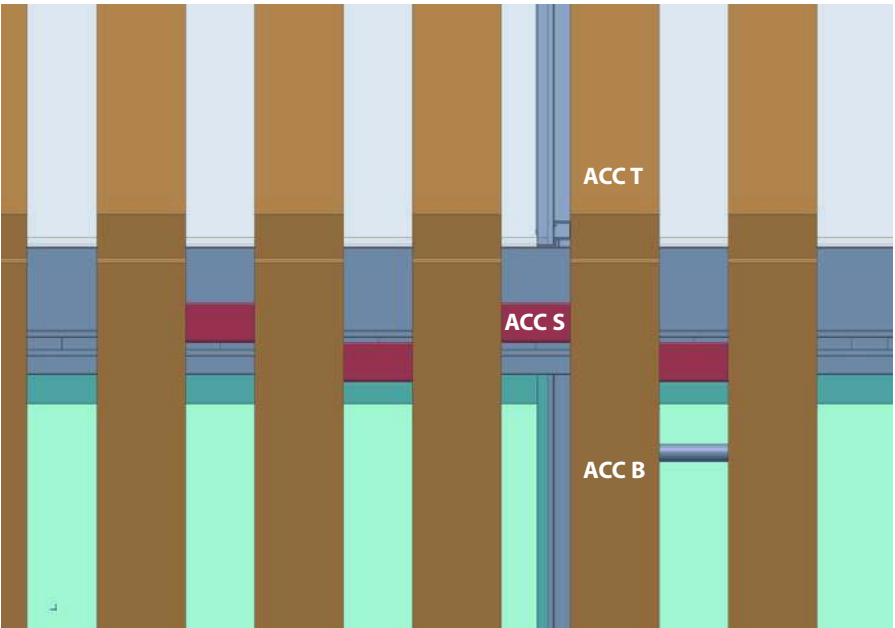
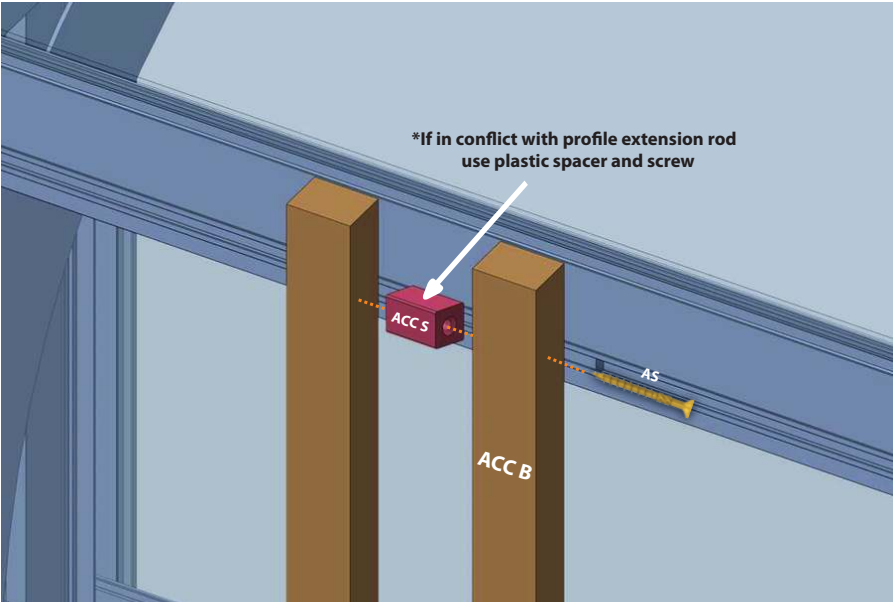


3. Use "AS" screw for installation

4. Cut out 1/4" x 3/8" rectangle

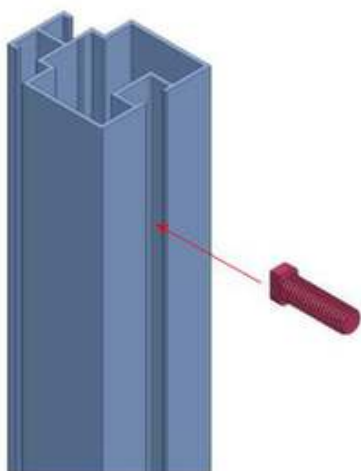




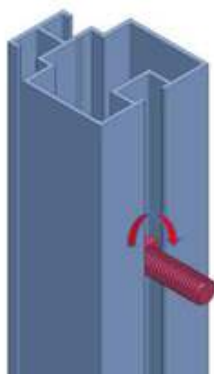


ACCESSORY MOUNTS

1. Insert the special screw into the profile



2. Turn it 90°



3. Attach the accessory and secure it with a nut

